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**Description of Revisions:** This bulletin replaces the version published earlier this month. Figure 1 has been revised to include additional dimensions.

## General Information

Use the procedure below to replace a failed nylon thrust bearing in a TRW global steering column. This procedure is warrantable only when the thrust bearing has failed.

## Parts

A fabricated holding fixture and TRW Service Kit SK000323 are required to complete this procedure. The service kit can be ordered from TRW. The holding fixture should be fabricated out of 1/4-inch mild steel. See Fig. 1 for a template of the holding fixture.

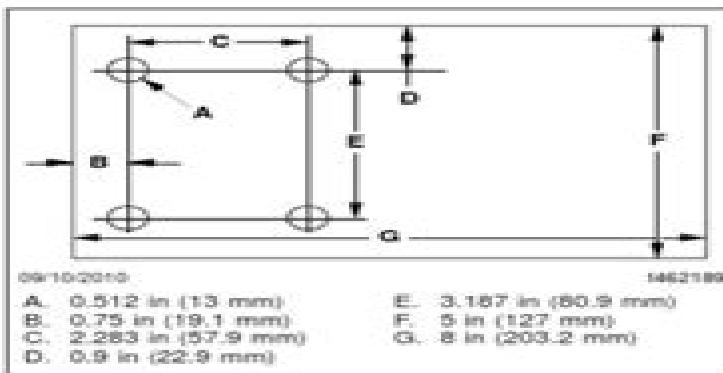


Fig. 1. Holding Fixture Template

TRW Service Kit SK000323 includes:

- Grease
- Cotter pin
- Nylon thrust bearing

## Procedure

1. Fabricate the holding fixture using the template shown in Fig. 1.
2. Position the front tires straight ahead. If possible, drive the vehicle in a straight line for a short distance, stopping on a level surface where the service is to be completed.
3. Shut down the engine, apply the parking brake, and chock the tires.

# Thrust Bearing Replacement Trw Global Steering Column Manual

**Richard Bailey**

**Thrust Bearing Replacement Trw Global Steering Column Manual:**

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