

The MD2020 is a marine engine of advanced design manufactured from quality components and designed to fulfil customer requirements.

#### Service Life

The MD2020 is fitted with freshwater cooling as standard. This reduces internal corrosion and enables the engine to maintain a consistent and optimal working temperature under all conditions.

To avoid galvanic corrosion the engine is equipped with the unique electrical isolation between engine and transmission.

#### Comfort

Smooth running with very low vibration levels results from a dynamically balanced design incorporating a flywheel of high rotating mass and high efficiency rubber isolation.

The engine's high torque provides excellent operating characteristics to aid maneuvering, particularly in confined spaces.

Additional on-board comfort features are available from an extensive range of matched accessories.

#### Environment

An advanced combustion system increases fuel burning efficiency to minimize noxious exhaust emissions and enhance overall enjoyment of boating. The MD2020 is certified according to BSO II, SAV and US/EPA.

#### Transmissions

Six matched transmission options are available, each built for durability and smooth running.

#### Technical description:

##### Engine and block

- Cylinder block and cylinder head manufactured from high grade cast iron. Crankcase features a rigid tunnel block design.
- Chrome molybdenum forged crankshaft.



MD2020 with MS2055  
S-Drive

statically and dynamically balanced with integral counterweights. Pistons are cast from high silicon aluminum, are heat treated and fitted with two cast iron, chromium-faced compression rings and a single oil ring.

- Replaceable, hardened valve seats
- Elastic coupling on flywheel

##### Engine mounting

- Torsion front and rear cushion-type rubber mounts. Adjustable.

##### Lubrication system

- Spin-on fullflow oil filter
- Separate oil scavenger pipe
- Closed circuit crankcase ventilation

##### Fuel system

- Flange mounted, cam driven in-line injection pump
- Fuel pump with hand primer
- Spin-on type fine fuel filter

##### Exhaust system

- Freshwater cooled exhaust manifold and seawater cooled exhaust elbow

##### Cooling system

- Freshwater cooling system governed by thermostat
- Subular heat exchanger with integral expansion tank
- Coolant system prepared for hot water outlet fittings
- Easily accessible sea water pump and impeller

##### Electrical system

- 12V corrosion-protected electrical system
- 14V/160A marine alternator
- Charging regulator with electronic sensor for voltage drop compensation
- Colour plugs for excellent cold starting
- Electric starter motor (0.7 kW output)
- Extension cable harness with plug-in connection available in various lengths

# Volvo Penta Md 2020 Service Manual

**(Seloc) Seloc**

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Programmverzeichnis Maritimepress,2012-05 Aktuelles Gesamtverzeichnis des Verlagsprogramms Stand Mai 2012 Unter  
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owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of  
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