

PISTON TO CYLINDER

1. Install conrod bearing to conrod and conrod cap.

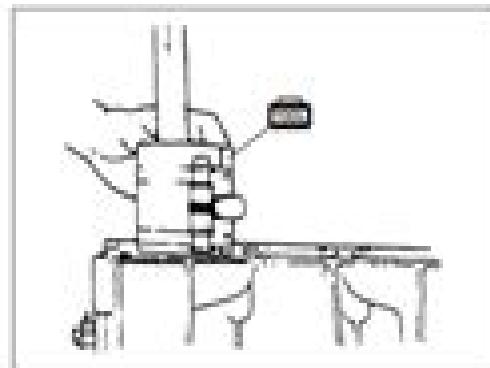
CAUTION

- Assemble each conrod bearing to its original position.
- Do not apply oil between conrod and bearing or between conrod cap and bearing.



2. Apply engine oil to piston and cylinder walls.
3. Insert piston and conrod assembly into cylinder bore from cylinder head side using special tool.

 09916-77310 : Piston ring compressor



NOTE:

Position "circle" mark on piston head to flywheel side.



Suzuki 115 4 Stroke Outboard Service Manual

Christian G. Meyer

Suzuki 115 4 Stroke Outboard Service Manual:

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Repair Manual ,1999 **Seloc Suzuki Outboards 1996-07 Repair Manual** ,2008 Step by step illustrated keyed procedures guide you through every conceivable job possible including all adjustments necessary Perfect for do it yourselfers professional mechanics or students Publisher s description *Suzuki DT25 Service Manual* Suzuki Motor Co,1976

Suzuki Outboard Motor ,1987 **Suzuki Outboards 1996-2007 All 4 Stroke Models** Seloc,2008-05 Covers all 2 5 300 HP 4 stroke models including jet drives Front cover

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