

## Digital controller with defrost and fan management

## XR70CX

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## 1. GENERAL WARNING

## 1.1 PLEASE READ BEFORE USING THIS MANUAL

- This manual is part of the product and should be kept near the instrument for easy and quick reference.
- The instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.
- Check the application limits before proceeding.
- Dixell Srl reserves the right to change the composition of its products, even without notice, ensuring the same and unchanged functionality.

## 1.2 SAFETY PRECAUTIONS

- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture: use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to prevent formation of condensation.
- Warning: disconnect all electrical connections before any kind of maintenance.
- Fit the probe where it is not accessible by the End-User. The instrument must not be opened.
- In case of failure or faulty operation send the instrument back to the distributor or to "Dixell S.r.l." (see address) with a detailed description of the fault.
- Consider the maximum current which can be applied to each relay (see Technical Data).
- Ensure that the wires for probes, loads and the power supply are separated and far enough from each other, without crossing or intertwining.
- In case of applications in industrial environments, the use of mains filters (our mod. FT1) in parallel with inductive loads could be useful.

## 2. GENERAL DESCRIPTION

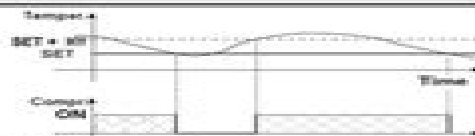
Model XR70CX, format 32x74mm, is microprocessor based controller, suitable for applications on medium or low temperature ventilated refrigerating units. It has four relay outputs to control compressor, fans, and defrost, which can be either electrical or reverse cycle (hot gas). The last one can be used as light, for alarm signalling or as auxiliary output. It is also provided with up-to-4 NTC or PTC probe inputs, the first one for temperature control, the second one, to be located onto the evaporator, to control the defrost termination temperature and to managed the fan. The digital input can operate as third temperature probe. The fourth one, to connect to the HOT KEY terminals, is used to signal the condenser temperature alarm or to display another temperature. The HOT-KEY output allows to connect the unit, by means of the external module X445-CX, to a network line ModBUS-RTU compatible such as the Dixell monitoring units of X-BUS family. It allows to program the controller by means the HOT-KEY programming keyboard. The instrument is fully configurable through special parameters that can be easily programmed through the keyboard.

## 3. CONTROLLING LOADS

## 3.1 COMPRESSOR

The regulation is performed according to the temperature measured by the thermostat probe with a positive differential from the set point: if the temperature increases and reaches set point plus differential the compressor is started and then turned off when the temperature reaches the set point value again.

In case of fault in the thermostat probe the start and stop of the compressor are timed through parameters COn and CoF.



## 3.2 DEFROST

Two defrost modes are available through the hF parameter: defrost through electrical heater (hF=EL) and hot gas defrost (hF=HG).

CoF parameters are used to control the interval between defrost cycles (hF), its maximum length (hFt) and two defrost modes: timed or controlled by the evaporator's probe (PDP). At the end of defrost dripping time is started, its length is set in the Fdt parameter. With Fdt=0 the dripping time is disabled.

## 3.3 CONTROL OF EVAPORATOR FANS

The fan control mode is selected by means of the FeC parameter. If FeC=C, fans will switch ON and OFF with the compressor and not run during defrost. If FeC=C, fans will run even if the compressor is off, and not run during defrost.

After defrost, there is a timed fan delay allowing for drip time, set by means of the Fnd parameter. If FeC=C, fans will switch ON and OFF with the compressor and run during defrost. If FeC=C, fans will run continuously also during defrost.

An additional parameter FSt provides the setting of temperature, detected by the evaporator probe, above which the fans are always OFF. This is used to make sure circulation of air only if the temperature is lower than set in FSt.

## 3.3.1 Forced activation of fans

This function managed by the FCI parameter is designed to avoid short cycles of fans, that could happen when the controller is switched on or after a defrost, when the room air warms the evaporator. How it works: if the temperature difference between evaporator probe and room probe is higher than the FCI parameter value, fans will be switched on. With FCI=0 the function is disabled.

## 3.3.2 Cyclical activation of the fans with compressor off.

When FeC=C or C-F (fans working in parallel with the compressor), by means of the Fan and FdF parameters the fans can carry out on and off cycles even if the compressor is switched off. When the compressor is stopped the fans go on working for the Fan time. With FdF=0 the fans remain always off, also when the compressor is off.

## 4. FRONT PANEL COMMANDS



SET	To display target set point; in programming mode it selects a parameter or confirm an operation.
(DEF)	To start a manual defrost.
(UP)	To see the max stored temperature; in programming mode it browses the parameter codes or increases the displayed value.
(DOWN)	To see the min stored temperature; in programming mode it browses the parameter codes or decreases the displayed value.
(POWER)	To switch the instrument on and off (when self=OFF).
(LIGHT)	To switch on and off the light (when sA3=LIGHT).

## KEY COMBINATIONS:

(UP) + (DOWN)	To lock & unlock the keyboard.
SET + (DOWN)	To enter in programming mode.
SET + (UP)	To return to the room temperature display.

## 4.1 USE OF LEDS

Each LED function is described in the following table.

LED	MODE	FUNCTION
(Compressor)	ON	Compressor enabled
(Compressor)	Flashing	Anti-short cycle delay enabled
(Defrost)	ON	Defrost enabled
(Defrost)	Flashing	Org time in progress
(Fans)	ON	Fans enabled
(Fans)	Flashing	Fans delay after defrost in progress.
(Alarm)	ON	An alarm is occurring
(Cycle)	ON	Continuous cycle is running
(Energy)	ON	Energy saving enabled
(Light)	ON	Light on
(RELAY)	ON	Auxiliary relay on
(UNIT)	ON	Measurement unit
(PDP)	Flashing	Programming phase

## 5. MAX &amp; MIN TEMPERATURE MEMORIZATION

## 5.1 HOW TO: SEE THE MIN TEMPERATURE

- Press and release the DOWN key.
- The "Lo" message will be displayed followed by the minimum temperature recorded.
- By pressing the DOWN key again or by waiting 5 sec the normal display will be restored.

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**LM Reder**



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