

# SUZUKI

SUZUKI AMERICA CORPORATION  
3251 E. Imperial Way  
P.O. Box 1100  
Brea, California 92621

## SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

### TUNE-UP

HP/ rpm	24500
Bore	.41.0 mm (1.614 in.)
Stroke	.37.8 mm (1.488 in.)
Displacement	.50 cc (3.05 cu. in.)
Spark Plug:	BRSHS
NGK	.05-0.6 mm
Electrode gap	(0.0020-0.023 in.)
Magneto:	
Breaker point gap	.03-0.4 mm (0.012-0.016 in.)
Carburetor:	
Make	Mikuni
Model	VM-11-10
Fuel/Oil Ratio	See Text

### SIZES—CLEARANCES

Piston Ring End Gap	.010-0.25 mm (.0004-0.010 in.)
Piston to Cylinder Clearance	.0253-0.060 mm (.00021-0.0024 in.)
Piston Pin Diameter	.11.3800-12.0000 mm (.47223-0.4724 in.)

### SIZES—CLEARANCES CONT.

Crankshaft Runout at Main Bearing Journal (Max.)	.003 mm. (.00012 in.)
Connecting Rod Small End Side Shake (Max.)	.3.0 mm. (.118 in.)

### TIGHTENING TORQUES

Cylinder Head	.8-12 N·m (6-9 ft.-lbs.)
Crankcase	.8-12 N·m (6-9 ft.-lbs.)
Reed Plate	.0.5-0.75 N·m (4.5-6.5 in.-lbs.)
Flywheel Nut	.40-50 N·m (30-37 ft.-lbs.)
Standard Screws:	
5 mm	.2-4 N·m (18-36 in.-lbs.)
6 mm	.4-7 N·m (36-62 in.-lbs.)
8 mm	.10-16 N·m (89-141 in.-lbs.)
10 mm	.22-36 N·m (195-310 in.-lbs.)

# Suzuki 2 15hp Outboard Motors Service Repair Workshop Manual

**Suzuki, Motor Co. Ltd**

## **Suzuki 2 15hp Outboard Motors Service Repair Workshop Manual:**

*SELOC Suzuki Outboards* Seloc,2000 SELOC Marine tune up and repair manuals provide the most comprehensive authoritative information available for outboard inboard and stern drive engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Seloc's editors authors in our on site facility Every manual features Easy to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections Accurate specifications and wiring diagrams Covers all 2 225 Hp 1 to 4 cylinder in line 4 V4 and V6 2 stroke models including fuel injected units and Jet Drives Nearly 1000 illustrations [Suzuki Outboard Motor, DT7.5-9 ,1976](#) [Suzuki Outboard Motor, DT2 ,1976\\*](#) [Suzuki Outboard Motor DT 50/60/65 ,1987](#) [Suzuki Outboard Motor, DT14-16 ,1977](#) [SELOC Suzuki Outboards ,2005](#)

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thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer  
**Suzuki SV650 and SV650S** Matthew Coombs,2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005

## **Suzuki 2 15hp Outboard Motors Service Repair Workshop Manual** Book Review: Unveiling the Power of Words

In a world driven by information and connectivity, the energy of words has become more evident than ever. They have the capacity to inspire, provoke, and ignite change. Such is the essence of the book **Suzuki 2 15hp Outboard Motors Service Repair Workshop Manual**, a literary masterpiece that delves deep into the significance of words and their impact on our lives. Compiled by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book's key themes, examine its writing style, and analyze its overall effect on readers.

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