

SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Rp/rpm	5/4800-5500
	6/5200-5700
	8/5200-5700

Bore:

5 Hp43 mm
	(1.69 in.)

6 & 8 Hp50 mm
	(1.97 in.)

Stroke:

5 Hp39 mm
	(1.54 in.)

6 & 8 Hp42 mm
	(1.65 in.)

Number of Cylinders	2
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Displacement:

5 HP	113 cc
	(6.90 cu. in.)

6 & 8 Hp	165 cc
	(10.07 cu. in.)

Spark Plug:

NGK	BP6HS
Electrode Gap	0.8-0.9 mm
	(0.031-0.035 in.)

Ignition Type	CDI
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Carburetor Make	Mikuni
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Idle Speed (in gear)	600-650 rpm
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Fuel:Oil Ratio	See Text
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SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.30 mm
	(0.004-0.012 in.)

Piston to Cylinder Clearance	0.052-0.067 mm
	(0.0020-0.0026 in.)

Piston Pin Diameter	11.996-12.000 mm
	(0.4723-0.4724 in.)

Max. Crankshaft Runout at

Main Bearing Journal	0.05 mm
	(0.002 in.)

Max. Connecting Rod Small

End Side Shake	4.0 mm
	(0.160 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N-m
	(11-15 ft.-lbs.)

Crankcase	8-12 N-m
	(6-9 ft.-lbs.)

Flywheel Nut	60-70 N-m
	(44-52 ft.-lbs.)

Cylinder Head Screws	20-26 N-m
	(15-19 ft.-lbs.)

Standard Screws:

5 mm	2-4 N-m
	(1-3 ft.-lbs.)

6 mm	4-7 N-m
	(3-5 ft.-lbs.)

8 mm	10-16 N-m
	(7-12 ft.-lbs.)

10 mm	22-35 N-m
	(16-26 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-18-15 carburetor is used on DT5 models, Mikuni

BV-18-14 is used on DT6 models and Mikuni BV-24-18 is used on DT8 models. Refer to Fig. S24-1 for exploded view. Initial setting of pilot air screw (13) should be 3/4 to 1-1/4 turns out from a lightly seated position on Models DT5 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

Suzuki Dt6 Service Manual

Penton Staff



Suzuki Dt6 Service Manual:

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Table of Contents Suzuki Dt6 Service Manual

1. Understanding the eBook Suzuki Dt6 Service Manual
 - The Rise of Digital Reading Suzuki Dt6 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt6 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt6 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt6 Service Manual
 - Personalized Recommendations
 - Suzuki Dt6 Service Manual User Reviews and Ratings

- Suzuki Dt6 Service Manual and Bestseller Lists
- 5. Accessing Suzuki Dt6 Service Manual Free and Paid eBooks
 - Suzuki Dt6 Service Manual Public Domain eBooks
 - Suzuki Dt6 Service Manual eBook Subscription Services
 - Suzuki Dt6 Service Manual Budget-Friendly Options
- 6. Navigating Suzuki Dt6 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Dt6 Service Manual Compatibility with Devices
 - Suzuki Dt6 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Dt6 Service Manual
 - Highlighting and Note-Taking Suzuki Dt6 Service Manual
 - Interactive Elements Suzuki Dt6 Service Manual
- 8. Staying Engaged with Suzuki Dt6 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt6 Service Manual
- 9. Balancing eBooks and Physical Books Suzuki Dt6 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt6 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Dt6 Service Manual
 - Setting Reading Goals Suzuki Dt6 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Dt6 Service Manual
 - Fact-Checking eBook Content of Suzuki Dt6 Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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