

Stick Welding Rod Size, Amperage & Metal Thickness Chart

| Electrode | Diameter | | Amperage | Metal Thickness | |
|-------------|----------|-----|----------|-----------------|-----------|
| | In | mm | | In | mm |
| 6010 / 6011 | 3/32" | 2.4 | 40-85 | 3/32 - 3/16" | 2.4 - 4.8 |
| 6010 / 6011 | 1/8" | 3.2 | 75-125 | 1/8 - 1/4" | 3.2 - 6.4 |
| 6010 / 6011 | 5/32" | 4 | 110-165 | 1/4" - 3/8" | 6.4 - 9.5 |
| 6010 / 6011 | 3/16" | 4.8 | 140-210 | Over 3/8" | Over 9.5 |
| 6010 / 6011 | 7/32" | 5.6 | 160-250 | Over 3/8" | Over 9.5 |
| 6013 | 1/16" | 1.6 | 20-45 | Up to 1/8" | Up to 3.2 |
| 6013 | 5/64" | 2 | 35-60 | Up to 3/16" | Up to 4.8 |
| 6013 | 3/32" | 2.4 | 40-90 | 3/32 - 3/16" | 2.4 - 4.8 |
| 6013 | 1/8" | 3.2 | 80-130 | 1/8 - 1/4" | 3.2 - 6.4 |
| 6013 | 5/32" | 4 | 105-180 | 1/4" - 3/8" | 6.4 - 9.5 |
| 6013 | 3/16" | 4.8 | 150-230 | Over 3/8" | Over 9.5 |
| 6013 | 7/32" | 5.6 | 210-300 | Over 3/8" | Over 9.5 |
| 7014 | 3/32" | 2.4 | 80-125 | 3/32 - 3/16" | 2.4 - 4.8 |
| 7014 | 1/8" | 3.2 | 110-165 | 1/8 - 1/4" | 3.2 - 6.4 |
| 7014 | 5/32" | 4 | 150-210 | 1/4" - 3/8" | 6.4 - 9.5 |
| 7014 | 3/16" | 4.8 | 200-275 | Over 3/8" | Over 9.5 |
| 7014 | 7/32" | 5.6 | 255-340 | Over 3/8" | Over 9.5 |
| 7018 | 3/32" | 2.4 | 65-100 | 3/32 - 3/16" | 2.4 - 4.8 |
| 7018 | 1/8" | 3.2 | 110-165 | 1/8 - 1/4" | 3.2 - 6.4 |
| 7018 | 5/32" | 4 | 150-220 | 1/4" - 3/8" | 6.4 - 9.5 |
| 7018 | 3/16" | 4.8 | 200-275 | Over 3/8" | Over 9.5 |
| 7018 | 7/32" | 5.6 | 260-340 | Over 3/8" | Over 9.5 |

Welding Rod Guide Chart

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Welder's Handbook Richard Finch,2007-02-21 A newly updated state of the art guide to MIG and TIG arc welding technology Written by a noted authority in the field this revised edition of HP's bestselling automotive book for over 20 years is a detailed instructional manual on the theory technique equipment and proper procedures of metal inert gas MIG and tungsten inert gas TIG welding The Welding Encyclopedia ,1930 Welding Journal ,1945 Current welding literature included in each volume **Welding Directory** ,1958 **Construction Methods and Equipment** ,1953 **The**

Welding Encyclopedia Louis Burton Mackenzie,Harold Sumner Card,1924 Shipfitter P, 3 & 2 United States. Bureau of Naval Personnel,1958 **ASM Specialty Handbook** M. M. Avedesian,Hugh Baker,1999-01-01 This ASM Handbook is the most comprehensive collection of engineering information on this important structural material published in the last sixty years Prepared with the cooperation of the International Magnesium Association it presents the current industrial practices and provides information and data about the properties and performance of magnesium alloys Materials science and engineering are covered including processing properties and commercial uses *Canadian Machinery and Manufacturing News* ,1930 *The TAB Guide to DIY Welding* Jackson Morley,2013-05-07 Hands on projects and illustrated instructions with photos and drawings that provide step by step procedures and clear explanations **Platers' Guide** ,1925

Welding Design & Fabrication ,1985 Western Industry and Western Industrial Guide ,1960 **Welding Engineer** ,1924 **American Engineer and Railroad Journal** ,1912 Industrial Arts & Vocational Education ,1930 *Industrial Arts and Vocational Education* ,1930 **Material Specifications: ASME Boiler and Pressure Vessel Code, Section II.** American Society of Mechanical Engineers,1954 **Industry and Welding** ,1950 **Western Industry** ,1960

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