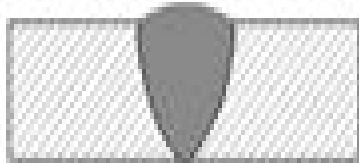
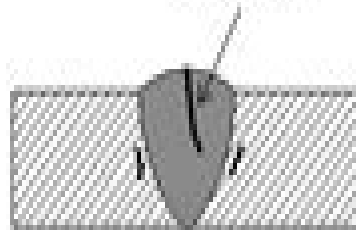


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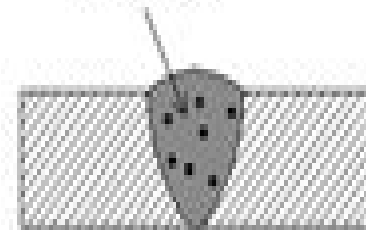
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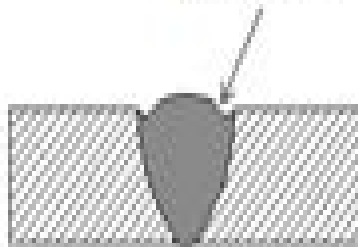
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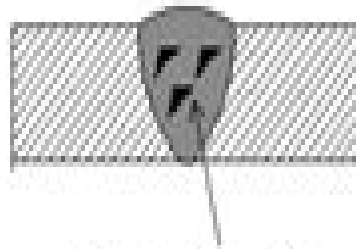
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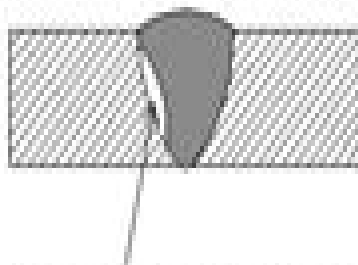
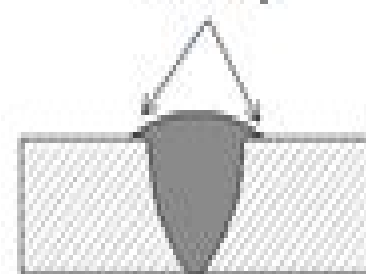
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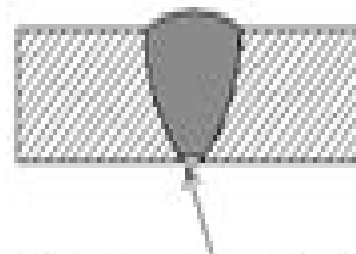
Slag Inclusion



Overlap



Incomplete Fusion



Incomplete Penetration

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LP Steffe

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Welding

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