



# YANMAR

## SERVICE MANUAL

### L40-L100 AIR COOLED LA SERIES

### INDUSTRIAL DIESEL ENGINES



#### INTRODUCTION

This Service Manual gives instructions on service, service procedures, maintenance and troubleshooting for Yanmar Diesel Engine Models L400, L4040, L4042, L700, L704, L804 and L1004. More detailed information is given periodically in the sections of the introduction and function of each engine part.

Before servicing this engine, make sure you read the manual carefully.

The information contained in this manual will be updated periodically to maximize improvements in the quality and performance of our engines.

#### Before beginning your service work

To insure efficient service and results, the following pre-service steps should be taken:

1. Check your equipment against facts:
  - (1) What was the engine last serviced?
  - (2) What is the engine's service history?
  - (3) Has this been the engine's service after two years (two years of heavy or light operation)?
  - (4) What problems has the engine had in the past?
2. Check required repair parts:
  - (1) Have a good stock of engine parts and other items necessary for efficient service.
  - (2) Have a copy of the maintenance parts list for each model of engine on hand.
3. Keep an accurate service record (parts, labor, etc.):
  - (1) Keep diagnostic file.
  - (2) Check for incoming service parts list.
  - (3) Part replacement and Maintenance of performance  
and safety
  - (4) Service time.
4. Tools and equipment required for service:
  - (1) Tools
  - (2) Filters and lubricants
  - (3) Parts

# [Yanmar L100 Manual](#)

**Shasha Hu**

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