

## SUZUKI DT5, DT6 AND DT8

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

## TUNE-UP

HP/rpm 5/4800-5500 6/5200-5700 8/5200-5700

Bore:  
5 Hp . . . . . 43 mm  
(1.69 in.)  
6 & 8 Hp . . . . . 50 mm  
(1.97 in.)Stroke:  
5 Hp . . . . . 39 mm  
(1.54 in.)  
6 & 8 Hp . . . . . 42 mm  
(1.65 in.)Number of Cylinders . . . . . 2  
Displacement:  
5 HP . . . . . 113 cc  
(6.90 cu. in.)  
6 & 8 Hp . . . . . 165 cc  
(10.07 cu. in.)Spark Plug:  
NGK . . . . . BP6HS  
Electrode Gap . . . . . 0.8-0.9 mm  
(0.031-0.035 in.)Ignition Type . . . . . CDI  
Carburetor Make . . . . . Mikuni  
Idle Speed (in gear) . . . . . 600-650 rpm  
Fuel:Oil Ratio . . . . . See Text

## SIZES—CLEARANCES

Piston Ring End Gap . . . . .	0.10-0.30 mm (0.004-0.012 in.)
Piston to Cylinder Clearance . . . . .	0.032-0.067 mm (0.00120-0.0026 in.)
Piston Pin Diameter . . . . .	11.996-12.000 mm (0.4723-0.4724 in.)
Max. Crankshaft Runout at Main Bearing Journal . . . . .	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Shake . . . . .	4.0 mm (0.160 in.)

## TIGHTENING TORQUES

Power Head Mounting Screws . . . . .	15-20 N·m (11-15 ft.-lbs.)
Crankcase . . . . .	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut . . . . .	60-70 N·m (44-52 ft.-lbs.)
Cylinder Head Screws . . . . .	20-26 N·m (15-19 ft.-lbs.)
Standard Screws:	
5 mm . . . . .	2-4 N·m (1-3 ft.-lbs.)
6 mm . . . . .	4-7 N·m (3-5 ft.-lbs.)
8 mm . . . . .	10-16 N·m (7-12 ft.-lbs.)
10 mm . . . . .	22-35 N·m (16-26 ft.-lbs.)

## LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-90 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

## FUEL SYSTEM

**CARBURETOR.** A Mikuni BV-18-15 carburetor is used on DT5 models. Mikuni

BV-18-14 is used on DT6 models and Mikuni BV-24-18 is used on DT8 models. Refer to Fig. 524-1 for exploded view. Initial setting of pilot air screw (13) should be 3/4 to 1-1/4 turns out from a lightly seated position on Models DT5 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

# Suzuki Dt6 Service Manual

**Penton Staff**

## Suzuki Dt6 Service Manual:

**Suzuki** Suzuki, Motor Co. Ltd,1977    *Suzuki Outboard Motor*,1987    **Suzuki DT25 Service Manual** Suzuki Motor Co,1976    *Suzuki DT 3.5 Service Manual*,1979    *Suzuki Service Manual*,1973    **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu),    **Suzuki Service Manual**,1969    **Suzuki Carry Da63t Electrical Service Manual & Diagrams** James Danko,2011    **Suzuki DT9.9/16 Service Manual**,1984    **Suzuki SV650 and SV650S** Matthew Coombs,2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005    *Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual* Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you're a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017    **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971    *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. International Service Department,197?    *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1973    **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971

**Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,196?    **Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol** Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines    **Suzuki LT230 & LT250 85-90** Penton Staff,2000-05-24 LT230S Chain Drive 1985 1988 LT F230G Shaft Drive 1985 1987 LT230G Shaft Drive 1985 1986 LT250S Chain Drive 1989 1990    *Suzuki Service Manual ST20 ST20K ST20V*. Suzuki Jidōsha Kōgyō Kabushiki Kaisha,Suzuki Motor Co,1976    **Suzuki LT-F250 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992

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