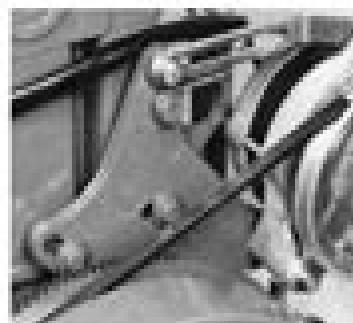


6. Remove the cylinder jet assemblies and nuts holding the cylinder heads. Remove the nuts with the lock washers, disengage the oil pipe fittings and lift the cylinder heads off.



6a. Disconnect the hoses from the engine coolant system, the oil pressure relief and the pressure MD11. Remove the plenum cleaner together with the plenum. The picture shows the cylinder heads MD11C as to avoid mixing engine No. 1000 and 10000 rpm pressure relief MD11. Remove the cover plates holding over the intake side and remove the plenum.



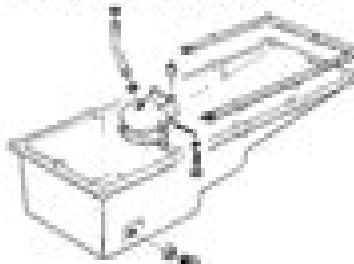
6b. MD11C. The picture shows the later model from and including engine No. 10001.

CYLINDERS, CYLINDER LINERS



7. Lift the cylinder out. Remove the cylinder liner by pushing the cylinder with the bottom of the liner in a flat support and slide the top half of the cylinder with a rubber mallet.

PISTONS AND CONNECTING RODS



8. a) MD11. Remove the inspection covers on the cylinder of the cylinder heads. MD11. Remove the oil pump and cleaner. MD11. Remove the sealing rings in the ends of the oil pump suction pipe.



8. b) MD11C. Remove the cylinder heating case and take off the connecting rods joint plates. Wash the connecting rods of the big end bearing holes. Remove the valve supports.

TIMING GEAR



9. Remove the connecting rod bearing plates.



10. MD11C and MD11. Remove the cover on the connecting gear with the pressure gear having a center plate, use a pressure plate to prevent the plate from falling off the gear.



11. Remove the inspection pump, the water pump, feed pump and the fuel line. The fittings have been off all return pipes connected to the main return pipe see page 27.



12. Take off the timing gear cover.



13. Take off the connecting gear with the set of big ends. Remove the big end bearing cases and the flywheel.

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Volvo Penta

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