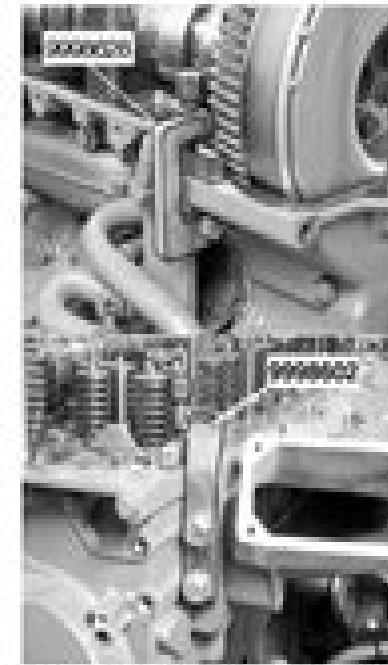


#### Base of silicon 00001231

Note: There are two types of timing gear cover in circulation, one with a sealing groove on the right-hand side and one without. The illustration shows a cover with sealing groove.

Apply an even load of silicone, 1.5 x 2.0 mm, part no. 1160211, to the timing gear cover and position it correctly.



Fit the press tools, part no. 10000003, and tighten them by pressing down the timing gear cover so that the sealing surfaces between the valve cover, cylinder head and timing gear cover are in the same plane.

Note: Install and tighten down the timing gear cover within 20 minutes after having applied the silicone.

After torque tightening the tools, wait a few minutes and remove the tools.

Special tools: 10000003

# Volvo Truck Repair Manual

**Clemens Wendtner**

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