

Tolerancer maskinbearbejdede komponenter iht EN/ISO 2768 – Klasse m (Middel)
 (Benyttes til følgende processer.: CNC Bearbejdning, opkortning, boring, gevindskæring, laserskæring)

LINEAR DIMENSIONS

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	±0.05	±0.1	±0.2	–
over 3 up to 6	±0.05	±0.1	±0.3	±0.5
over 6 up to 30	±0.1	±0.2	±0.5	±1.0
over 30 up to 120	±0.15	±0.3	±0.8	±1.5
over 120 up to 400	±0.2	±0.5	±1.2	±2.5
over 400 up to 1000	±0.3	±0.8	±2.0	±4.0
over 1000 up to 2000	±0.5	±1.2	±3.0	±6.0
over 2000 up to 4000	–	±2.0	±8.0	–

EXTERNAL RADIUS AND CHAMFER HEIGHTS

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	±0.2	±0.2	±0.4	±0.6
over 3 up to 6	±0.5	±1.0	±1.0	±2.0
over 6	±1.0	±2.0	±2.0	±2.0

ANGULAR DIMENSIONS

Permissible deviations in degrees and minutes for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
up to 10	±1°	±1°	±1°30'	±3°
over 10 up to 50	±0°50'	±0°30'	±0°10'	±0°20'
over 50 up to 120	±0°20'	±0°10'	±0°30'	±1°
over 120 up to 400	±0°10'	±0°10'	±0°15'	±0°30'

Tolerancer koldformet komponenter og svejste konstruktioner iht. EN/ISO 13920 – Klasse B
 (Benyttes til følgende processer.: Rør- profil bøning & valstning, træbøning, pladebearbejdning og svejning)

Table 1: Tolerances for linear dimensions

Tolerance class	Range of nominal sizes, L, in mm									
	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1000	Over 1000 up to 2000	Over 2000 up to 4000	Over 4000 up to 8000	Over 8000 up to 12000	Over 12000 up to 16000	Over 16000 up to 20000
Tolerances, \pm , in mm										
A	±1	±1	±1	±2	±3	±4	±5	±6	±7	±8
B	±2	±2	±2	±3	±4	±6	±8	±10	±12	±14
C	±3	±4	±5	±8	±11	±14	±18	±21	±24	±27
D	±4	±7	±9	±12	±16	±21	±27	±32	±36	±40

Table 2: Tolerances for angular dimensions

Tolerance class	Range of nominal sizes, L, in mm (length or shorter leg)		
	Up to 400	Over 400 up to 1000	Over 1000
Tolerances, \pm , in degrees and minutes			
A	±20'	±15'	±10'
B	±40'	±30'	±20'
C	±5°	±4°	±3°
D	±1°30'	±1°15'	±1°

Welding Tolerance 13920

Christian G. Meyer

Welding Tolerance 13920:

IIW Guidelines on Weld Quality in Relationship to Fatigue Strength Bertil Jonsson,G. Dobmann,A. F. Hobbacher,M. Kassner,G. Marquis,2016-04-13 This book presents guidelines on quantitative and qualitative measures of the geometric features and imperfections of welds to ensure that it meets the fatigue strength requirements laid out in the recommendations of the IIW International Institute of Welding Welds that satisfy these quality criteria can be assessed in accordance with existing IIW recommendations based on nominal stress structural stress notch stress or linear fracture mechanics Further the book defines more restrictive acceptance criteria based on weld geometry features and imperfections with increased fatigue strength Fatigue strength for these welds is defined as S N curves expressed in terms of nominal applied stress or hot spot stress Where appropriate reference is made to existing quality systems for welds In addition to the acceptance criteria and fatigue assessment curves the book also provides guidance on their inspection and quality control The successful implementation of these methods depends on adequate training for operators and inspectors alike As such the publication of the present IIW Recommendations is intended to encourage the production of appropriate training aids and guidelines for educating training and certifying operators and inspectors

Flexible Automation and Intelligent Manufacturing: The Human-Data-Technology Nexus Kyoung-Yun Kim,Leslie Monplaisir,Jeremy Rickli,2023-02-03 This book gathers the second volume of the proceedings of the 31st edition of the International Conference on Flexible Automation and Intelligent Manufacturing FAIM 2022 held on June 19 23 2022 in Detroit Michigan USA Covering four thematic areas including Manufacturing Processes Machine Tools Manufacturing Systems and Enabling Technologies it highlights advances in micro and nanoscales processes additive manufacturing artificial intelligence and robotic applications human robot collaboration as well as quality control supply chain industrial monitoring and management strategies It also discusses important issues related to sustainability waste management and remanufacturing All in all this book provides academicians engineers and professionals with extensive information on both scientific and industrial advances in the converging fields of manufacturing production and automation

Welding. General Tolerances for Welded Constructions. Dimensions for Lengths and Angles. Shape and Position British Standards Institute Staff,1997-01 Welding Structures Dimensions Dimensional tolerances Angular tolerances Angles geometry Length Shape Engineering drawings Tolerances measurement Flatness measurement Straightness measurement

Applied Metrology for Manufacturing Engineering Ammar Grous,2013-03-04 Applied Metrology for Manufacturing Engineering stands out from traditional works due to its educational aspect Illustrated by tutorials and laboratory models it is accessible to users of non specialists in the fields of design and manufacturing Chapters can be viewed independently of each other This book focuses on technical geometric and dimensional tolerances as well as mechanical testing and quality control It also provides references and solved examples to help professionals and teachers to adapt their models to specific cases It reflects recent

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