

# TAMD61A

**6-cylinder, 4-stroke, direct-injected, turbocharged marine diesel  
with aftercooler — crankshaft power:\* 225 kW (306 hp)**

The TAMD 61A is a powerful, reliable and economical marine diesel. Thanks to Volvo Penta's extremely comprehensive range of equipment, this engine can be perfectly matched to specific customer and market demands.

The engine block and cylinder heads are made of cast steel. The cylinder linings incorporate a flame barrier which protects the cylinder head gasket. Each cylinder head is tightened down with 20 screws. The pistons are oil-cooled, which reduces the amount of carbon deposits. The heat exchanger and charge air cooler matrices are identical, which means that they are fully interchangeable.

The electrical system is a 12 V system of the plug-in variety with all electrical wiring included. Alternatively a 24 V electrical system may be specified. Automatic heating of the induction air ensures reliable starting at low temperatures.

The injection pump is equipped with a smoke limiting device which reduces the emission of smoke during swift acceleration and under heavy loads. A bypass valve between the turbocharger and the charge air cooler (after cooler) reduces the emission of white fumes when the engine is started and when it is operated under conditions of low load. An automatic wastegate controls the degree of boost, either through the charge air cooler (after cooler) or at low speeds directly through the induction manifold.

The coolant pump is gear-operated and the raw water pump is mounted on the front of the timing case for ease of service. The oil filter and oil filter are also mounted on the front of the engine.

Volvo Penta has a well-established service network in more than 100 countries. Authorized workshops using genuine parts and staffed by skilled personnel provide the customer with the best possible service.

\* Crankshaft power according to ISO 8665.

## Technical description of the engine:

- Cylinder block and head of alloyed cast steel
- Replaceable cylinder linings and valve seats
- Nitro-carbonated crankshaft with seven main bearings
- Two cylinder heads
- Forged pistons featuring oil-cooling
- Engine suspension
- Expansion tank
- 12 V starter motor
- Electrical engine cut-out control 12 V
- Oil pressure and temperature sensors
- Electrical pre-heater element incl. relays, 12 V
- Electrical junction box with automatic fuses
- Front-mounted oil filter of spin-on type for ease of service
- Freshwater-cooled oil cooler
- Injection pump with centrifugal regulator and smoke limiter
- Feed pump
- Double fine filters
- Freshwater-cooled turbocharger
- Freshwater-cooled exhaust manifold
- UNIQUE bypass valve for charge air cooling. This produces less white fumes when the engine is started and when it is operated under low load conditions

## Extra equipment

### Engine:

- Flexible mountings for engine and reverse gear
- Oil filling on right-hand side

### Cooling system:

- Heat exchanger with seawater pump or keel cooling
- Seawater filter

### Fuel system:

- Single fuel filter/water separator
- Double fuel filter/water separator

### Controls:

- Stop solenoid and engine speed control panel for control cables

### Electrical system:

- 24 V electrical system
- 12 V/50 A or 24 V/50 A/C alternator
- For more demanding charging requirements, it is possible to specify an extra 12 V/130 A or 24 V/100 A alternator
- Instrument panels and connecting cables between the engine and the instrument panel

### Power transmission:

- Crankshaft pulley
- Hydraulic pump for steering and other purposes
- Reverse gear:
  - MPM 1RM 220A, ratio 1.53:1 – 2.04:1
  - Twin Disc MQ506, ratio 1.50:1 – 2.50:1
  - Twin Disc MQ506A, ratio 1.10:1 – 2.50:1
  - Twin Disc MQ5061A, ratio 1.13:1 – 2.47:1
  - Twin Disc MQ 50615C ratio 1.15:1 – 3.00:1
  - Twin Disc MQ507-1 ratio 1.50:1 – 2.99:1
  - Twin Disc MQ507A-1 ratio 1.51:1 – 2.54:1
  - Twin Disc MQ509 ratio 3.83:1 – 4.50:1
- Slip valve for TDMQ506 and TDMQ506A

### Exhaust system:

- Flexible exhaust pipe, Dry silencer
- Exhaust elbow, wet or dry

### Miscellaneous:

- Tool kit and replacement parts for the engine and reverse gear

Please contact your Volvo Penta dealer for further information.

Återförsäljare:



TAMD 61A with reverse gear  
model 1RM 220A

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# Volvo Tamd61a Technical Data Manual

**John Haynes**



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