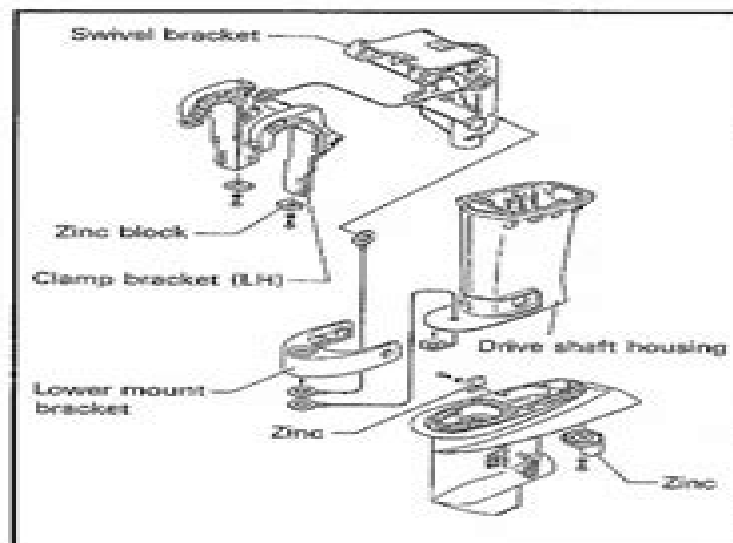


five pieces of zinc. One is in the cylinder water passage, there is one at the bottom of each clamp bracket, one above the cavitation plate and one below the cavitation plate (which is also a trim tab).

• BONDING WIRES

For the purpose of bonding, the motor center section has wires installed. These wires link the parts shown, ensuring that electro-current will be led smoothly to the zinc protection.



⚠ CAUTION

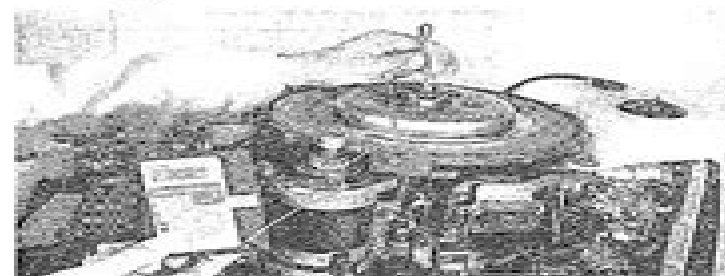
If zinc anodes have become detached or corroded away, aluminium surfaces (such as the drive unit) will suffer galvanic corrosion damage. Do not paint zinc protection blocks, as this will render them ineffective.

• EFFECTIVENESS OF ZINC BLOCKS

For the zinc blocks to be effective, they must make proper contact with the surface of the motor. Should the mounting surface of either the zinc block or the motor be salt

encrusted or otherwise dirty, installation will not be effective and the zinc will not erode or "sacrifice" itself properly. To check that there is sufficient contact between a zinc block and the motor frame, use a digital tester (set to Ω function) or the Suzuki Pocket Tester (set to $R \times 1$ scale). In turn, touch each exterior zinc block with a tester lead, while securely grounding the other tester lead to a suitable point on the motor (the top of the crankshaft is an ideal point, but it may require an extension to one of the meter leads).

If the zinc block is effectively installed and secured, the meter should indicate very low resistance, with a reading of approx. zero (0) ohms. If abnormally high resistance is indicated, the zinc block must be removed and the mounting surface and bolt cleaned thoroughly. However, this could also point towards a defective or broken bonding wire. Therefore, the condition of these wires should be checked also, as they perform an important function in the prevention of galvanic corrosion and build-up of static charges.



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Suzuki, Motor Co. Ltd

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Suzuki Motor Co. Ltd text.

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Churchill,1984 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1974
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