

CRANKSHAFT JOURNAL BEARING

1. Inspect for scoring, pitting, scoring and scoring marks bearing if problems are observed.

2. Do not reuse bearings, etc.
After checking bearings, remove.



1. Removal



1. After bearing clearance
- (1) Remove oil fitting, replace, etc., according to point of the mark.
- (2) Cut protrusion to the same length as bearing cap or crankshaft pin parallel to protrusion line.

- (3) Install bearing caps in the order of the crankshaft pin, side and so that the inner side of the cap is on the side of the pin.
- (4) Tighten bearing cap bolts to specified torque. The caps should not be turned at this time.

Tightening torque: 34 N·m (3.0 kgf·m)

Caution: Tighten the bearing caps in the order shown using the specified torque.



BEARING OIL SEAL

Inspect the oil seal of the oil pump for wear and damage, and replace if necessary.



1. BEARING OIL SEAL

FLYWHEEL

1. Inspect flywheel for damage, scoring, and wear. Check the outer surface for damage or abnormal wear, and remove if there are problems.
2. Using a feeler gauge, measure thickness of surface, and if the inner outer circle exceeds the limit, replace bearing.

Reference value: 0.20 mm (0.0079 in.)

CRANKSHAFT BLOCK

Using a feeler gauge and straightedge, inspect for damage or wear on the outer surface. If the outer surface is damaged, replace the block.

Measurement location: 2 locations (see red circles and in diagram).
Measuring instrument: 0.05 mm (0.0019 in.)



1. CRANKSHAFT BLOCK
2. BEARING
3. OIL SEAL

REASSEMBLY

Reassembly is done in the opposite order to removal, with the oil pump pin to be kept in mind.

1. The crank bearings are installed on the oil pump and governor are fixed up.

2. The crankshaft front bearing is attached to the oil pump with the oil pump.



1. CRANKSHAFT FRONT BEARING
2. OIL PUMP

CRANKSHAFT JOURNAL BEARING (mm)

Standard 1.385-1.395 (0.0133-0.0134 in.)

Interference 0.005-0.015 (0.0002-0.0006 in.)

Suzuki 660 Efi Parts Manual Cushman Truckster

James Danko



Suzuki 660 Efi Parts Manual Cushman Truckster:

Suzuki Jimny JA11C JA11V 660cc English Factory Parts Manual 1991-1996 James Danko,2011-04-18 This Parts Diagrams Manual is based on the JA11C JA11V EPI F6A Intercooler Turbocharged Engine 660cc Suzuki Jimny produced for the Japanese JDM market It contains of 450 pages of parts and system diagrams It is the Full Service Manual and contains every part of the listed vehicles Covers both the Hardtop and Soft Top versions Perfect for troubleshooting and repair Replace missing or broken parts with ease Add options that came from the factory A must have manual for the Jimny enthusiast

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Danko,2008-12-29 1990 to 1998 Suzuki Carry Truck Every Van English Factory Parts Catalogue Over 450 pages of every mechanical and electrical part of the vehicle Every system broken down into exploded diagrams for easy identification of parts and individual pieces Also an excellent guide for adding dealer options Replace wiring harnesses or any mechanical part on your truck or Every Van This manual covers all models from Carbureted EPI plus Turbo models 2WD 4WD including Diff Lock Series 4 5 Speed Manual 2WD 4WD Automatic Transmissions 2WD 4WD

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