

# Minitab – Overview

## What is Minitab?

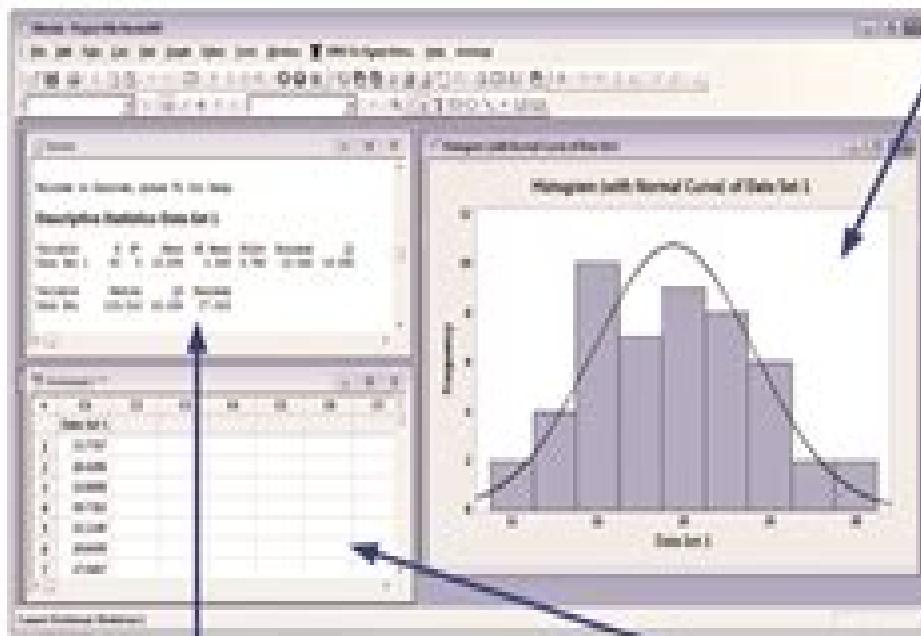
Minitab is a statistical software package that is commonly used by Lean Six Sigma practitioners. Minitab is not the only software of this kind, but it has become the industry standard for Lean Six Sigma and operational excellence because of its specific functionality and ease of use.

For more information on Minitab Statistical Software, visit:

[www.minitab.com](http://www.minitab.com)

As the size of this pocket guide suggests, Minitab is tightly integrated into this guide, with detailed instructions on how to complete the tools and techniques using the software. Page 13 explains how you can download the Minitab data files for the examples throughout this guide.

The picture opposite shows a typical screen shot of the Minitab software. As shown, a Minitab project file (extension .MPJ) typically contains several standard types of windows, as described on the right:



### The Session Window:

A Minitab project always has a Session Window, where you will find all of the numerical output (as opposed to graphical output) that you create during your analysis work. The Session Window stores all of the numerical results in time order, so it can be a useful history of the analysis that you have completed.

### Worksheet Windows:

Data is stored in Minitab Worksheets (which are similar to spreadsheets). Minitab works in columns, and each different type of data should be entered in its own column. This column format is very flexible and enables users to 'slice and dice' the data very rapidly during the analyse phase (see page 115 for more information on Minitab's data structure).

### Graph Windows:

Every graph produced in Minitab is displayed in its own window, as shown with the histogram example on the left. Minitab graphs can be exported easily, and the link between a graph and the original data can be controlled (i.e. whether or not the graph updates when the data has been changed – see page 117).

Minitab graphs can also be 'explored' using the Brush function (see page 118) which is a powerful tool that helps look for clues within the data.

# Six Sigma And Minitab

**Peter Peterka, Bruce Gilbert**

## **Six Sigma And Minitab:**

*Lean Six Sigma and Minitab* Quentin Brook,2024

*Lean Six Sigma & Minitab®* Quentin Brook,2017

**Lean Six**

**Sigma & Minitab** Quentin Brook,2010

**Six Sigma** G. Robin Henderson,2006-05-08 Quality Improvement should be something everyone strives to achieve in the workplace whether in manufacturing services or healthcare There are numerous strategies for Quality Improvement but none to rival Six Sigma both in terms of growing popularity and the emphasis that it places on the use of statistical methods Six Sigma Quality Improvement with MINITAB explains the most important statistical methods employed in Six Sigma and demonstrates their implementation via the very popular and user friendly statistical software package MINITAB Release 14 Introduction to key statistical methods for Quality Improvement using MINITAB Minimal prior knowledge of statistical methods and no prior knowledge of MINITAB assumed Easy to follow guidance for Six Sigma Green and Black Belts and others involved in Quality Improvement Provides informative follow up exercises from a wide variety of scenarios on each topic Employs random data generation in MINITAB to aid understanding of key statistical concepts Supported by a Website featuring data sets for download and notes and answers for the follow up exercises Developed from the author's wealth of experience gained from many years working both in education and consultancy This book will be of great value to Six Sigma practitioners as well as those employing other strategies for Quality Improvement Furthermore students of Quality Improvement and anyone with an interest in data analysis and statistical methods and their implementation via MINITAB software will find this book invaluable

**Six Sigma and Minitab** Quentin Brook,2006

**Lean Six Sigma & Minitab** Quentin Brook,2014

**Six Sigma Case Studies with Minitab** Kishore K.

Pochampally,Surendra M. Gupta,2014-02-06 Six Sigma is one of the most widely used quality improvement methodologies today both in manufacturing and service industries Minitab is a statistical software package that is often used in conjunction with Six Sigma projects This book illustrates the application of Minitab for Six Sigma projects using case studies in a variety of sectors such as healthcare manufacturing airline and fast food Detailed steps and screenshots are provided to explain how to use a number of quality analysis and improvement tools in Minitab Figures will include Minitab screenshots and Minitab worksheets for the case studies will be available for download

*Six Sigma Statistics Using Minitab 18* Rehman

Khan,2019-08-10 How do you like to learn Is it by reading textbooks Or do you want to learn by doing and seeing the results for yourself If so this book is for you as it is written as a teaching guide The book aims to teach using example based learning so you can learn data analysis and problem solving at the Black Belt level The author recognised that Six Sigma Green and Black belts need more support to understand the complex statistical techniques used within Six Sigma but this had to be delivered effectively In this book the author uses his experience of industrial process improvement and Minitab training to provide Six Sigma Black Belts the learning support they need to drive Minitab 18 Key Features of this book are Covers all main topics used by Six Sigma Black Belts It builds on the learning gained in the Green Belts Edition The main Six Sigma

tools are explained in easy to understand language It uses example based learning with hundreds of screenshots in the book The book uses brand new data sets for examples and exercises All available to download from [www.rmksixsigma.com](http://www.rmksixsigma.com)

**Applying Six Sigma Using Minitab** Peter Peterka, Bruce Gilbert, 2020-04-15 *Applying Six Sigma Using Minitab*  
Bruce Gilbert, Peter Peterka, 2017-09-13 The Six Sigma process improvement methodology demonstrates the critical importance of properly collecting and analyzing data. From its roots in the manufacturing environment the power of Six Sigma has found its way into virtually all areas of business regardless of product service industry or profession. Companies everywhere are recognizing that they can save money using Six Sigma Minitab statistical software which has been used since the 1970s has consistently proven to be effective in analyzing data in the context of Six Sigma methodology. Filled with figures and written in easy to understand language this manual will help you use Minitab's functions to follow the DMAIC Define Measure Analyze Improve Control roadmap minimize the use of equations in explanations of data analysis maximize your understanding of Minitab's data analysis outputs. There are different Minitab screens that are used to create graphs and perform data analysis and you'll also learn how to create these graphs and enhance displays for presentation purposes. Whether you're just learning Six Sigma or need a refresher course *Applying Six Sigma Using Minitab* is a reference you'll use time and again to complete projects save money and accomplish your goals

**Six Sigma Statistics with EXCEL and MINITAB** Issa Bass, 2007-07-18 *Master the Statistical Techniques for Six Sigma Operations While Boosting Your Excel and Minitab Skills* Now with the help of this one stop resource operations and production managers can learn all the powerful statistical techniques for Six Sigma operations while becoming proficient at Excel and Minitab at the same time. *Six Sigma Statistics with Excel and Minitab* offers a complete guide to Six Sigma statistical methods plus expert coverage of Excel and Minitab two of today's most popular programs for statistical analysis and data visualization. Written by a seasoned Six Sigma Master Black Belt the book explains how to create and interpret dot plots histograms and box plots using Minitab decide on sampling strategies sample size and confidence intervals apply hypothesis tests to compare variance means and proportions conduct a regression and residual analysis design and analyze an experiment and much more. Filled with clear concise accounts of the theory for each statistical method presented *Six Sigma Statistics with Excel and Minitab* features Easy to follow explanations of powerful Six Sigma tools A wealth of exercises and case studies 200 graphical illustrations for Excel and Minitab Essential for achieving Six Sigma goals in any organization *Six Sigma Statistics with Excel and Minitab* is a unique skills building toolkit for mastering a wide range of vital statistical techniques and for capitalizing on the potential of Excel and Minitab. *Six Sigma Statistical with Excel and Minitab* offers operations and production managers a complete guide to Six Sigma statistical techniques together with expert coverage of Excel and Minitab two of today's most popular programs for statistical analysis and data visualization. Written by Issa Bass a Six Sigma Master Black Belt with years of hands on experience in industry this on target resource takes readers through the application of each Six Sigma statistical tool while

presenting a straightforward tutorial for effectively utilizing Excel and Minitab With the help of this essential reference managers can Acquire the basic tools for data collection organization and description Learn the fundamental principles of probability Create and interpret dot plots histograms and box plots using Minitab Decide on sampling strategies sample size and confidence intervals Apply hypothesis tests to compare variance means and proportions Stay on top of production processes with statistical process control Use process capability analysis to ensure that processes meet customers expectations Employ analysis of variance to make inferences about more than two population means Conduct a regression and residual analysis Design and analyze an experiment In addition Six Sigma Statistics with Excel and Minitab enables you to develop a better understanding of the Taguchi Method use measurement system analysis to find out if measurement processes are accurate discover how to test ordinal or nominal data with nonparametric statistics and apply the full range of basic quality tools Filled with step by step exercises graphical illustrations and screen shots for performing Six Sigma techniques on Excel and Minitab the book also provides clear concise explanations of the theory for each of the statistical tools presented Authoritative and comprehensive Six Sigma Statistics with Excel and Minitab is a valuable skills building resource for mastering all the statistical techniques for Six Sigma operations while harnessing the power of Excel and Minitab

**Lean Six Sigma Using SigmaXL and Minitab** Issa Bass,Barbara Lawton,2009-01-05 Effectively Execute Lean Six Sigma Projects using SigmaXL and Minitab Written by a Six Sigma Master Black Belt and a Ph D this practical guide to Lean Six Sigma project execution follows the DMAIC Define Measure Analyze Improve and Control roadmap The many real world examples used in the book offer in depth theoretical analyses and are implemented using the two most popular statistical software suites SigmaXL and Minitab This expert resource covers Lean topics ranging from basic data analysis to complex design of experiments and statistical process control Harness the power of SigmaXL and Minitab and enable sustained positive operational results throughout your organization with help from this authoritative guide Lean Six Sigma Using SigmaXL and Minitab explains how to Define the project goals project manager value statement stakeholders and risk Schedule tasks using the Gantt chart critical path analysis and program evaluation and review technique Capture the voice of internal and external customers Assess the cost of quality Gather data and measure process performance Perform process capabilities analysis Apply Lean Six Sigma metrics to determine baseline performance Implement analysis techniques such as Pareto analysis value stream mapping failure mode and effect analysis FMEA and regression analysis Identify constraints via factorial experiments and implement process improvements Monitor production performance using statistical process control

*Applying Six SIGMA Using Minitab* Bruce Gilbert,Professor of Chemistry and Head of Department Bruce Gilbert,Peter Peterka,2015-03-20 The Six Sigma process improvement methodology demonstrates the critical importance of properly collecting and analyzing data From its roots in the manufacturing environment the power of Six Sigma has found its way into virtually all areas of business regardless of product service industry or profession Companies everywhere are recognizing

that they can save money using Six Sigma Minitab statistical software which has been used since the 1970s has consistently proven to be effective in analyzing data in the context of Six Sigma methodology Filled with figures and written in easy to understand language this manual will help you use Minitab s functions to follow the DMAIC Defi ne Measure Analyze Improve Control roadmap minimize the use of equations in explanations of data analysis maximize your understanding of Minitab s data analysis outputs There are different Minitab screens that are used to create graphs and perform data analysis and you ll also learn how to create these graphs and enhance displays for presentation purposes Whether you re just learning Six Sigma or need a refresher course Applying Six Sigma Using Minitab is a reference you ll use time and again to complete projects save money and accomplish your goals BRUCE GILBERT and PETER PETERKA are instructors with 6Sigma us They have taught thousands of students worldwide and continue to enjoy the challenges of creating an instructive and fun classroom environment Learn more about their public classes at www 6sigma us

### **Applying Six Sigma Using Minitab**

Bruce Gilbert,Peter B. Peterka,2017-08-23 The Six Sigma process improvement methodology demonstrates the critical importance of properly collecting and analyzing data From its roots in the manufacturing environment the power of Six Sigma has found its way into virtually all areas of business regardless of product service industry or profession Companies everywhere are recognizing that they can save money using Six Sigma Minitab statistical software which has been used since the 1970s has consistently proven to be effective in analyzing data in the context of Six Sigma methodology Filled with figures and written in easy to understand language this manual will help you use Minitab s functions to follow the DMAIC Defi ne Measure Analyze Improve Control roadmap minimize the use of equations in explanations of data analysis maximize your understanding of Minitab s data analysis outputs There are different Minitab screens that are used to create graphs and perform data analysis and you ll also learn how to create these graphs and enhance displays for presentation purposes

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creating an instructive and fun classroom environment Learn more about their public classes at 6sigma us

### **Six Sigma**

**and Minitab** Quentin Brook,2004-01-01

**Applying Six Sigma Using Minitab** Peter Peterka,Bruce Gilbert,2020-04-20

The Six Sigma process improvement methodology demonstrates the critical importance of properly collecting and analyzing data From its roots in the manufacturing environment the power of Six Sigma has found its way into virtually all areas of business regardless of product service industry or profession Companies everywhere are recognizing that they can save money using Six Sigma Minitab statistical software which has been used since the 1970s has consistently proven to be effective in analyzing data in the context of Six Sigma methodology Filled with figures and written in easy to understand language this manual will help you use Minitab s functions to follow the DMAIC Defi ne Measure Analyze Improve Control

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environment Learn more about their public classes at 6Sigma us **Six Sigma** Timothy D. Blackburn,2022-04-12 This book introduces the reader to Six Sigma a problem solving technique for reducing defects and variation in processes The author uses DMAIC phases Define Measure Analyze Improve and Control and a data centric approach leveraging applied statistics with Minitab Readers are enabled to solve novel problems where there isn t an apparent root cause or solution identified The author walks readers through an imaginary case study explaining both the DMAIC approach and how to use Minitab in a practical way The presentation includes data sets and instructions on how to analyze data in the context of Six Sigma using Minitab

**Minitab Statistical Analysis Handbook** George Lee Sye,2022-05-17 FOR BUSINESS IMPROVEMENT PROFESSIONALS All business improvement professionals know how important sound quantitative analysis is yet statistics can be challenging to learn and use properly Throw on top of that a complex statistical analysis software package that you also need to learn and remember and suddenly you find the whole concept very challenging to use That s why we put together this Minitab Statistical Analysis Handbook to remove the pain of finding different functions and trying to remember how to use them THE HANDBOOK This handbook is a comprehensive guide to the use of the Minitab software It presents the sequence of commands and inputs for the most commonly used analysis tools for business improvement work Each sequence of commands is accompanied by relevant images to help the user work through various analysis methods This book was designed for Lean and Six Sigma professionals is is now a widely used resource for business improvement training This text is supported by a body of knowledge contained in the globally distributed text book Process Mastery with Lean Six Sigma 2nd Ed

**Applying Six Sigma Using Minitab** Peter Peterka,Bruce Gilbert,2021-07-14 The Six Sigma process improvement methodology demonstrates the critical importance of properly collecting and analyzing data From its roots in the manufacturing environment the power of Six Sigma has found its way into virtually all areas of business regardless of product service industry or profession Companies everywhere are recognizing that they can save money using Six Sigma Minitab statistical software which has been used since the 1970s has consistently proven to be effective in analyzing data in the context of Six Sigma methodology Filled with figures and written in easy to understand language this manual will help you use Minitab s functions to follow the DMAIC Defi ne Measure Analyze Improve Control roadmap minimize the use of equations in explanations of data analysis maximize your understanding of Minitab s data analysis outputs There are different

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**Problem Solving and Data Analysis Using Minitab** Rehman M. Khan, 2013-01-28 Problem Solving and Data Analysis Using Minitab A clear and easy guide to six Sigma methodology Six Sigma statistical methodology using Minitab Problem Solving and Data Analysis using Minitab presents example based learning to aid readers in understanding how to use MINITAB 16 for statistical analysis and problem solving. Each example and exercise is broken down into the exact steps that must be followed in order to take the reader through key learning points and work through complex analyses. Exercises are featured at the end of each example so that the reader can be assured that they have understood the key learning points. Key features Provides readers with a step by step guide to problem solving and statistical analysis using Minitab 16 which is also compatible with version 15. Includes fully worked examples with graphics showing menu selections and Minitab outputs. Uses example based learning that the reader can work through at their own pace. Contains hundreds of screenshots to aid the reader along with explanations of the statistics being performed and interpretation of results. Presents the core statistical techniques used by Six Sigma Black Belts. Contains examples, exercises and solutions throughout and is supported by an accompanying website [www.wiley.com/go/six\\_sigma\\_methodology](http://www.wiley.com/go/six_sigma_methodology) featuring the numerous example data sets. Making Six Sigma statistical methodology accessible to beginners this book is aimed at numerical professionals, students or academics who wish to learn and apply statistical techniques for problem solving, process improvement or data analysis whilst keeping mathematical theory to a minimum.

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