



VIBRATION ANALYSIS CHART

IMBALANCE



Imbalance is the most common cause of vibration in rotating machinery. It occurs when the mass of the rotating part is not evenly distributed, causing it to wobble as it rotates. This results in a single peak at 1X RPM in the vibration spectrum.

MISALIGNMENT



Misalignment occurs when the shafts of two coupled machines are not perfectly aligned. This causes the shafts to bend as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.

LOOSENESS



Looseness occurs when a component is not properly secured, allowing it to move or vibrate. This results in a broad peak at 1X RPM in the vibration spectrum.

BLADE / VANE PASS



Blade/vane pass occurs when a blade or vane passes through a gap, causing a single peak at 1X RPM in the vibration spectrum.

BELTS



Belts occur when a belt is not properly tensioned or aligned, causing a single peak at 1X RPM in the vibration spectrum.

ROLLING ELEMENT BEARINGS



Rolling element bearings are a common cause of vibration. They consist of a series of balls or rollers between two rings. When they are worn or damaged, they can cause a single peak at 1X RPM in the vibration spectrum.

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SLEEVE BEARINGS



Sleeve bearings are a common cause of vibration. They consist of a sleeve that fits around a shaft. When they are worn or damaged, they can cause a single peak at 1X RPM in the vibration spectrum.

GEAR DEFECTS



Gear defects are a common cause of vibration. They occur when a gear is worn or damaged, causing a single peak at 1X RPM in the vibration spectrum.

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BEAT VIBRATION



Beat vibration is a common cause of vibration. It occurs when two frequencies are close together, causing a single peak at 1X RPM in the vibration spectrum.

RESONANCE

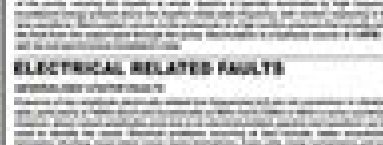


Resonance is a common cause of vibration. It occurs when a system is excited at its natural frequency, causing a single peak at 1X RPM in the vibration spectrum.

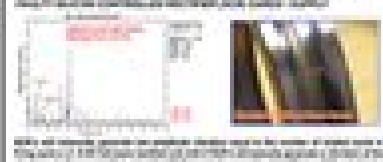
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CAVITATION / RECIRCULATION



Cavitation/recirculation is a common cause of vibration. It occurs when a system is excited at its natural frequency, causing a single peak at 1X RPM in the vibration spectrum.

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Roman Wölfel



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