

plug (32) and vent plug and drain gear lubricant. Remove shift rod adjustment cover and loosen shift rod adjustment screw (10—Fig. SZ4-19). Remove cotter pin (31—Fig. SZ4-17), spinner (30), propeller (29) and shear pin (27). Remove four lower unit cap screws and withdraw lower unit assembly from drive shaft housing.

Remove bearing housing (25) retaining screws. Being careful, pry bearing housing (25) from gearcase housing. Withdraw bearing housing with propeller shaft assembly. If needed, remove pinion gear (12), shim (11) and forward gear (9) with shim (8).

Inspect all components for excessive wear and damage. Apply a water resistant grease to lip portion of all seals. All seals and "O" rings should be renewed when unit is reassembled.

Reassemble lower unit by reversing disassembly procedure while noting the following: Install dog clutch (16) on propeller shaft (18) so "F" marked side (see Fig. SZ4-18) is toward forward gear (9—Fig. SZ4-17). Securely tighten bearing housing (25) retaining cap screws. Check mesh pattern of pinion gear and forward gear to determine which shim

or shims should be adjusted. Recommended backlash between forward gear and pinion gear is 0.1-0.2 mm (0.0039-0.0079 in.). Assembled propeller shaft end play should be 0.05-0.50 mm (0.002-0.020 in.). Adjust thickness of shims (10 and 13) until recommended end play is obtained. Apply silicone sealer to lower unit and drive shaft housing mating surfaces. Tighten the four cap screws securing lower unit to drive shaft housing to 15-20 N·m (11-15 ft.-lbs.).

With lower unit installed, adjust shift linkage as follows: Make sure lower unit is in "Forward" position. Set shift con-

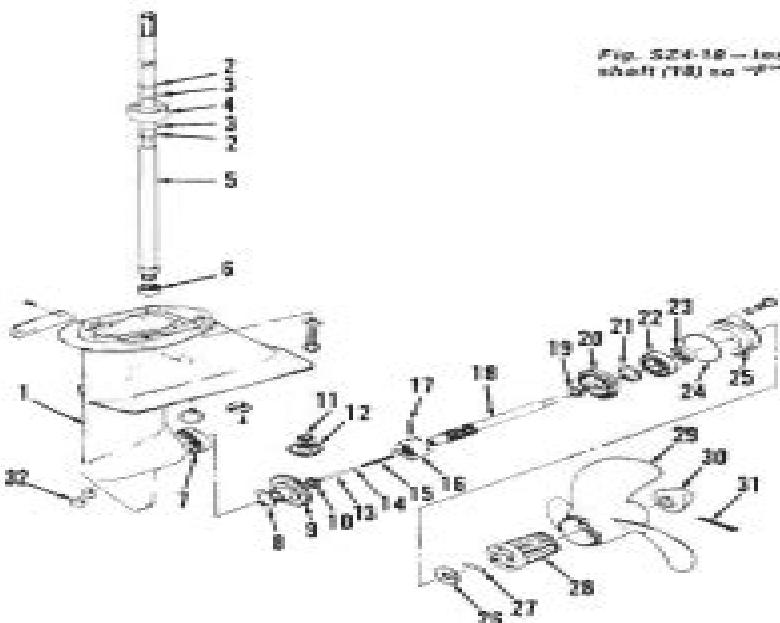


Fig. SZ4-16—Install dog clutch (16) on propeller shaft (18) so "F" mark (F) is toward forward gear.

Fig. SZ4-17—Exploded view of power unit gearcase assembly.

- 1. Housing
- 2. Shear ring
- 3. Washer
- 4. Ball bearing
- 5. Drive shaft
- 6. Ball bearing
- 7. Washer
- 8. Forward gear
- 9. Pinion gear
- 10. Shim
- 11. Shim
- 12. Propeller
- 13. Shim
- 14. Spacing
- 15. Dog clutch
- 16. F
- 17. Propeller shaft
- 18. Propeller
- 19. Shear pin
- 20. Reverse gear
- 21. Shim
- 22. Ball bearing
- 23. Seal
- 24. "O" ring
- 25. Bearing housing
- 26. Spacer
- 27. Shear pin
- 28. Thrust hub
- 29. Propeller
- 30. Spinner
- 31. Cotter pin
- 32. Drain plug

trol handle to "Forward" position, then tighten cap screw (10—Fig. SZ4-19) to secure shift rod position. Make sure "Neutral" and "Reverse" positions properly engage. Install shift rod cover. Fill gearcase with approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil.

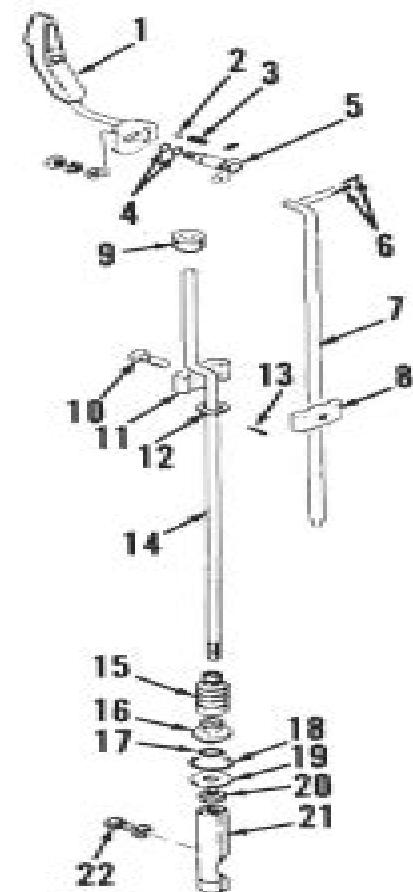


Fig. SZ4-19—Exploded view of shift control linkage.

- 1. Shift lever
- 2. Ball
- 3. Spacing
- 4. "O" ring
- 5. Shaft
- 6. Cotter pin
- 7. Upper shift rod
- 8. Bracket hub
- 9. Washer
- 10. Cap screw
- 11. Bracket hub
- 12. Washer
- 13. Cotter pin
- 14. Lower shift rod
- 15. Hub
- 16. Gasket
- 17. "O" ring
- 18. Washer
- 19. Nut
- 20. Washer
- 21. Shift case
- 22. Bracket hub

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