



YANMAR

SERVICE MANUAL

L40-L100 AIR COOLED LA SERIES

INDUSTRIAL DIESEL ENGINES



INTRODUCTION

This Service Manual shows instructions on standard service procedures (disassembly and reassembly) for Yanmar Diesel Engines models (L40AL, L40AD, L60AL, L70AL, L75AL, L80AL and L100AL). More detailed information is given particularly in the sections of the construction and location of each engine part.

Before servicing these engines, make sure you read this manual carefully.

The information contained in this manual will be updated periodically to incorporate improvements in the quality and performance of the engines.

Before beginning your service work

To insure efficient service and repairs, the following pre-service steps should be taken:

1. Check your customer's control book
 - (1) When was the engine last serviced?
 - (2) What is the engine's service history?
 - a. How often was the engine serviced (after how many hours or hours of operation)?
 - b. What problems has the engine had in the past?
2. Check control (adjust) points
 - (1) Keep a good stock of engine parts and other items necessary for efficient servicing.
 - (2) Keep a record of the maintenance parts list and grade of parts used on hand.
3. Keep an accurate service record (dates, notes, etc.)
 - (1) Make replacement parts
 - (2) Check list (including service parts list)
 - (3) Parts measurement data
 - (4) Operation data
4. Tools and equipment required for service
 - (1) Tools
 - (2) Motors and instruments
 - (3) Others

Maintenance of performance and quality

Yanmar L100 Manual

Shasha Hu



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