



D. Secondary sheave

1. Disassembly

- Apply the break and remove the secondary sheave mounting bolt.
- Remove the secondary sheave assembly and pillar washers.



- Remove the circlip and disassemble the secondary sheave component parts.



[Secondary spring setting]

Course	Taut and taut		Loose surface	
	Position of spring seat	Taut	Position of spring seat	Taut
Ice snow	out	out	No. 3	210°
Packed snow	out	out	No. 3 or No. 1	out or 210°
Wet snow	out or No. 1	out or 270°	out	out

E. Inspection

- Check the outer wheel and secondary sheave for wear. Repaint if necessary.



- Check tension spring for free length. If excessively fatigued, replace.

- Check both sheaves for warpage. If warped, replace.

- Secondary sheave spring adjustment.

It is advisable to change the secondary sheave setting to correspond to the following course and snow conditions. This is done by changing the secondary spring preload.

The spring seat (see illustration) has 4 spring holes. The spring tension (preload) can be adjusted by selecting a spring in the seat and twisting the seat to engage the shear cams. In this way the preload can be adjusted in 20° steps.

Trotter 540 Service Manual

Lingjun Ying

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