



Brake Motor

Standard Brake Manual for Installation, Operation and Maintenance of Electric Motors



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1. Introduction

This manual provides important information about WEG three-phase and single-phase brake motors that must be followed during the installation, operation and maintenance. Thus, we recommend to read this manual carefully before performing any activities on the motor. Non-compliance with these instructions will void the product warranty and may cause serious personal injuries and material damages.

2. Installation

Brake motors must be only installed in places compatible with their mounting features and its specifications and environments for which they are intended.

Brake motors installed outdoors or in the vertical position require the user to determine whether to protect them from weather, for instance, use of a surge cover.

2.1. Brake Cell Power Supply

The engagement coil powered by direct current (DC). It is supplied by the bridge rectifier consisting of silicon diodes and resistors, which filter undesirable voltage spikes and enables fast current shutdown. The direct current power source provides higher speed and faster brake operation.

The alternating current (AC) power supply for the bridge rectifier can be obtained from an independent source, or from the motor terminals. This power supply can be 220/230/240 V, 50/60 Hz or 400/415/440 V, 50/60 Hz, according to the features of the bridge rectifier for fast assembly. The electromagnetic coil can be operated continuously within a 10% off its rated voltage.

2.2. Normal engagement for normal engagement, the bridge rectifier must be connected as shown in Figure 2.

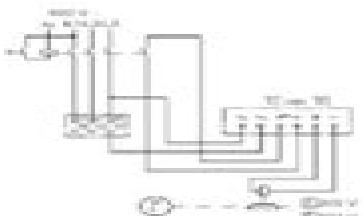


Figure 2: Connection diagram of the bridge rectifier for normal engagement.

2.3. Reverse engagement The bridge rectifier must be connected in series with components, such as, diodes, diodes and resistors that meet the requirements established and regulations in each assembly and the degree of protection indicated on the motor nameplate.

Each series resistor must have the numerical value equal the percentage stated with regard to obtain the degree of protection indicated on the motor nameplate.

For reverse protection, the components must be certified according to the type of protection and the Equipment Protection Level (EPL) indicated on the motor nameplate.



The power supply from the bridge rectifier is required to increase the brake, if the motor does not accelerate upon starting, turn it off and check the bridge rectifier connections. The brake coil may not be powered, if the motor still does not accelerate, contact the nearest WEG service center.

2.2. Connection Diagram

The brake motor allows two different connections for Direct Current power supply providing either delayed or normal engagement. The connection diagrams below show the electrical connection when the bridge rectifier is supplied directly from the motor terminals.

A) Delayed engagement: the bridge rectifier of the brake coil can be supplied directly from the motor terminals, without intermediate, as shown in Figure 1.

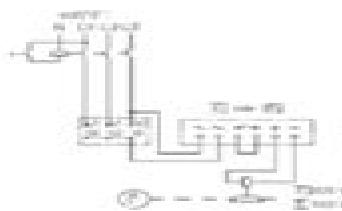


Figure 1: Connection diagram of the bridge rectifier for delayed engagement.

3. Brake Operation

When the motor is disconnected from the power supply, the current flowing through the electromagnetic coil is interrupted and it stops operating. The pressure spring then push the armature towards the magnet, compressing the two friction discs between the two friction surfaces (armature plate and endplate), thus stopping the motor.

Upon a new start, the system alerts the motor and applies the electromagnetic coil simultaneously. The armature plate is then attracted to the electromagnetic plates, increasing the operating pressure and increasing the brake disc, which dissipates energy and reduces wear from the friction surfaces. The braking action stops, and releases the motor to turn freely.

4. Maximum Allowed Load inertia

The maximum load inertia and the maximum load torque indicated on table 1 must be considered for the operation of the motor, with brakes. For brake options for the required protection levels, contact WEG.

Table 1: Maximum allowed load inertia for reverse protection.

Phase rate	Normal (open)	Normal (closed)	Delayed (open)	Delayed (closed)
1000	0.0001	0.0001	0.0001	0.0001
1500	0.0001	0.0001	0.0001	0.0001
2000	0.0001	0.0001	0.0001	0.0001

Note: The result of table 1 are valid for passing after 0.1 second and repeat 0.1 second of the load applied.

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Huangqi Zhang

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