

## Digital controller with defrost and fan management XR70CX

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### 1. GENERAL WARNING

#### 1.1 PLEASE READ BEFORE USING THIS MANUAL

- This manual is part of the product and should be kept near the instrument for easy and quick reference.
- The instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.
- Check the application limits before proceeding.
- Dixell Srl reserves the right to change the composition of its products, even without notice, ensuring the same and unchanged functionality.

#### 1.2 SAFETY PRECAUTIONS

- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture; use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to prevent condensation.
- Warning: disconnect all electrical connections before any kind of maintenance.
- Fit the probe where it is most accessible by the End-User. The instrument must not be opened.
- In case of failure or faulty operation send the instrument back to the distributor or to "Dixell Srl" (see address) with a detailed description of the fault.
- Consider the maximum current which can be applied to each relay (see Technical Data).
- Ensure that the wires for probes, loads and the power supply are separated and far enough from each other, without crossing or intertwining.
- In case of applications in industrial environments, the use of mains filters (our model IFT10 in parallel with inductive loads) could be useful.

### 2. GENERAL DESCRIPTION

Model XR70CX, format 32x74mm, is microprocessor based controller, suitable for applications on medium- or low-temperature ventilated refrigerating units. It has four relay outputs to control compressor, fan, and defrost, which can be either electrical or reverse cycle (hot gas). The last one can be used as light, for alarm signalling or as auxiliary output. It is also provided with up to 4 PT100 probe inputs, the first one for temperature control, the second one, to be located onto the evaporator, to control the defrost termination temperature and to manage the fan. The digital inputs operate as third temperature probes. The fourth one, to connect to the HOT KEY terminals, is used to signal the condenser temperature alarm or to display another temperature. The HOT KEY output allows to connect the unit, by means of the external module XU4405-CX, to a network like Modbus-RTU compatible such as the Dixell monitoring units of X-MB3 family. It allows to program the controller by means the HOT-KEY programming keyboard. The instrument is fully configurable through special parameters that can be easily programmed through the keyboard.

### 3. CONTROLLING LOADS

#### 3.1 COMPRESSOR

The regulation is performed according to the temperature measured by the thermostatic probe with a positive differential from the set point. If the temperature increases and reaches set point plus differential the compressor is started and then turned off when the temperature reaches the set point value again.

In case of fault in the thermostatic probe the start and stop of the compressor are timed through parameters *Coa* and *CoF*.

#### 3.2 DEFROST

Two defrost modes are available through the *Def* parameter: defrost through electrical heater (self-heating) and hot gas defrost (self-wipe). Other parameters are used to control the interval between defrost cycles (*DefP*), its maximum length (*DefL*) and two defrost modes: timed or controlled by the evaporator's probe (P2P). At the end of defrost (defrost time is started, its length is set in the *DefL* parameter). With *DefL0* the defrost time is disabled.



### 3.3 CONTROL OF EVAPORATOR FANS

The fan control mode is selected by means of the *FanC* parameter:  
*FanC=0*, fans will switch ON and OFF with the compressor and not run during defrost.  
*FanC=1*, fans will run even if the compressor is off, and not run during defrost.

After defrost, there is a timed fan delay (adjusting for defrost time, set by means of the *DefL* parameter).  
*FanC=2*, fans will switch ON and OFF with the compressor and run during defrost.  
*FanC=3*, fans will run continuously also during defrost.

An additional parameter *FanT* provides the setting of temperature, detected by the evaporator probe, above which the fans are always ON. This is used to make sure circulation of air only if the temperature is lower than set in *FanT*.

#### 3.3.1 Forced activation of fans

This function is managed by the *F01* parameter. It is designed to avoid short cycles of fans, that could happen when the controller is switched on or after a defrost, when the room air warms the evaporator. Note it works: if the temperature difference between evaporator probe and room probe is higher than the *F01* parameter value, fans will be switched on. With *F01=0* the function is disabled.

#### 3.3.2 Cyclic activation of the fans with compressor off

When *FanC=0* or *C=1* (fans working in parallel with the compressor), by means of the *Fan* and *F01* parameters the fans can carry out on and off cycles even if the compressor is switched off. When the compressor is stopped the fans go on working for the *Fan* time. With *F01=0* the fans remain always off, also when the compressor is off.

### 4. FRONT PANEL COMMANDS



	To display target set point; in programming mode it reflects a parameter or confirms an operation.
	(DEF) To start a manual defrost.
	(UP) To set the max stored temperature; in programming mode it browses the parameter codes or increases the displayed value.
	(DOWN) To set the min stored temperature; in programming mode it browses the parameter codes or decreases the displayed value.
	To switch the instrument on and off (when not in F01).
	To switch on and off the light (when not in F01).

#### KEY COMBINATIONS:

	+	To lock & unlock the keyboard.
	+	To enter in programming mode.
	+	To return to the room temperature display.

#### 4.1 USE OF LEDs

Each LED function is described in the following table.

LED	MODE	FUNCTION
	ON	Compressor enabled
	Flashing	Anti-short cycle delay enabled
	ON	Defrost enabled
	Flashing	Defrost in progress
	ON	Fans enabled
	Flashing	Fans delay after defrost in progress
	ON	An alarm is occurring
	ON	Continuous cycle is running
	ON	Energy saving enabled
	ON	Light on
	ON	Auxiliary relay on
	ON	Measurement off
	Flashing	Programming phase

### 5. MAX & MIN TEMPERATURE MEMORIZATION

#### 5.1 HOW TO: SEE THE MIN TEMPERATURE

- Press and release the *DOWN* key.
- The "Lm" message will be displayed followed by the minimum temperature recorded.
- By pressing the *DOWN* key again or by waiting 5 sec the manual display will be restored.

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**LM Reder**

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Haynes,1996-01-01 [Honda XR600R 1991-2000 & XR650L 1993-2012](#) Editors of Haynes Manuals,2015-06-15 1991 2000 HONDA XR600R 1993 2012 HONDA XR650L TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **Honda XL/XR600R & XR650L/R** Editors of Haynes Manuals,2020-11-17 Models covered XL600R

1983 through 1987 XR600R 1985 through 2000 XR650L 1993 through 2014 XR650R 2000 through 2007 **Honda XR250L, XR250R, & XR400R Owners Workshop Manual** Alan Ahlstrand, 2003-06-19 Every Haynes motorcycle manual is based on a complete teardown and rebuild and contains hundreds of photos with step by step instructions comprehensive routine maintenance and troubleshooting information and detailed wiring diagrams **Honda XR250L, XR250R & XR400R 1986 thru 2004** Editors of Haynes Manuals, 2014-12-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you're a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis Complete coverage for your Honda XR250L 1991 thru 1996 XR250R 1986 thru 2004 and XR400R 1996 thru 2004 Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Emissions control Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams **Yamaha XT, TT, and SR 500 Singles Owners Workshop Manual, No. 342** John Haynes, 1992-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Honda Service Manual** Honda Giken Kōgyō Kabushiki Kaisha, 1996 **Honda XR650R 2000-2007** Penton Staff, 2000-05-24 XR650R 2000 2007 Does not cover XR650L models see Clymer M221

**Yamaha RD 400 Twin, Owners Workshop Manual** Mansur Darlington, 1977 Models covered All 398cc RD400 models first introduced into UK February 1976 USA September 1975 **Yamaha RD400 Twin Owners Workshop Manual** Mansur Darlington, 1984 **Range Rover Owners Workshop Manual** Ian COOMBER, 1982

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