

# SUZUKI

SUZUKI AMERICA CORPORATION  
3251 E. Imperial Way  
P.O. Box 1100  
Brea, California 92621

## SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

### TUNE-UP

Rp/rpm	24500
Bore	41.0 mm (1.614 in.)
Stroke	37.8 mm (1.488 in.)
Displacement	50 cc (3.05 cu. in.)
Spark Plug:	
NGK	BR5HS
Electrode gap	0.5-0.6 mm (0.020-0.023 in.)
Magneto:	
Breaker point gap	0.3-0.4 mm (0.012-0.016 in.)
Carburetor:	
Make	Mikuni
Model	VM-11-10
Fuel:Oil Ratio	See Text

### SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.25 mm (0.004-0.010 in.)
Piston to Cylinder Clearance	0.053-0.060 mm (0.0021-0.0024 in.)
Piston Pin Diameter	11.996-12.000 mm (0.4723-0.4724 in.)

### SIZES—CLEARANCES CONT.

Crankshaft Runout at Main Bearing Journal (Max.)	0.03 mm (0.0012 in.)
Connecting Rod Small End Side Shake (Max.)	3.0 mm (0.118 in.)

### TIGHTENING TORQUES

Cylinder Head	8-12 N-m (6-9 ft.-lbs.)
Crankcase	8-12 N-m (6-9 ft.-lbs.)
Reed Plate	0.5-0.75 N-m (4.5-6.6 in.-lbs.)
Flywheel Nut	40-50 N-m (30-37 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N-m (18-36 in.-lbs.)
6 mm	4-7 N-m (36-62 in.-lbs.)
8 mm	10-16 N-m (89-141 in.-lbs.)
10 mm	22-36 N-m (185-310 in.-lbs.)

# Suzuki 2 15hp Outboard Motors Service Repair Workshop Manual

**Suzuki, Motor Co. Ltd**



## **Suzuki 2 15hp Outboard Motors Service Repair Workshop Manual:**

*SELOC Suzuki Outboards* Seloc,2000 SELOC Marine tune up and repair manuals provide the most comprehensive authoritative information available for outboard inboard and stern drive engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Seloc s editors authors in our on site facility Every manual features Easy to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections Accurate specifications and wiring diagrams Covers all 2 225 Hp 1 to 4 cylinder in line 4 V4 and V6 2 stroke models including fuel injected units and Jet Drives Nearly 1000 illustrations Suzuki Outboard Motor, DT7.5-9 ,1976 **Suzuki Outboard Motor, DT2 ,1976\*** **Suzuki Outboard Motor DT 50/60/65 ,1987** **Suzuki Outboard Motor, DT14-16 ,1977** **SELOC Suzuki Outboards ,2005** *Suzuki Outboard Motor, DT9.9 ,1977* **Suzuki** Suzuki, Motor Co. Ltd,1977 *Suzuki Outboard Motor, DT50E ,1977* **Suzuki Outboard Motor ,1987** **Suzuki Outboard Motor ,1980** *Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual* Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 Suzuki DT25 Service Manual Suzuki Motor Co,1976 **Suzuki 150 Model S32-2 Service Manual** United States Suzuki Motor Corporation,1965 Suzuki Gsf600 and 1200 Bandit Fours Matthew Coombs,Phil Mather,2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *Old Outboard Motor Service Manual ,1983* **Outboard Motor Service Manual ,1983** *Suzuki GS-GSX 250, 400 and 450 Twins Owners Workshop Manual, M736* John Haynes,1988-03-31 Haynes disassembles every subject vehicle and documents every step with

thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer  
**Suzuki SV650 and SV650S** Matthew Coombs, 2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005

## **Suzuki 2 15hp Outboard Motors Service Repair Workshop Manual** Book Review: Unveiling the Power of Words

In a global driven by information and connectivity, the energy of words has be more evident than ever. They have the capacity to inspire, provoke, and ignite change. Such is the essence of the book **Suzuki 2 15hp Outboard Motors Service Repair Workshop Manual**, a literary masterpiece that delves deep to the significance of words and their impact on our lives. Compiled by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book is key themes, examine its writing style, and analyze its overall affect readers.

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