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S2000 M03;
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G01 Z-10.5 F100.0;
Y45.0 F2000.0;
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G03 X70.0 Y60.0 R15
G02 X190.0 Y60.0 I6
G03 X205.0 Y45.0 R
G01 X260.0;
Y0.0;
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Y45.0 F2000.0;
X55.0;
G03 X70.0 Y60.0 R15
G02 X190.0 Y60.0 I6
G03 X205.0 Y45.0 R
G01 X260.0;
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# Vertical Turning Machine Programming Training Manual

**DJ Losen**

## **Vertical Turning Machine Programming Training Manual:**

**CNC Control Setup for Milling and Turning** Peter Smid,2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC

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