



Base of silicone PPS 1161231

Note: There are two types of timing gear cover in circulation, one with a sealing groove on the right-hand side and one without. The illustration shows a cover with sealing grooves.

Apply an even bead of silicone, 1.5 – 2.0 mm, part no. 1161231, to the timing gear cover and position it correctly.

Part number 1161231

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Fit the press bolts, part no. 10006020 and part no. 10006022, and tighten them by pressing down the timing gear cover so that the seating surfaces between the valve cover, cylinder head and timing gear cover are in the same plane.

Note: Install and tighten down the timing gear cover within 20 minutes after having applied the sealant.

After torque-tightening the bolts, wait a few minutes and remove the bolts.

Special tools: [200004](#), [200005](#)

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Volvo Truck Repair Manual

Clemens Wendtner



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