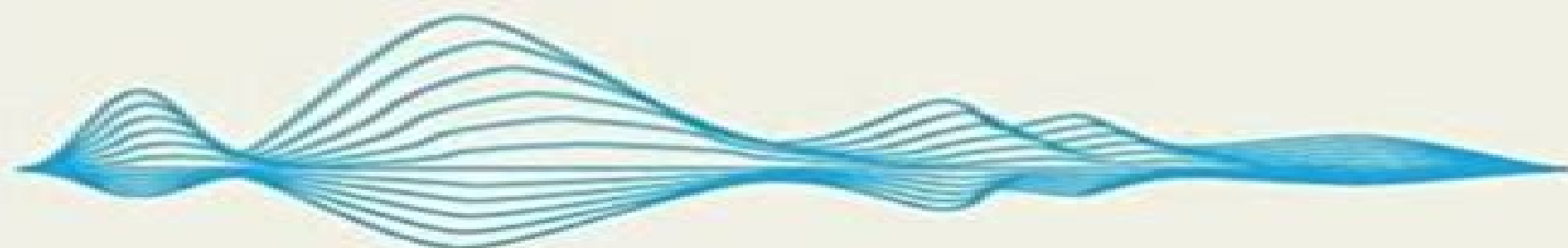


Introduction to Process Control

Second Edition



**Jose A. Romagnoli
Ahmet Palazoglu**



CRC Press
Taylor & Francis Group

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Dale R. Patrick, Stephen W. Fardo



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Industrial Process Control Systems, Second Edition Dale R. Patrick, Stephen W. Fardo, 2021-01-18 This book provides a basic approach to understanding and effectively applying industrial process control based on the systems concept. It provides an overview of an operating system then divides it into sections for individual discussion. It covers topics including the operating system, process control, pressure systems, thermal systems, and level determining systems. It also addresses flow, process systems, analytical process systems, microprocessor systems, automated processes, and robotic systems.

COMPUTER-BASED INDUSTRIAL CONTROL, Second Edition Kant, Krishna, 2011-07-30 This book, now in its second edition, presents in a comprehensive manner the fundamentals of computer-based control of industrial processes. Intended primarily for undergraduate and postgraduate students of instrumentation, electronics, and engineering, the book will also be immensely useful for professionals and researchers in these fields. The book begins with a thorough introduction to automation, its history, utility, and the current scenario. It then moves on to discuss in detail the techniques, components, subsystems, and system architectures relevant to process control. The control techniques covered include classical controls as well as newer controls such as model-based adaptive control, self-tuning control, expert systems, and fuzzy logic control. The components consist of sensors and actuators of various types. The subsystems covered are SCADA systems, remote terminal units for telemetry and telecontrol, programmable controllers, distributed digital controllers, and personal computers. Also included are real-time operating systems and real-time programming languages. The major architectures discussed are distributed digital control, distributed SCADA system, and multi-microprocessor architectures. The book thoroughly covers the various technological developments in this field. It also covers, through a number of case studies, the applications of computer-based control in major industries. The second edition contains substantially revised and updated content on a large number of topics covered in the first edition.

Short-Run SPC for Manufacturing and Quality Professionals William A. Levinson, 2022-09-07 On the manufacturing shop floor, the principle of value comes from the production of parts rather than charts. Crucially, it applies when using practical statistical process control (SPC). The production worker should need to enter only a sample's measurements to get immediately actionable information as to whether corrective action is required, as defined by a control plan. A reaction plan is necessary for an out-of-control situation and should not have to perform any calculations, draw control charts, or use sophisticated statistical software. This book's key benefit for readers consists of spreadsheet-deployable solutions with all the mathematical precision of a vernier, along with the simplicity of a stone axe. Traditional SPC relies on the assumption that sufficient data are available with which to estimate the process parameters and set suitable control limits. Many practical applications involve, however, short production runs for which no process history is available. There are nonetheless tested and practical control methods such as PRE Control and short-run SPC that use the product specifications to set appropriate limits. PRE Control relies solely on the specification limits, while short-run SPC starts with the assumption

that the process is capable that is at least a 4 sigma process and works from there to set control limits Cumulative Sum CUSUM and exponentially weighted moving average EWMA charts also can be used for this purpose Specialized charts can also track multiple part characteristics and parts with different specifications simultaneously This is often useful for example where the same tool is engaged in mixed model production Readers will be able to deploy practical and simple control charts for production runs for which no prior history is available and control the processes until enough data accumulate to enable the traditional methods assuming it ever does They will be able to track multiple product features with different specifications and also control mixed model applications in which a tool generates very short runs of parts with different specifications The methods will not require software beyond readily available spreadsheets nor will they require specialized tables that are not widely available Process owners and quality engineers will be able to perform all supporting calculations in Microsoft Excel and without the need for advanced software

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