

## SERVICE MANUAL

plug (32) and vent plug and drain gear lubricant. Remove shift rod adjustment cover and loosen shift rod adjustment screw (10—Fig. S24-19). Remove cotter pin (31—Fig. S24-17), spinner (30), propeller (29) and shear pin (27). Remove four lower unit cap screws and withdraw lower unit assembly from drive shaft housing.

Remove bearing housing (25) retaining screws. Being careful, pry bearing housing (25) from gearcase housing. Withdraw bearing housing with propeller shaft assembly. If needed, remove pinion gear (12), shim (11) and forward drive gear (9) with shim (8).

Inspect all components for excessive wear and damage. Apply a water resistant grease to lip portion of all seals. All seals and "O" rings should be renewed when unit is reassembled.

Reassemble lower unit by reversing disassembly procedure while noting the following: Install dog clutch (16) on propeller shaft (18) so "F" marked side (see Fig. S24-18) is toward forward gear (9—Fig. S24-17). Securely tighten bearing housing (25) retaining cap screws. Check mesh pattern of pinion gear and forward gear to determine which shim

or shims should be adjusted. Recommended backlash between forward gear and pinion gear is 0.1-0.2 mm (0.0039-0.0079 in.). Assembled propeller shaft end play should be 0.05-0.50 mm (0.002-0.020 in.). Adjust thickness of shims (10 and 19) until recommended end play is obtained. Apply silicone sealer to lower unit and drive shaft housing mating surfaces. Tighten the four cap screws securing lower unit to drive shaft housing to 15-20 N·m (11-15 ft.-lbs.).

With lower unit installed, adjust shift linkage as follows: Make sure lower unit is in "Forward" position. Set shift con-

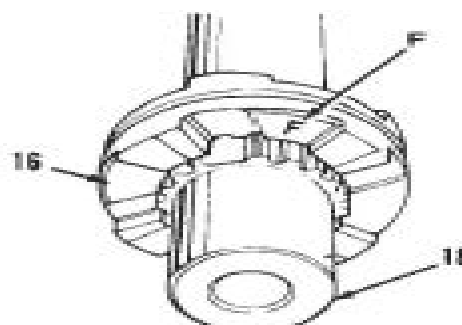
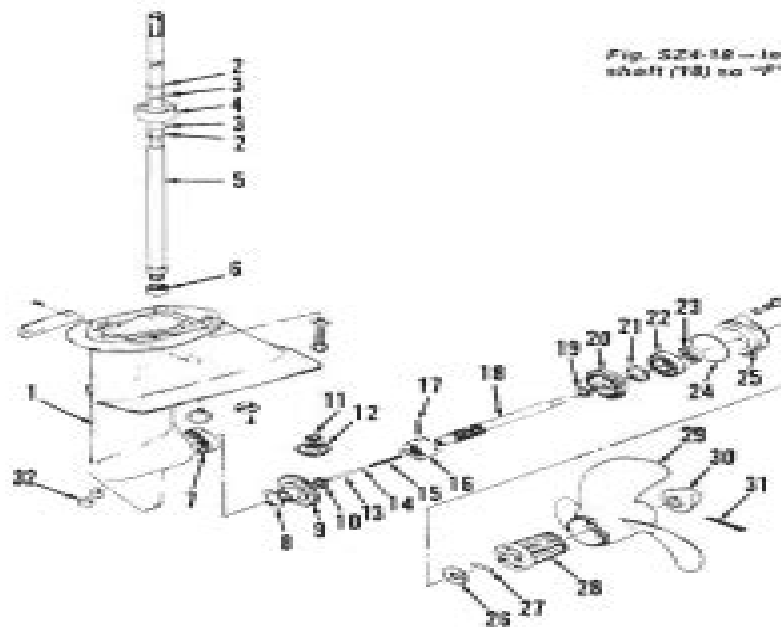


Fig. S24-18—Install dog clutch (16) on propeller shaft (18) so "F" mark (F) is toward forward gear.

Fig. S24-17—Exploded view of lower unit gearcase assembly.

1. Housing
2. Snap ring
3. Washer
4. Ball bearing
5. Drive shaft
6. Baller bearing
7. Ball bearing
8. Shim
9. Forward gear
10. Pinion gear
11. Shim
12. Shim
13. Rod
14. Pin
15. Spring
16. Dog clutch
17. Pin
18. Propeller shaft
19. Shim
20. Reverse gear
21. Shim
22. Ball bearing
23. Rod
24. "O" ring
25. Bearing housing
26. Spacer
27. Shear pin
28. Thrust hub
29. Propeller
30. Spinner
31. Cotter pin
32. Drain plug



## Suzuki DT5, DT6 & DT8

trol handle to "Forward" position, then tighten cap screw (10—Fig. S24-19) to secure shift rod position. Make sure "Neutral" and "Reverse" positions properly engage. Install shift rod cover. Fill gearcase with approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil.

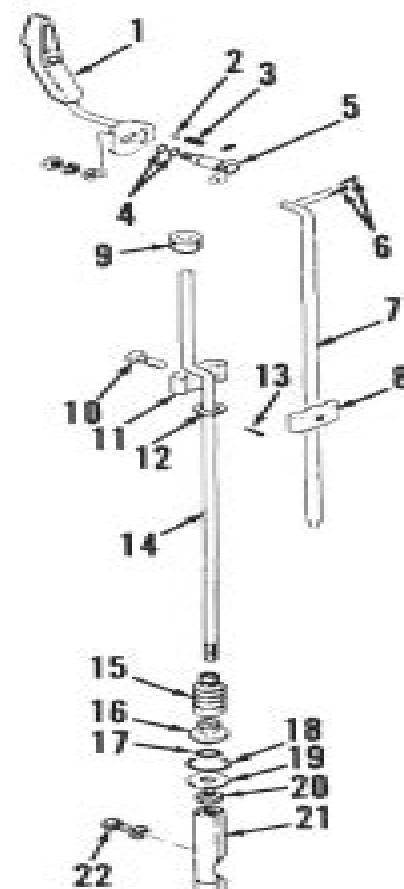


Fig. S24-19—Exploded view of shift control linkage.

- |                    |                     |
|--------------------|---------------------|
| 1. Shift lever     | 12. Washer          |
| 2. Ball            | 13. Cotter pin      |
| 3. Spring          | 14. Lower shift rod |
| 4. "O" ring        | 15. Bush            |
| 5. Shaft           | 16. Guide           |
| 6. Cotter pin      | 17. "O" ring        |
| 7. Upper shift rod | 18. "O" ring        |
| 8. Bracket half    | 19. Washer          |
| 9. Cap screw       | 20. Nut             |
| 10. Cap screw      | 21. Shift case      |
| 11. Bracket half   | 22. Retaining screw |

# Suzuki 6hp Outboard Manual

**J Ma**



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