

# KITCHENAID

## Stand Mixer Service Manual LIT4177310-C

2005 KitchenAid

**I.** Start a new pinion gear and shaft from the bottom of the bracket. Before the shaft emerges from the lower bearing, place a washer on the bearing and start the shaft into the washer.

Place a new worm gear next and push the shaft up into it. Place the second washer on top of the worm gear and push the pinion shaft up into the upper bearing.

Line up the drive pin holes in the shaft and worm gear and drive in the groove pin.

**J.** Place the worm gear assembly and bearing bracket on the bottom cover so that the two dowels will fit into the base of the bearing bracket (Fig. 58).



Fig. 58 The two dowels must fit into the base of the worm gear bracket.

Place the three lock washer screw assemblies in the holes and screw them into the bottom cover (Fig. 59). Be sure screws are tight. (18 - 23 in/lbs.)



Fig. 59 Secure the three lock washer screw assemblies into the bottom cover.

**K.** Check the latch, link and lever assembly. There should be no wear or trouble with this assembly (Fig. 58).

**L.** Use 6 oz. of Benalene 930-2 lubricant and lubricate around the gears when filling the gear case.

This product is available through your nearest authorized distributor.

Try to keep the bearing in the top of the gear case open. It will help when assembling the bottom cover and gearcase motor housing together.

**M.** Clean the gasket surface of the gear case.

Place a new gasket on the gearcase, over the dowel pin, and press it down so it will stay in position.

**N.** Check the cord and plug.

If it is drying and cracking - Replace it.

**O.** Lock the latch lever and hold the bottom cover in position over the gearcase-motor housing and start joining them together (Fig. 60).



Fig. 60 Initial mating of bottom cover to gearcase - motor housing.

Start the shaft into the upper bearing and slowly push the parts together. Insert a punch into the center shaft, turning back and forth, while pressing down on the bottom cover, to align the gears.

**CAUTION:** Under no circumstances should you force the gearcase and bottom cover together.

If the gears are properly aligned, these two parts will assemble with little or no force required.

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### Table of Contents Tech Manuals Net

1. Understanding the eBook Tech Manuals Net
  - The Rise of Digital Reading Tech Manuals Net
  - Advantages of eBooks Over Traditional Books
2. Identifying Tech Manuals Net
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Tech Manuals Net
  - User-Friendly Interface
4. Exploring eBook Recommendations from Tech Manuals Net
  - Personalized Recommendations
  - Tech Manuals Net User Reviews and Ratings
  - Tech Manuals Net and Bestseller Lists

5. Accessing Tech Manuals Net Free and Paid eBooks
  - Tech Manuals Net Public Domain eBooks
  - Tech Manuals Net eBook Subscription Services
  - Tech Manuals Net Budget-Friendly Options
6. Navigating Tech Manuals Net eBook Formats
  - ePub, PDF, MOBI, and More
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  - Tech Manuals Net Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Tech Manuals Net
  - Highlighting and Note-Taking Tech Manuals Net
  - Interactive Elements Tech Manuals Net
8. Staying Engaged with Tech Manuals Net
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Tech Manuals Net
9. Balancing eBooks and Physical Books Tech Manuals Net
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Tech Manuals Net
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Tech Manuals Net
  - Setting Reading Goals Tech Manuals Net
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Tech Manuals Net
  - Fact-Checking eBook Content of Tech Manuals Net
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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