



## GUIDE FOR WELDING INSPECTION AND TEST PROCEDURES CSA STANDARD W178.1-2002

The attached information is provided in the hope that Welding Inspection Organizations will find it useful in compiling the procedures referenced in Clause 8 of CSA Standard W178.1. When approved these will become the day-to-day working procedures of the organization and their implementation will be the responsibility of the Welding Inspection Supervisor.

In preparing these procedures for the product categories named in W178.1, the following factors should be considered:

The welding inspection and test procedures:

- (a) must reflect the capabilities of the inspection personnel and the facilities available and must be readily understood by the inspector.
- (b) must be presented in a form readily adaptable for shop and field use.

Two copies of the draft procedures are to be sent to the Bureau's Head Office where they will be reviewed. If only minor (or no) changes are suggested, an approved copy is returned to the company and the second copy is retained by CWB. Should major changes be recommended, certain portions might need re-writing. You would then send these revised portions to the Bureau in duplicate for final review. There are three mandatory clauses which must appear in the procedures and they are identified below:

### **MANDATORY CLAUSES**

- i) The standard welding inspection and test procedures of this firm are prepared in accordance with Sections 7 and 8 of CSA Standard W178.1. All weld inspection and testing will be performed in conformance with this code and to any revisions.
- ii) Any welding inspection or weld testing subcontracted by this firm shall be subcontracted to firms certified to CSA Standard W178.1.
- iii) Changes or additions to the company's CWB approved inspection procedures shall be submitted to the CWB for approval before being put into practice.

### **1. STANDARD VISUAL WELDING INSPECTION PROCEDURES**

Clause 8.2 of the Standard will serve as a general guide to indicate a minimum requirement for each product category. A suggested procedure outline is given below in Part 3.

### **2. STANDARD DESTRUCTIVE AND NONDESTRUCTIVE TESTING PROCEDURES**

These procedures shall include all of the essential operations for each destructive and nondestructive test to be used by the organization. Clause 9 of W178.1 on equipment maintenance and calibration shall form part of these procedures. A suggested procedure outline is given below in Part 3.

### **3. SUGGESTED PROCEDURE OUTLINE FOR WELDING INSPECTION AND TEST PROCEDURES**

3.1 Scope: The scope should identify the inspection or test method and list the product categories to which it applies. For example, it could state that "this procedure is for the visual inspection of buildings and bridges".

3.1.1 Include the three mandatory clauses noted above.

CONTINUED ON BACK —→

# Welding Inspection Guide

**S. E. Hughes**



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**Nondestructive Inspection of Welds** AWS Committee on Methods of Inspection, American Welding Society, 1986 Acquaints readers with the common nondestructive inspection NDT methods available and aids in selecting the method best suited for inspection of a given weld Abstract *Welding Inspection Handbook*, 2000 [Guide for the Visual Inspection of Welds](#) AWS Committee on Methods of Inspection, American Welding Society. Technical Activities Committee, American National Standards Institute, 1986 *Construction inspector's guide*, 1982 [Guide for the Visual Inspection of Welds](#) American Welding Society, 1988-01-01 Included are sections on prerequisites fundamentals surface conditions and equipment

**Construction Inspector's Guide: Special construction, conveying systems, mechanical, and electrical features of building construction**, 1986 **Heat Exchanger Design Handbook** Kuppan Thulukkanam, 2000-02-23 This comprehensive reference covers all the important aspects of heat exchangers HEs their design and modes of operation and practical large scale applications in process power petroleum transport air conditioning refrigeration cryogenics heat recovery energy and other industries Reflecting the author s extensive practical experience [Fundamentals of Welding Inspection Instructor's Guide to Slides in Module 1 - 13](#) American Welding Society, 1980 *Guide to Weld Inspection* Standard Oil Company of California. Board of Engineers, 1970 **Inspection Handbook for Manual Metal are Welding**

American Welding Society. Army Ordnance Advisory Committee,1945      *Resources in Education* ,1980      *The Practical Reference Guide for Welding Inspection Management* ,1999      Welding Handbook: Welding technology American Welding Society,1987      **Guide for the Nondestructive Inspection of Welds** American Welding Society. Committee on Methods of Inspection,1986      Power Boiler Design, Inspection, and Repair Mohammad A. Malek,2005-01-17 The ASME American Society of Mechanical Engineers Boiler codes are known throughout the world for their emphasis on safety and reliability Written by an expert with practical experience in boiler inspection and maintenance this book offers a clear straightforward interpretation of the codes Contents Types of Classification of Power Boilers Design Criteria Formulas Calculations Construction Materials and Methods Safety Valves Stamping of Code Symbols and Nameplates Data Reports Methods for Repair and Alteration      *Welding Journal* ,1945 Current welding literature included in each volume

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