

SOP 20 – Feed Mill / Roller Mill Operation & Servicing

DO NOT proceed in this operation unless appropriately instructed in its safe use and operation and permission to operate has been given.

COMPULSORY PPE



FOOT
PROTECTION
MUST BE WORN



PROTECTIVE
CLOTHING
MUST BE WORN



HEARING
PROTECTION
MUST BE WORN

AS NEEDED PPE



DUST MASK
MUST BE WORN



EYE PROTECTION
MUST BE WORN
IN THIS AREA

PRE-OPERATIONAL SAFETY CHECKS

1. Prior to commencing operation of the milling plant operators must familiarize themselves with all aspects of the mill and auger system to the operating instruction contained in the mill manual.
2. Ensure area around Phase Converters is clear of any obstruction and electric motors have good air flow around cooling fins. Switch on each Phase Converter one at a time and check that both have powered up properly.
3. Check all nuts, bolts and attachments to ensure that they have not shaken loose during operation.
4. Ensure that all covers and safety guards are fitted and operation signs attached to plant.
5. Locate all emergency stop buttons and note their location.
6. Locate and identify all electric motor isolating switches.
7. Check all electrical leads. Do not operate if electrical leads are damaged.
8. On the Main Switch Board, Inspect and identify all control switches and the power for their operation.
9. IF IN DOUBT ASK.
10. Ensure work site is clear of tools and other equipment or debris to prevent tripping.
11. Ensure that there is sufficient ventilation for fumes and dust to dissipate to enable safe operation.

OPERATIONAL SAFETY CHECKS

1. Select silo for which grain is to be used.
2. Open the silo slide gate approximately 2 cm by moving the slide handle which is located on the outer ring of the silo base. Note: If the slide gate is open wider than 2 cm then additional vertical load is placed on the auger screw, but no additional feed of grain will occur, so there is no advantage to do so. Once grain is flowing, slide can be set to appropriate position to maintain required flow.
3. Check that the bunk which is to have the rolled grain is clean and clear of other plant.
4. Once the selected bunk is determined, position the lever below the mill discharge auger in the correct position.
5. Shut off slide gate to allow all grain through mill system and then shut down.
6. TO START ELECTRICAL POWER: Follow switch order for mill start.
7. TO START THE MILL: Check the restart button before starting the mill. Use the control points at surge bin and drag auger to regulate output.
8. Mill Adjustment - the mill adjustment screw requires manual setting by loosening the lock nut and adjusting.

This SOP should be used in conjunction with relevant machinery manuals and manufacturer recommendations.

Procedure Reference	Version	Effective Date	Review Date	Page Number	Date Printed
WHS SOP 20	1.0	28/03/2018	28/03/2021	1	24/04/2018

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Yijin Wang

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The Aquaponic Farm Management Plan George Pate,2021-10-23 The Aquaponic Farm Management Plan Leafy greens Herbs Module is a holistic management plan for aquaponic farmers who focus on leafy greens and herb production This resource is designed as a tool for farmers to ensure that they can create consistency to help standardize the manual we concentrate on growing lettuce kale basil and parsley production using any fish The manual is built in a way that is easy to amend for any crop based on your specific farm needs This 700 page manual includes a customizable food safety plan standard operating procedures framework for a USDA certified integrated crop management plan nutrient programs logs checklists reference charts and extensive educational resources

Brewery Safety Matt Stinchfield,2023-08-22 Brewers of all sizes should uphold the value of safety alongside their edgy brands and creative and carefully crafted beers and other beverages It s the responsibility of all brewery employees to assess hazards learn how to control or eliminate them and to document and train each other on the safest ways to perform tasks It s not just about government regulation but it is also about making your brewery the best brewery possible for your beer your staff and your visitors Breweries face hazards that can be divided into physical chemical biological ergonomic and psychosocial hazards Learning to address these aspects of safety to ensure a safe product and working environment is paramount From physical trauma to chemical irritations biological hazards to psychosocial hazards Brewery Safety explores in depth how to think about and avoid these hazards Brewers will learn to evaluate educate and execute safety conscious measures to ensure that the working environment welfare of staff and the quality of the product are first and foremost

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Mechanical Engineering NCAME 2019 held at the National Institute of Technology Delhi India The book covers different areas of mechanical engineering from design engineering to manufacturing engineering A wide range of topics are discussed such as CAD CAM additive manufacturing fluid dynamics materials science and engineering simulation and modeling finite element analysis applied mechanics to name a few The contents provide an overview of the state of the art in mechanical engineering research in the country Given the scope of the topics covered the book will be of interest for students researchers and professionals working in mechanical engineering

Quality Labs for Small Brewers Merritt Waldron, 2020-08-03 Quality assurance and quality control QA QC is both a system and a state of mind In Quality Labs for Small Brewers author Merritt Waldron walks you step by step through the process of establishing and writing a quality program for your brewery Your quality policy should align with your company values and inculcate a quality first culture throughout your brewery Building an effective quality program will empower staff to directly influence the consistent production of safe quality beer from grain to glass A good quality program has many moving parts but it is underpinned by good manufacturing practice GMP and food safety requirements GMP covers every aspect of a brewery's operation not just how personnel comport themselves but how goods in are handled and stored how beer is held in the warehouse and how equipment plant and the grounds are maintained Learn how to set standards and critical control points and how to effectively monitor your process so that any deviation is quickly addressed Discover how policies procedures and specifications can help ensure quality throughout every process Involve your staff in establishing standard operating procedures corrective actions and improvements Learn how to effectively delegate responsibility and also ensure that management is armed with the information they need to ultimately make what may be some tough decisions If the worst happens understand that being able to make a tough call and having a robust recall procedure in place means you can move quickly to rectify matters which helps your brewery retain the confidence of your customers and distributors Brewers will see results through the application of GMP and food safety prerequisite programs Your quality manual laying out standard operating procedures product specifications and corrective action plans will give your staff the confidence to implement your quality program With these programs in place the author then takes you through each area of your brewery operation and breaks down how key parameters are measured and analyzed at critical control points Sampling plans are outlined for monitoring density temperature pH yeast viability and growth alcohol carbonation dissolved oxygen titratable acidity fill height and packaging integrity Explore setting up an effective sensory panel even a small one that will help ensure each beer remains true to brand Waldron outlines building your brewery laboratory and looks at how to implement an in house microbiology program Throughout this the focus is on scaling your efforts to the size of your operation and always being ready to expand your quality program as your brewery grows The author makes it clear that no brewery is too small to implement QA QC and discusses pragmatic solutions to building out your capabilities Beyond taking meaningful accurate measurements the author

also explores how to analyze data Learn some basics of statistics and data organization and how to apply these techniques to continuously monitor processes and spot when corrective action is needed These routines will help pinpoint any risks or areas of improvement and ensure that only quality beer reaches the customer time after time **FDA Inspection**

Operations Manual United States. Department of Health and Human Services,United States. Food and Drug Administration,1983 **Joint external evaluation of IHR core capacities of the Republic of Palau** ,2020-06-26 **AF**
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