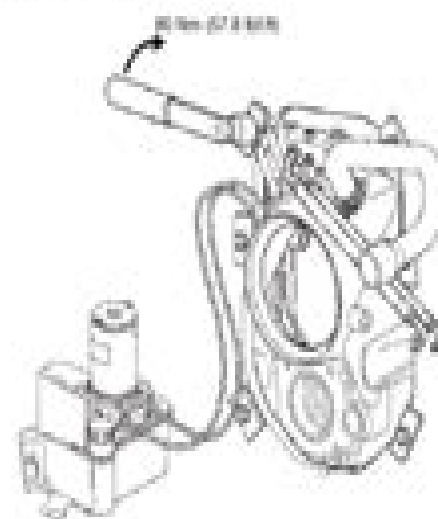
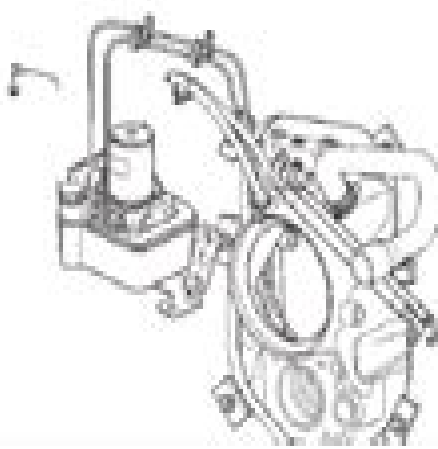


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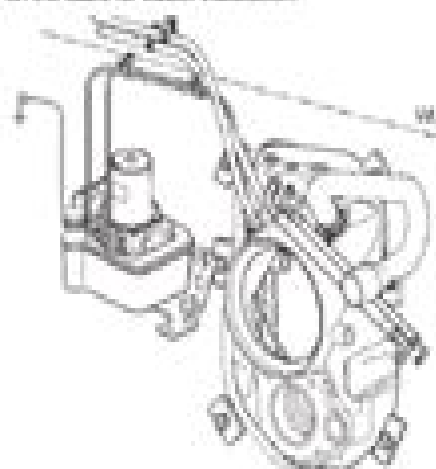


3. With the transom shield in place, install the six rectangular washers on the studs and then the nuts. Tighten the nuts evenly.

Tightening torque: 80 Nm (57.8 lbf.ft)



5. Insert the shift cable through the protective hose and out through the transom shield. Apply some oil on the cable for easier installation.



6. Clamp the hoses to the shifting cable and the accessory hose (autopilot/rudder indicator). Clamp the hydraulic hoses to the trim pump.

Clamp the hydraulic hoses to the trim pump.

# Volvo Penta Workshop Manual D4

**N N**

A decorative graphic element consisting of a light blue horizontal bar with a rounded right end, overlaid by a semi-transparent red circular shape.

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