

- Remove the valve spring retainer ④ and valve spring ⑤.
- Pull out the valve ⑥ from the combustion chamber side.

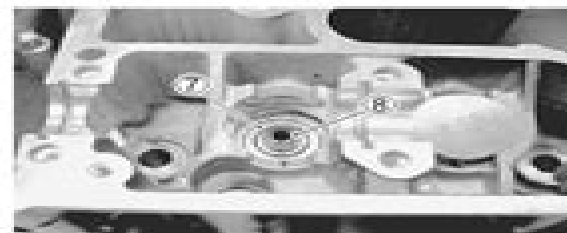


- Remove the oil seal ⑦ and spring seat ⑧.

CAUTION

Do not reuse the removed oil seal.

- Remove the other valves in the same manner as described previously.

**VALVE STEM RUNOUT**

- Support the valve using V-blocks and check its runout using the dial gauge as shown.
- If the runout exceeds the service limit, replace the valve.

DATA Valve stem runout:

Service Limit: 0.05 mm (0.002 in)

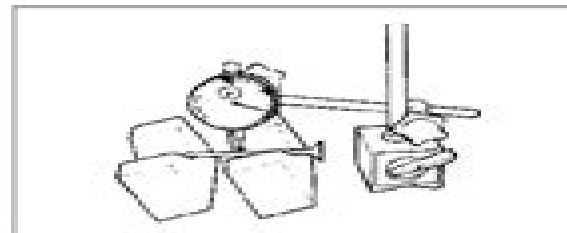
 09900-20607: Dial gauge (1/100 mm)

09900-20701: Magnetic stand

09900-21304: V-block set (100 mm)

CAUTION

Be careful not to damage the valve and valve stem when handling it.

**VALVE HEAD RADIAL RUNOUT**

- Place the dial gauge at a right angle to the valve head face and measure the valve head radial runout.
- If it measures more than the service limit, replace the valve.

DATA Valve head radial runout:

Service Limit: 0.03 mm (0.001 in)

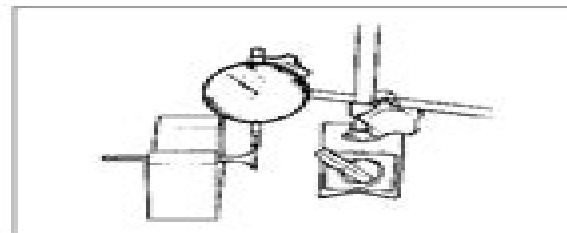
 09900-20607: Dial gauge (1/100 mm)

09900-20701: Magnetic stand

09900-21304: V-block set (100 mm)

CAUTION

Be careful not to damage the valve and valve stem when handling it.



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Pete Shoemark



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