



CONTROL ELEMENTS OF MACHINE

1. Lever for selection of metric or Whitworth thread.
2. Control of direction of rotation of lead rod
3. Change of feed ratio 1 : 1, 1 : 8
- 4., 5. Selection of different steps of spindle speed
6. Selection of different steps of spindle speed
7. Coolant pump motor switch
8. Push-button for starting machine, with pilot light
9. Thermal protector switch
10. Push-button for stopping the machine
11. Wheel of manual, longitudinal feed of top slide
12. Lever for securing the tailstock sleeve position
13. Fastening of tailstock
14. Hand wheel for adjusting tailstock sleeve
15. Master switch of electric connection
- 16., 17. Setting of size of feed or lead of thread
18. Switching-over of drive to feed shaft or lead screw
19. Lever for controlling the clutch
20. Wheels of manual cross feed
21. Release and engaging of lead screw nut
22. Control of power feeds
23. Wheel of manual slide feed
24. Lever of clutch control
25. Lead rod
26. Lead screw
27. Screw for offset of tailstock
28. Disconnecting rod
29. Chip pan
30. Cooling
31. Lighting

Tos Lathe Repair Manual

**United States. Navy Department.
Bureau of Ships**

Tos Lathe Repair Manual:

Manual, Valve Repair and Maintenance for Naval Service United States. Navy Department. Bureau of Ships,1949
United States Navy Occupational Handbook United States. Bureau of Naval Personnel,1966 **Machines and Tooling**
,1980 Popular Mechanics ,1988-07 Popular Mechanics inspires instructs and influences readers to help them master the
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