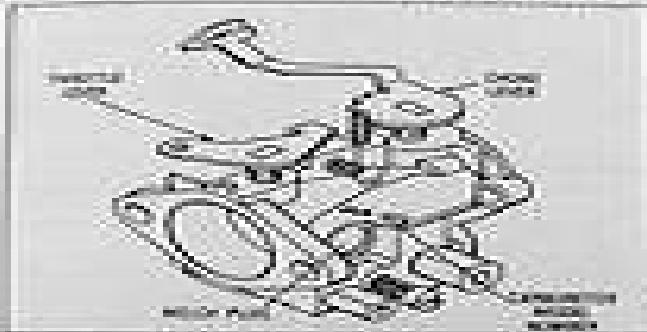


SECTION 3: RECOMMENDED CARBURETORS

Remember the rated performance information to be used to select the proper carburetor. The engine has limited operating temperature range. Do not overheat.

ADJUSTABLE CARBURETOR	STANDARD 4000-4500 CARBURETOR
ADJUSTABLE CARBURETOR	ADJUSTABLE CARBURETOR ADJUSTABLE CARBURETOR

For detailed parts list see *Maintenance Item 4: Overall engine/airframe diagram*. For further identification of the carburetor, it is located on the left engine. Both the primary filter on the carburetor venturi and the carburetor number on the carburetor body, is one correspondence.

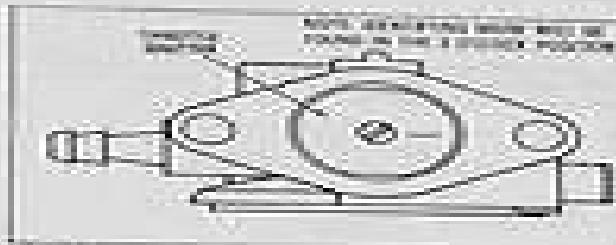


Carburetor disassembly, reassembly, and assembly
Carburetor disassembly: Remove all unnecessary parts, the float, the needle and seat, the main jet, the primary valve etc.

DISASSEMBLE: Remove the throttle lever shaft and throttle lever assembly. Separate carburetor parts.

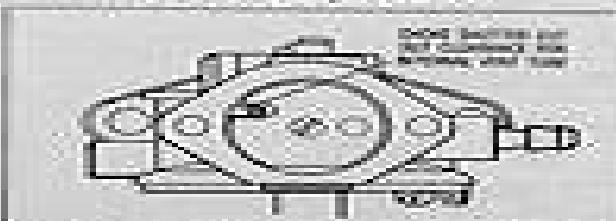
1. Remove the cap on the center of the throttle shutter and pull out the throttle shaft lever assembly.

2. When reassembling, replace the throttle shutter with identical shaft or equivalent parts or disassembly. The throttle shaft must be held in place by the throttle bearing to prevent the throttle shutter from pulling on the throttle lever of the body. Remove carburetor float parts and primary filter.



DISASSEMBLE: Remove the float lever, float and shutter plate by disassembly and write notes.

1. Remove the cap on the center of the float shutter and pull out the float shaft lever assembly.
2. When reassembling, replace the float shutter with identical float or equivalent parts or disassembly. Hold the float shaft assembly with the float lever when replacing the float shutter.



FLOAT ADJUSTMENT: Remove the float lever from the carburetor body and replace the parts for damage to the sealing surface of the lever. Replace any damaged parts.



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Richard Bailey

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Small AC Generator Service Manual ,1986 **Tecumseh Hermetic Service Manual** Tecumseh Products Company,1952 *Sears Do-it-yourself Repair Manual for Sears and Tecumseh 2-cycle Engines* Sears, Roebuck and Company,1986 *Sears Do-it-yourself Repair Manual for Sears and Tecumseh 4-cycle Cast-iron Engines* Sears, Roebuck and Company,1983* *Sears Do-it-yourself Repair Manual for Sears and Tecumseh 4-cycle Cast-iron Engines (8 HP and Up)* ,1983 **Mechanic's Manual** Tecumseh Products Company. Engine and Gear Service Division,1983 **How to Repair Tecumseh Engines** Paul Dempsey,1990 Money saving troubleshooting and repair procedures for all air cooled single cylinder Tecumseh engines 2 to 30 cubic inches *Service Manual* ,1985 **Industrial Engine Service Manual for 2700 Range Engines** ,1971 *Industrial Engine Service Manual for 2700 Range Engines* Ford Motor Company Ltd,1966 *Industrial Products Service Manual for 2700 Range Engines* Ford Motor Company of Australia,1978 **Aerojet Engine Service Manual** Aerojet-General Corporation,195? *Service Manual* Caterpillar Inc,1993 *Industrial Engine Service Manual for 2700 Range Engines* Ford Motor Company of Australia. Parts and Service Office,197?

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