

SUZUKI DT9.9 AND DT16 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT9.9	DT16
Horsepower	9.9	16
Bore	56 mm	59 mm
Stroke	52 mm	52 mm
Displacement	256 cc	284 cc
Spark Plug:		
NGK	B6HS	B7HS
Electrode gap	0.6-0.7 mm	0.6-0.7 mm
Magnetor:		
Breaker point gap	Breakerless	Breakerless
Carburetor:		
Make	Mikuni	Mikuni
Model	BV24-16	BV24-19
Fuel:Oil Ratio	50:1	50:1
SIZES - CLEARANCES		
Piston Ring End Gap	0.15-0.35 mm	0.15-0.35 mm
Piston Pin Diameter	13.995-14.000 mm	13.995-14.000 mm
Piston to Cylinder Wall Clearance	0.042-0.058 mm	0.042-0.058 mm
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm	0.05 mm
Max. Connecting Rod Small End Side Shake	4.0 mm	4.0 mm
TIGHTENING TORQUES		
Cylinder Head	18-28 N·m	18-28 N·m
Crankcase:		
4 mm	8-12 N·m	8-12 N·m
6 mm	18-28 N·m	18-28 N·m
Flywheel Nut	80-90 N·m	80-90 N·m
Standard Screws:		
5 mm	2-4 N·m	2-4 N·m
6 mm	4-7 N·m	4-7 N·m
8 mm	10-16 N·m	10-16 N·m
10 mm	22-35 N·m	22-35 N·m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel:oil ratios should be 30:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a NMMA certified two-stroke engine oil or Suzuki "OCI" oil. When using any other type of two-

stroke engine oil, fuel:oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or no-lead automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gear-

case. SAE 90 hypoid outboard gear oil is recommended. Oil capacity of gearcase with integral exhaust outlet in the lower housing is approximately 220 mL. Oil capacity of gearcase with through-the-propeller exhaust is approximately 200 mL. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

Suzuki 8 Hp Outboard Service Manual Dt8c

Minjie Lin



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Table of Contents Suzuki 8 Hp Outboard Service Manual Dt8c

1. Understanding the eBook Suzuki 8 Hp Outboard Service Manual Dt8c
 - The Rise of Digital Reading Suzuki 8 Hp Outboard Service Manual Dt8c
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki 8 Hp Outboard Service Manual Dt8c
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki 8 Hp Outboard Service Manual Dt8c
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki 8 Hp Outboard Service Manual Dt8c
 - Personalized Recommendations
 - Suzuki 8 Hp Outboard Service Manual Dt8c User Reviews and Ratings
 - Suzuki 8 Hp Outboard Service Manual Dt8c and Bestseller Lists
5. Accessing Suzuki 8 Hp Outboard Service Manual Dt8c Free and Paid eBooks
 - Suzuki 8 Hp Outboard Service Manual Dt8c Public Domain eBooks
 - Suzuki 8 Hp Outboard Service Manual Dt8c eBook Subscription Services
 - Suzuki 8 Hp Outboard Service Manual Dt8c Budget-Friendly Options

6. Navigating Suzuki 8 Hp Outboard Service Manual Dt8c eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki 8 Hp Outboard Service Manual Dt8c Compatibility with Devices
 - Suzuki 8 Hp Outboard Service Manual Dt8c Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki 8 Hp Outboard Service Manual Dt8c
 - Highlighting and Note-Taking Suzuki 8 Hp Outboard Service Manual Dt8c
 - Interactive Elements Suzuki 8 Hp Outboard Service Manual Dt8c
8. Staying Engaged with Suzuki 8 Hp Outboard Service Manual Dt8c
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki 8 Hp Outboard Service Manual Dt8c
9. Balancing eBooks and Physical Books Suzuki 8 Hp Outboard Service Manual Dt8c
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki 8 Hp Outboard Service Manual Dt8c
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki 8 Hp Outboard Service Manual Dt8c
 - Setting Reading Goals Suzuki 8 Hp Outboard Service Manual Dt8c
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki 8 Hp Outboard Service Manual Dt8c
 - Fact-Checking eBook Content of Suzuki 8 Hp Outboard Service Manual Dt8c
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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