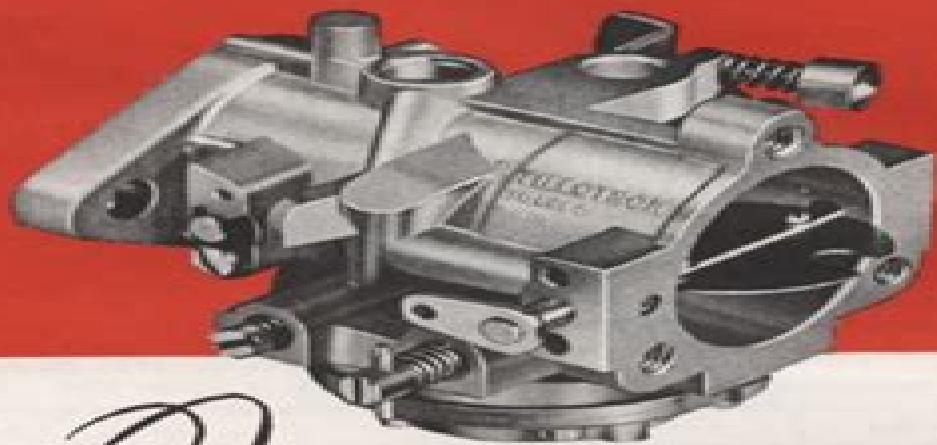




HR SERIES

*Carburetor*



## *Introduction*

The HR series diaphragm carburetor has been developed by the Tillotson Manufacturing Company for engines with a displacement of from 12 to 25 cubic inches per cylinder. It is available as a complete fuel system including carburetor, integral fuel pump and filter for two stroke cycle engines or as a carburetor and integral fuel filter for four stroke cycle engines.

The diaphragm controlled metering system allows precise fuel metering to the engine at extreme tilt angles and prevents fuel level changes due to vibration. The dual venturi used in this model series multiplies the venturi pressure drop causing fine atomization of the fuel that is delivered from the main fuel nozzle so that the fuel reaches the engine as a combustible fog instead of a fluid stream. The main benefit of this venturi system is increased power and fuel economy.

Designed with a minimum number of parts, this compact unit has retained the dependability and easy servicing features of the smaller Tillotson diaphragm carburetors that have been in use throughout the world for several years.

Information contained in the following pages is presented as an aid to understanding the construction, operation and servicing of the HR series carburetor.

If further data is required, please contact

**TILLOTSON MANUFACTURING CO.** Parts & Service Division  
761-69 Berdan Avenue • Toledo, Ohio 43612

# Tillotson Hr Parts And Service Manual

**S Marginson**

## **Tillotson Hr Parts And Service Manual:**

*Operator's Manual, Maintenance Manual, Parts List for Sprayer, Paint, Pneumatic, Portable, with Compressor, Gasoline Engine-driven, Wheelbarrow-type, with Two 5-gal. Galvanized Steel Tanks and Accessories, Binks, Model E-2, Engine: Kiekhaefer, Model KB6F. ,1944*    *Snowmobile Service Manual* Intertec Publishing Corporation. Technical Publications Division,1971

**Clymer Snowmobile Service Manual 11th Edition** Penton Staff,1991-06-01 With the help of the Clymer Snowmobile Service Manual 11th Edition in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

[Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present](#) Donny Petersen,2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarkets cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider

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