

Overhauling and checking the carburetor



1. Remove the carburetor from the intake manifold. Notice the positioning of the plate in order to install it in the same way. Take care of the plate. Remove the screws (1) - 4 pcs., and remove the top cover of the carburetor.

NOTE! The carburetor on the model 230 (AQ131) is equipped with a full speed jet (A), lower picture. This jet is pressed into the top cover of the carburetor and does not need to be replaced unless damaged.

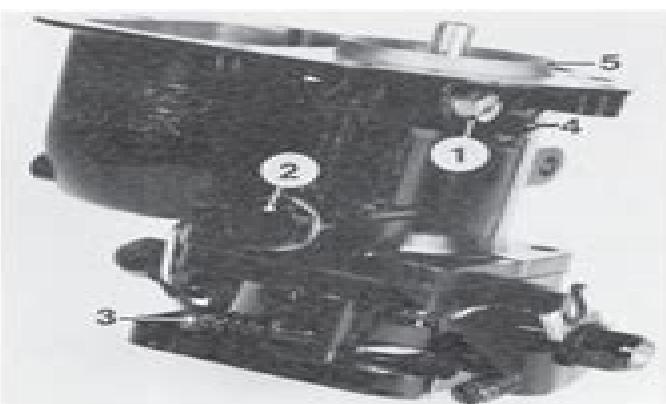


2. Remove the gasket (1) and needle valve (2). Check to make sure that the needle valve does not jam or that it's worn (not sealing). Replace if necessary.



3. Lift out the float and check it for leakage. Should the float leak, the float level will not be correct. The weight of the float should be 7.3 grams (0.26 oz's). Remove the emulsion jet (1) and the acceleration jet (2).

NOTE! Don't forget the gasket! Check and blow clean with compressed air. Replace worn or damaged parts if necessary!



4. Remove the idle jet (1) and the main jet holder (2). Remove the jet from its holder. Clean the jets with compressed air. Replace if necessary. Remove the mixture screw (3) and blow the channel clean. The screw (4) is locking the venturi (5).

Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual

Joan Coles, Clarence W. Coles

Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual:

Volvo Penta (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 *Volvo Penta Service & Overhaul Manual* Alan T. Burgess,1976 **Volvo**

Penta Service and Overhaul Manual A. T. Burgess,1994 Service and Repair Manual for Atomic-4 Marine Engines

Robert Thomas Staton,1982 **Service and Repair Manual for Atomic and Marine Engine** Robert Staton,1999

Seloc's Volvo Penta Stern Drive Joan Coles,Clarence W. Coles,1984 **Volvo-Penta Stern Drives, 1992-93** Joan Coles,Clarence W. Coles,1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine s editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all Single SP and Duo Prop DP models powered by Volvo 4 cylinder engines Over 750 illustrations *VOLVO Penta Workshop Manual ,1986* *VOLVO Penta Workshop Manual ,1986* Small Engine Repair Manual Curt Choate,Robert Jex,1991

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Table of Contents Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual

1. Understanding the eBook Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - The Rise of Digital Reading Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Personalized Recommendations
 - Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual User Reviews and Ratings

- Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual and Bestseller Lists
- 5. Accessing Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual Free and Paid eBooks
 - Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual Public Domain eBooks
 - Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual eBook Subscription Services
 - Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual Budget-Friendly Options
- 6. Navigating Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual eBook Formats
 - ePUB, PDF, MOBI, and More
 - Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual Compatibility with Devices
 - Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Highlighting and Note-Taking Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Interactive Elements Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
- 8. Staying Engaged with Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
- 9. Balancing eBooks and Physical Books Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Setting Reading Goals Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual
 - Fact-Checking eBook Content of Volvo Penta Aq131 Aq151 Aq171 Marine Engine Full Service Repair Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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