

PISTON SKIRT/CYLINDER CLEARANCE RANGE	
mm	0.090-0.130
in.	0.0035-0.0050

### PISTON-RING END GAP

1. Place each piston ring in the wear portion above the exhaust port of its respective cylinder. Use the piston to position each ring squarely in each cylinder.
2. Using a feeler gauge, measure each piston-ring end gap. Acceptable ring end gap must fall within specifications.

Fig. 2-220



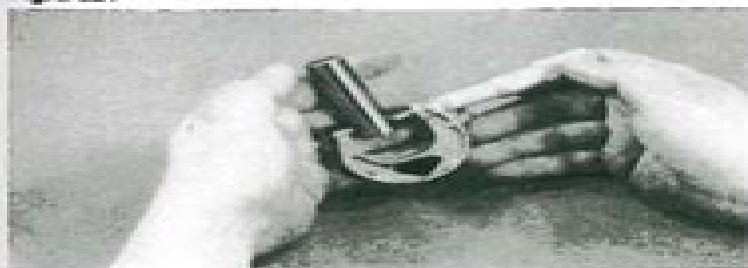
BC0460

PISTON-RING END GAP RANGE	
mm	0.20-0.40
in.	0.008-0.016

### PISTON PIN AND PISTON-PIN BORE

1. Measure the piston pin diameter at each end and in the center. If any measurement varies by more than 0.02 mm (0.001 in.), the piston pin and bearing must be replaced.

Fig. 2-221



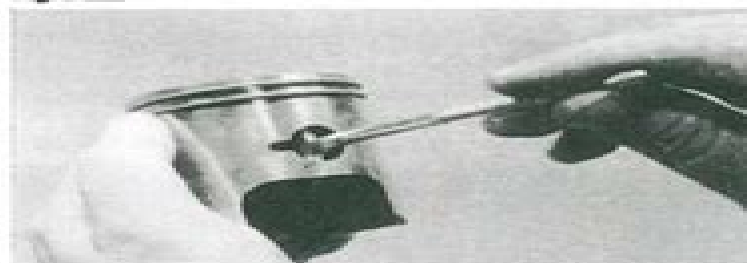
AA0006

PISTON PIN DIAMETER RANGE
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mm	21.995-22.000
in.	0.8659-0.8661

2. Insert a snap gauge into each piston-pin bore; then remove the gauge and measure it with a micrometer. The diameter must be within specifications. Take two measurements to ensure accuracy.

Fig. 2-222



AC0902

PISTON-PIN BORE DIAMETER RANGE	
mm	22.002-22.008
in.	0.8662-0.8664

### CONNECTING-ROD SMALL END

1. Insert a snap gauge into each connecting-rod small end bore; then remove the gauge and measure it with a micrometer. The diameter must be within specifications.

Fig. 2-223



BC0020

CONNECTING-ROD SMALL END DIAMETER RANGE	
mm	27.003-27.011
in.	1.0631-1.0634

### CRANKSHAFT RUNOUT

1. Using the set of V Blocks (p/n 0644-022), support the crankshaft on the surface plate.

# Tiger Shark Repair Manual

**Ying-Ying Zheng**



## **Tiger Shark Repair Manual:**

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