

FLA COE
FLB COE
FLD Conventional
Business Class

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Argosy COE
Cargo

Columbia
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Cascadia

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Service Bulletin

Description of Revisions: This bulletin replaces the version published earlier this month. Figure 1 has been revised to include additional dimensions.

General Information

Use the procedure below to replace a failed nylon thrust bearing in a TRW global steering column. This procedure is warrantable only when the thrust bearing has failed.

Parts

A fabricated holding fixture and TRW Service Kit SK000323 are required to complete this procedure. The service kit can be ordered from TRW. The holding fixture should be fabricated out of 1/4-inch mild steel. See [Fig. 1](#) for a template of the holding fixture.

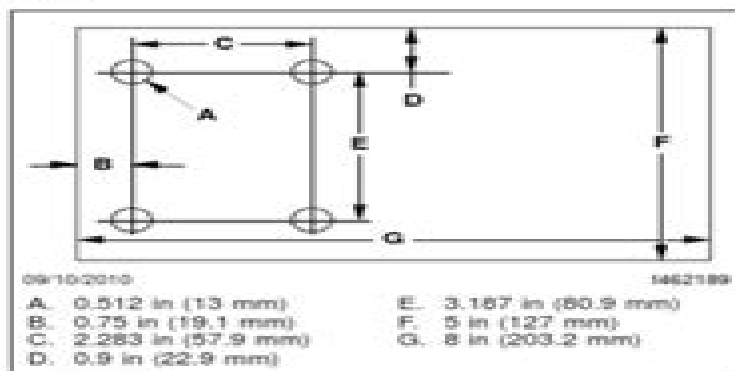


Fig. 1. Holding Fixture Template

TRW Service Kit SK000323 includes:

- Grease
- Cotter pin
- Nylon thrust bearing

Procedure

1. Fabricate the holding fixture using the template shown in [Fig. 1](#).
2. Position the front tires straight ahead. If possible, drive the vehicle in a straight line for a short distance, stopping on a level surface where the service is to be completed.
3. Shut down the engine, apply the parking brake, and chock the tires.

Thrust Bearing Replacement Trw Global Steering Column Manual

Richard Bailey



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