



Figure 1: UPFLOW 1-STAGE NATURAL GAS FURNACES (90%)

FIG	ITEM	DESCRIPTION	PS9A12N040UP11A (2 BURNER)	PS9B12N060UP11A (3 BURNER)	PS9B12N080UP11A (4 BURNER)	PS9C16N080UP11A (4 BURNER)
<b>MOTOR</b>						
1	1	MOTOR, DIRECT DRIVE BLOWER	024-32054-000	024-32054-000	024-32054-000	024-32056-000
1.2	2	MOTOR, INDUCER ASSY	024-34558-000	024-34558-000	024-34558-000	024-34558-000
<b>ELECTRICAL</b>						
2	3	CAPACITOR (7.5MF/370V)	024-25045-000	024-25045-000	024-25045-000	—
2	4	CAPACITOR (10 MF/370V)	—	—	—	024-20046-000
2	5	SWITCH, LIMIT (INDUCER)	025-38737-000	025-38737-000	025-38737-000	025-38737-000
2	6	CONTROL, HIGH LIMIT	025-29541-000	025-29541-010	025-29541-011	025-29541-011
2	7	CONTROL, FLAME ROLL-OFF	025-27792-001	025-27792-001	025-27792-001	025-27792-001
2	8	CONTROL, FURNACE	031-01973-000	031-01973-000	031-01973-000	031-01973-000
2	9	FUSE	025-32746-000	025-32746-000	025-32746-026	025-32746-026
2	10	SWITCH, AIR PRESSURE	024-34620-000	024-37639-001	024-37638-001	024-37638-001
2	11	IGNITER	025-32625-000	025-32625-000	025-32625-000	025-32625-000
2	12	SENSOR, FLAME	025-37499-000	025-37499-000	025-37499-000	025-37499-000
2	13	SWITCH, DOOR	024-27640-000	024-27640-000	024-27640-000	024-27640-000
2	14	TRANSFORMER	025-30889-000	025-30889-000	025-30889-000	025-30889-000
2	15	VALVE, GAS	025-37426-000	025-37426-000	025-37426-000	025-37426-000
<b>AIR MOVING</b>						
2	16	HOUSING, BLOWER	373-19812-751	373-19812-751	373-19812-751	373-19816-751
2	17	WHEEL, BLOWER	026-19854-000	026-19854-000	026-19854-000	026-19854-014

NOTE: \*Not Shown

None replacement parts shown in bold face type at the first printing of parts list dated 12/04.  
Major components and suggested stocking items are shown with shaded item number.

\*\*"\*\*" Across from new indicates a change in that row.

— Not applicable to specified model.

# Sun Rays Furnace Manual

**Eugene Franz Roeber, Howard Coon  
Parmelee**

## **Sun Rays Furnace Manual:**

*Architectural Graphic Standards* American Institute of Architects, Keith E. Hedges, 2017-04-18 ARCHITECTURAL GRAPHIC STANDARDS THE LANDMARK UPDATE OF THE MOST RECOGNIZED STUDENT RESOURCE IN ARCHITECTURE

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