

Steam Tracing

Table 3.8 Process Temperature Maintenance (°C) HTC Tracers
Ambient Temperature: -18°C, Wind: 11 m/s, Insulation: Calcium Silicate

Nominal Pipe Size mm	Nominal Insulation Thickness mm	Steam Pressure in MPa Absolute											
		2500 kPa 100°C			1134 kPa 165°C			5400 kPa 198°C			1625 kPa 268°C		
		One Tracer	Two Tracers	Three Tracers	One Tracer	Two Tracers	Three Tracers	One Tracer	Two Tracers	Three Tracers	One Tracer	Two Tracers	Three Tracers
10	25	153	—	—	146	—	—	177	—	—	186	—	—
	40	154	—	—	147	—	—	180	—	—	193	—	—
	50	157	—	—	170	—	—	182	—	—	191	—	—
50	25	149	156	—	162	170	—	173	181	—	182	191	—
	40	153	158	—	166	172	—	177	184	—	186	194	—
	50	155	160	—	168	174	—	179	186	—	188	197	—
80	25	142	152	—	155	165	—	165	176	—	174	185	—
	40	148	154	—	161	170	—	171	180	—	180	191	—
	50	150	157	—	163	171	—	174	182	—	183	194	—
100	25	138	147	153	148	160	166	158	170	187	166	179	186
	40	143	152	156	155	165	170	163	174	181	174	185	179
	50	146	154	158	158	167	171	174	178	183	178	188	182
150	25	124	142	148	125	155	160	144	165	171	152	170	160
	40	134	148	152	145	161	165	155	172	176	163	175	165
	50	138	151	154	149	163	168	160	174	179	168	180	168
200	40	125	145	148	126	155	161	145	165	172	152	174	162
	50	130	146	151	140	158	164	151	169	175	158	176	164
	60	132	151	155	151	164	169	161	175	179	169	184	170
250	40	113	135	143	124	147	155	132	154	165	139	155	134
	50	120	139	146	130	151	158	139	161	169	146	169	136
	60	120	146	151	142	159	164	151	169	171	159	176	146
300	40	96	124	134	107	134	145	114	143	155	126	153	113
	50	103	129	138	114	140	150	122	149	160	128	157	124
	60	108	138	145	128	150	158	137	164	168	144	168	137
350	40	87	115	126	95	125	137	102	134	147	102	140	114
	50	95	121	131	100	132	143	110	140	152	116	146	120
	60	107	132	140	119	143	153	127	153	162	124	153	127
400	40	78	103	114	86	112	126	95	129	134	90	125	92
	50	85	109	122	93	119	133	94	123	137	95	124	94
	60	90	122	133	105	133	144	112	142	154	118	149	112
450	40	68	96	102	76	107	122	89	115	127	85	121	93
	50	76	104	119	83	115	129	99	121	136	94	129	96
	60	83	119	130	101	130	142	108	138	151	113	146	109
500	40	64	79	109	71	103	119	76	119	127	80	116	124
	50	72	102	114	79	111	126	85	118	134	87	125	118
	60	79	116	126	97	127	139	104	135	148	107	142	126
600	40	58	83	103	63	96	112	68	102	110	72	108	126
	50	65	95	110	72	104	120	77	111	128	81	117	135
	60	72	111	124	79	121	134	76	129	143	87	135	131
750	40	49	79	95	54	90	103	58	92	101	65	97	107
	50	56	87	103	62	94	111	67	101	117	70	107	126
	60	63	103	117	69	112	127	64	120	136	73	124	143



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Monoj Gupta

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Engineering Index Annual ,1963 *Processing* ,1998

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Table of Contents Steam Tracing Guide

1. Understanding the eBook Steam Tracing Guide
 - The Rise of Digital Reading Steam Tracing Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Steam Tracing Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Steam Tracing Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Steam Tracing Guide
 - Personalized Recommendations
 - Steam Tracing Guide User Reviews and Ratings
 - Steam Tracing Guide and Bestseller Lists
5. Accessing Steam Tracing Guide Free and Paid eBooks

- Steam Tracing Guide Public Domain eBooks
- Steam Tracing Guide eBook Subscription Services
- Steam Tracing Guide Budget-Friendly Options

6. Navigating Steam Tracing Guide eBook Formats
 - ePUB, PDF, MOBI, and More
 - Steam Tracing Guide Compatibility with Devices
 - Steam Tracing Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Steam Tracing Guide
 - Highlighting and Note-Taking Steam Tracing Guide
 - Interactive Elements Steam Tracing Guide
8. Staying Engaged with Steam Tracing Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Steam Tracing Guide
9. Balancing eBooks and Physical Books Steam Tracing Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Steam Tracing Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Steam Tracing Guide
 - Setting Reading Goals Steam Tracing Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Steam Tracing Guide
 - Fact-Checking eBook Content of Steam Tracing Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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