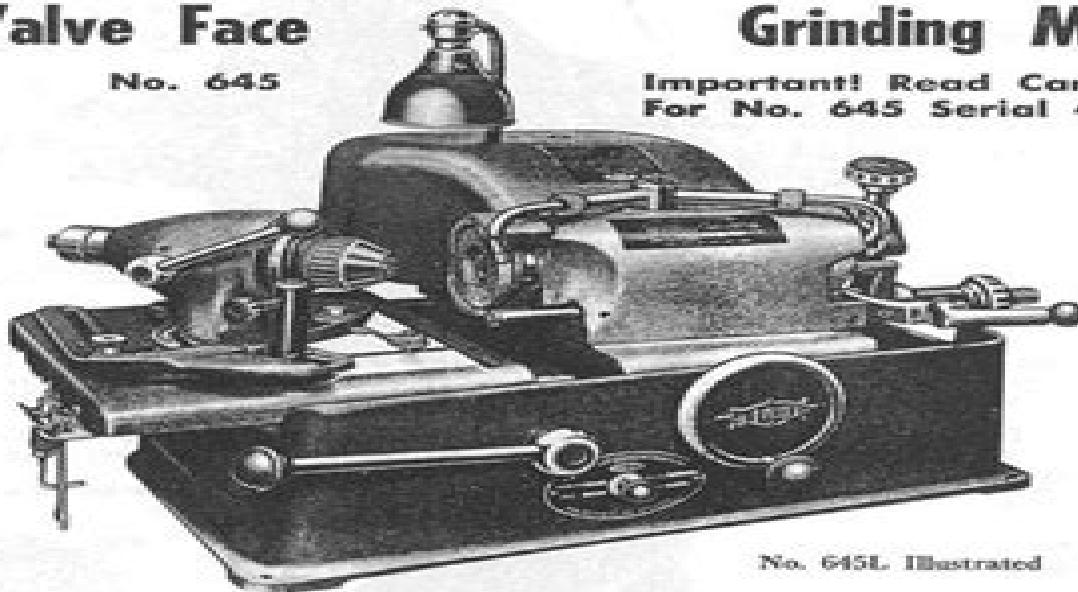


# PARTS LIST INSTRUCTIONS



## Sioux Valve Face

No. 645



## Grinding Machines

Important! Read Carefully  
For No. 645 Serial 40,001 up.

No. 645L Illustrated

## Prepare Machine For Operation

- 1.—Wipe off the shipping grease, clean thoroughly.
- 2.—Remove the hex nut which locks the chuck slide during shipping.
- 3.—Remove the cardboard packing from under the motor.
- 4.—Lubrication—put a few drops of light machine oil in each oil cup including motor, the grinding head is permanently lubricated and sealed.
- 5.—Coolant—Use Sioux Grinding Oil or Concentrated soluble oil. Capacity 3 quarts.
- 6.—Run the machine a while to warm it up, seat the belts in the pulley grooves and produce smoother operation.
- 7.—Attach the dressing tool as shown.

Very few valve stems are perfectly straight and round; therefore, do not expect to test the accuracy of your machine by grinding and then rechucking valve, as this method of testing is not practical.

Wet grinding is for all kinds of valves, gives smoother, more accurate and finished jobs. Reduce wheel dressing to a minimum.

Superior finish and accuracy, for hard steel and Stellite valves. After the valve is ground true, the wheel can be dressed for finishing without removing the valve from chuck.

The valve grinding wheel can be reversed on the spindle for additional capacity.

Keep the chuck clean, it is advisable to place a rubber shield on valve stem when grinding to prevent the coolant from getting into the chuck. Avoid splashing the coolant away, a small stream is sufficient to keep the valve cool. Natural evaporation must be expected as the coolant flies off the grinding wheel in a fine mist.

Precision built, for best results, keep in a heated shop, about 70 degrees is satisfactory.

**SIOUX TOOLS INC.**  
SIOUX CITY, IOWA, U.S.A. 51102

# Sioux 645 Valve Grinding Manual

**Michael Rajnik**

**Sioux 645 Valve Grinding Manual:**

**Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts List) for Grinding Machine, Valve Face, Model 956 (Sioux Tools, Inc.) (NSN 4910-00-351-9731).** 1991 *AERO TRADER, JUNE 1999* Causey Enterprises, LLC, Automotive Digest, 1948 **Proceedings of the Board of Supervisors of the County of Schuyler** Schuyler County, N.Y. Board of Supervisors, 1980 **Aero Digest**, 1948 **Aeronautical Digest**, 1948 Public Works Manual, 1993 Automotive Service Digest, 1952 **Thomas Register of American Manufacturers**, 2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file *Thomas Register of American Manufacturers and Thomas Register Catalog File*, 2002 Vols for 1970 71 includes manufacturers catalogs **Railroad Gazette**, 1889 **Railroad Age Gazette**, 1889 THOMAS REGISTER 2005, 2005 **Thomas Register**, 2004 **MacRae's Industrial Directory**, 1995 U.S. Industrial Directory, 1984 **Farmers and Consumers Market Bulletin**, 1999 **American Export Register**, 1980 **Operator's Manual**, 1973 Operator's Manual, 1972

## Whispering the Strategies of Language: An Emotional Journey through **Sioux 645 Valve Grinding Manual**

In a digitally-driven earth wherever screens reign supreme and immediate transmission drowns out the subtleties of language, the profound strategies and psychological nuances hidden within phrases often get unheard. However, nestled within the pages of **Sioux 645 Valve Grinding Manual** a interesting fictional prize sporting with raw feelings, lies an exceptional journey waiting to be undertaken. Composed by an experienced wordsmith, this wonderful opus encourages visitors on an introspective journey, softly unraveling the veiled truths and profound affect resonating within ab muscles material of each word. Within the psychological depths with this moving evaluation, we can embark upon a honest exploration of the book is key themes, dissect their interesting publishing design, and succumb to the powerful resonance it evokes serious within the recesses of readers hearts.

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