



VIBRATION ANALYSIS CHART

IMBALANCE



Imbalance is the most common cause of vibration in rotating machinery. It occurs when the mass of the rotating part is not evenly distributed, causing it to wobble as it rotates. This results in a single peak at 1X RPM in the vibration spectrum.

MISALIGNMENT



Misalignment occurs when the shafts of two coupled machines are not perfectly aligned. This causes the shafts to bend as they rotate, resulting in a single peak at 1X RPM in the vibration spectrum.

LOOSENESS (Structural Component)



Looseness occurs when a structural component is not properly secured. This causes the component to vibrate at its natural frequency, resulting in a broad peak at 1X RPM in the vibration spectrum.

BLADE / VANE PASS



Blade/vane pass occurs when the blades or vanes of a compressor or turbine pass over each other. This causes a single peak at 1X RPM in the vibration spectrum.

BELTS



Belts occur when the belts of a machine are not properly tensioned. This causes the belts to vibrate at their natural frequency, resulting in a single peak at 1X RPM in the vibration spectrum.

ROLLING ELEMENT BEARINGS



Rolling element bearings are the most common cause of vibration in rotating machinery. They consist of two rings, an inner ring and an outer ring, with balls or rollers in between. When the balls or rollers are damaged, they cause a single peak at 1X RPM in the vibration spectrum.



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SLEEVE BEARINGS



Sleeve bearings are the most common cause of vibration in rotating machinery. They consist of a sleeve that fits over the shaft. When the sleeve is damaged, it causes a single peak at 1X RPM in the vibration spectrum.

GEAR DEFECTS



Gear defects are the most common cause of vibration in rotating machinery. They occur when the teeth of a gear are damaged, causing a single peak at 1X RPM in the vibration spectrum.



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BEAT VIBRATION



Beat vibration occurs when two rotating parts have slightly different speeds. This causes the vibration to beat, resulting in a single peak at 1X RPM in the vibration spectrum.

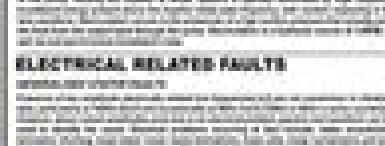
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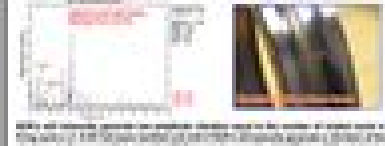
Resonance occurs when the natural frequency of a machine matches the operating frequency. This causes the vibration to increase, resulting in a single peak at 1X RPM in the vibration spectrum.



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CH Cherryholmes



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