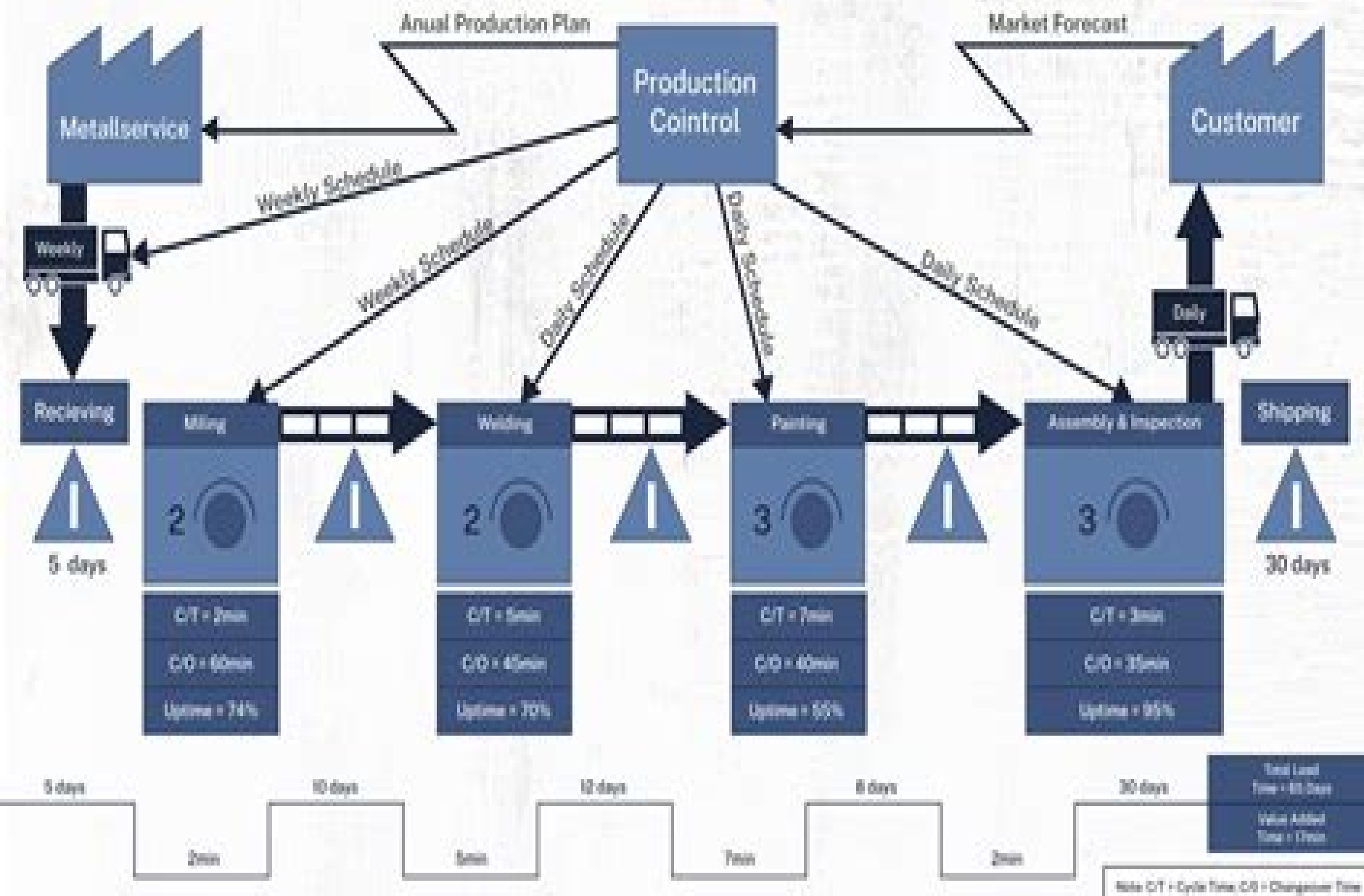


# LEAN MANUFACTURING VALUE STREAM MAP



# Value Stream Mapping Outil Lean Ebook

**Dan Jones, Jim Womack, David Brunt,  
Matthew Lovejoy, John Shook**

## **Value Stream Mapping Outil Lean Ebook:**

*Value Stream Mapping for Lean Development* Drew A. Locher, 2008-05-02 Written by one of the world s most respected consultants on Lean this work presents a methodology for value stream mapping that is appropriate for any organization whether it be service or product oriented Over the past 25 years Locher has proven just how powerful this process is having employed it in healthcare transportation distribution education financial services and manufacturing environments Illustrating his methodology through the example of the imaginary DevelopTek company he explains how to Identify development waste Assess an organization s current state and develop a Current State Map Apply Lean principles to create a Future State Map

**Learning to See** Mike Rother, John Shook, 2003 Senior experts within the Toyota Production System often draw maps when on the shop floor These maps show the current physical flow of a product family and the information flow for that product family as they wind through a complex facility making many products Much more important these simple maps often drawn on a scrap of paper show where steps can be eliminated flows smoothed and pull systems introduced in order to create a truly lean value stream for each product family In 1998 John Shook and Mike Rother of the University of Michigan wrote down Toyota s mapping methodology for the first time in *Learning to See* This simple tool makes it possible for you to see through the clutter of a complex plant You ll soon be able to identify all the processing steps along the path from raw materials to finished goods for each product and all of the information flows going back from the customer through the plant and upstream to suppliers With this knowledge in hand it is much easier to envision a future state for each product family in which wasteful actions are eliminated and production can be pulled smoothly ahead by the customer In plain language with detailed drawings this workbook explains everything you will need to create accurate current state and future state maps for each of your product families and then turn the current state into the future state rapidly and sustainably In *Learning to See* you will find A foreword by Jim Womack and Dan Jones explaining the need for this tool An introduction by Mike Rother and John Shook describing how they discovered the mapping tool in their study of Toyota Guidance on identifying your product families A detailed explanation on how to draw a current state map A practice case permitting you to draw a current state map on your own with feedback from Mike and John in the appendix on how you did A detailed explanation on how to draw a future state map A second practice case permitting you

[Learning to See](#) Mike Rother, John Shook, 1998

*Lean Administration: From Value Stream Mapping (Vsm) to Service Stream Mapping (Ssm)* David Meyner, 2019-02-11 This Business Excellence manual describes in practical way concrete steps and examples to create a value stream analysis in the production area as well as a value stream analysis in the administrative area This manual is not theoretical It s written from practitioners for practitioners It describes step by step the process for implementation of a value stream analysis and service stream analysis For this purpose the systematics from the production area was transferred graphically and comprehensibly to the administrative area Lean administration has recently become increasingly important

for companies to optimize their administration area to create transparency and sustainability in their daily work processes. Hereby service stream mapping is a very useful tool. This manual gives the reader concrete implementation instructions and is suitable for both practitioners and students to understand the systematics of value stream mapping and service stream mapping in a short time.

**Value Stream Mapping** 50minutes, 2017-08-25. Understand value stream mapping in no time. Find out everything you need to know about this powerful tool with this practical and accessible guide. In an increasingly competitive business world, identifying the areas where your company is losing time and money can give you a vital edge. Value stream mapping is one of the most popular tools of lean management and is easy to apply to virtually any production process, allowing you to locate and eliminate sources of waste and streamline your operations. In 50 minutes, you will be able to understand the main principles behind value stream mapping and lean management. Identify the key icons used in VSM and find out what they mean. Draw up your own map of material and information flows and use it to identify sources of waste.

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Seeing the Whole Value Stream, 2nd Ed. Dan Jones, Jim Womack, David Brunt, Matthew Lovejoy, John Shook, 2011-10-24. Shingo Research and Professional Publication Award recipient. When the first edition of *Seeing the Whole* was published in 2003, the world was in a mad rush to outsource and offshore in pursuit of suppliers with drastically lower piece prices. Today, the situation is very different: currencies have shifted, labor costs in many low wage countries have risen, and the potential for squeezing further price reductions from suppliers is largely exhausted. What's more, high product quality and rapid response to changing customer demands have proved elusive along unwieldy, opaque supply chains. *Seeing the Whole Value Stream* provides managers with a proven method for understanding and improving the value creating process that suppliers share with customers. By identifying all the steps and time required to move a typical product from raw materials to finished goods, the authors show that nearly 90 percent of the actions and 99.9 percent of the time required for the supply chain's current state create no value. In addition, the method clearly shows demand amplification of orders as they travel up the supply chain, steadily growing quality problems, and steadily deteriorating shipping performance at every point up stream from the customer. Applying the method to a realistic example, the authors show how four firms sharing a value stream can create a win-win-win-win future in which everyone, including the end consumer, can be better off. The workbook goes step by step through an improvement process that converts the traditional supply chain of isolated, compartmentalized operations into an ideal future state value stream in which value flows from raw materials to customer in just 6 percent of the time previously needed. The dramatically improved value stream also eliminates unnecessary transport, links, inventories, and handoffs, the key

drivers of hidden connectivity costs The information in the 108 page book is supported by multiple diagrams charts and maps The main sections of the book are Getting Started The Current State Map The Extended Value Stream Future States 1 2 Ideal State Perspectives on Extended Value Streams 5 essays In response to feedback asking for examples in other sectors and questions about how to understand supply chain costs more accurately five essays have been added to the book for this new edition These essays demonstrate how real companies have taken on the challenge of improving their extended value streams working in collaboration with their suppliers and customers The new essays for the book are Spreading value stream thinking from manufacturers to final customers through service providers extending the wiper example This extends the value stream analysis in the first edition using the same example of a windshield wiper through the auto service system to the end customer Applying extended value stream thinking to retail a look at the Tesco story This follows the path of an individual product through a complex retail channel from manufacturer to end customer Learning to use value stream thinking collaboratively with suppliers and customers This essay demonstrates how a second tier supplier convinced much larger partners to embrace collaborative thinking about their shared value stream Product costing in value stream analysis An essay on adding realistic costing to value streams to more accurately understand total cost Seeing and configuring the global value stream This essays shows how a manufacturer can analyze all of the value streams in a complex supply network

**Value Stream Mapping: How to Visualize Work and Align Leadership for Organizational Transformation** Karen Martin, Mike Osterling, 2013-10-25 The first of its kind a Value Stream Mapping book written for those in service and office environments who need to streamline operations Value Stream Mapping is a practical how to guide that helps decision makers improve value stream efficiency in virtually any setting including construction energy financial service government healthcare R D retail and technology It gives you the tools to address a wider range of important VSM issues than any other such book including the psychology of change leadership creating teams building consensus and charter development Karen Martin is principal consultant for Karen Martin Associates LLC instructor for the University of California San Diego's Lean Enterprise program and industry advisor to the University of San Diego's Industrial and Systems Engineering program Mike Osterling provides support and leadership to manufacturing and non manufacturing organizations on their Lean Transformation Journey In a continuous improvement leadership role for six years Mike played a key role in Square D Company's lean transformation in the 1990s

**Value Stream Mapping for the Process Industries** Peter L. King, Jennifer S. King, 2017-08-25 Providing a framework that highlights waste and its negative effects on process performance value stream maps VSMs are essential components for successful Lean initiatives While the conventional VSM format has the basic structure to effectively describe process operations it must be adapted and expanded to serve its purpose in the process industry

**How to build a value stream mapping (VSM)** Mickaël Réquillard, 2020-07-27 Lean management appeared in the 1950s and is now deployed not only in production activities but also in a multitude of functions Its main objective is to

eliminate all process waste in order to improve process performance and meet the right customer needs by allocating company resources wisely A multitude of continuous improvement tools are available to achieve this goal including VSM Value Stream Mapping This tool which may seem complex the first time around is an excellent way to analyse a process identify how it works detailing both physical and information flows and highlight losses Once you have acquired the various notions specific to this method which we will detail in this book it becomes an excellent means of communication visual at any level in the company It allows to define the improvements and the strategy for the months or even years to come It allows decision makers to take a real overview of the situation This book will allow you to Understand the terms used in a VSM Understand when to use it and the benefits of this method Know how to read a VSM by understanding its logic symbols and formalisms Know how to represent a current VSM and design a future VSM Understand how to calculate key indicators Put into practice through several examples Enjoy reading

**Value Stream Mapping - Step Towards Lean Production**  
 Jaka Kokot,Marko Starbek,Janez Kušar,2010      The Book of Value Stream Maps I Dilesh Patel,Herman Ranpuria,Jonathan Fournier,Jayesh Shah,2014-03-31 This book identifies common problems in value stream mapping at the plant level and shows how you can solve them to better support a lean deployment It outlines the key metrics calculations and visuals for understanding and for standardizing the usage of value stream maps Topics covered are Lean and VSM Overview Mapping Questions and Answers VSM Exercises for Discrete parts manufacturing      *The Strategos Guide to Value Stream & Process Mapping* Quarterman Lee,Brad Snyder,2006 At last this much anticipated book has been published and provides a much needed breath of fresh air The Strategos Guide to Value Stream and Process Mapping has helpful tips on facilitating group VSM exercises and helps put VSM in the greater Lean context With photos and examples of related Lean practices the book focuses on implementing VSM not just on drawing diagrams and graphs This is the most comprehensive and practical book on the subject to date      Value Stream Management Don Tapping,2002-05-06 The Value Stream Management System simplifies the planning process for lean implementation ensuring quick deployment and greater success It links the metrics and reporting required by management with the lean tools needed on the manufacturing floor The central feature of this illustrative and engaging book is the value stream management storyboard a tool representing an eight step process for lean implementation The storyboard brings together people tools metrics and reporting into one visual document The authors stress the importance of reaching beyond single point kaizens to ensure a sustainable lean implementation process Many people use the value stream map as an individual tool but not within the context of a proven overall system Value Stream Management Eight Steps to Planning Mapping and Sustaining Lean Improvements shows you how to use mapping as part of a complete system for lean implementation The final outcome of Value Stream Management is the creation of a complete visual plan for lean transformation and the mastery of the skills required to implement that plan Instead of just using Toyota Production System Tools the authors encourage you to create your own lean production system Value Stream Management

will help you to complete your process and sustain it Along with this book you receive downloadable resources containing a lean assessment tool a storyboard template useful charts a team charter forms reports and worksheets How to Build a Value Stream Mapping (VSM) Mickaël Réquillard,2020-07-18 Lean management appeared in the 1950s and is now deployed not only in production activities but also in a multitude of functions Its main objective is to eliminate all process waste in order to improve process performance and meet the right customer needs by allocating company resources wisely A multitude of continuous improvement tools are available to achieve this goal including VSM Value Stream Mapping This tool which may seem complex the first time around is an excellent way to analyse a process identify how it works detailing both physical and information flows and highlight losses Once you have acquired the various notions specific to this method which we will detail in this book it becomes an excellent means of communication visual at any level in the company It allows to define the improvements and the strategy for the months or even years to come It allows decision makers to take a real overview of the situation This book will allow you to Understand the terms used in a VSM Understand when to use it and the benefits of this method Know how to read a VSM by understanding its logic symbols and formalisms Know how to represent a current VSM and design a future VSM Understand how to calculate key indicators Put into practice through several examples Enjoy reading Application of Lean Tool - Value Stream Mapping (VSM) Antor Habib Chowdhury,2016-12-27

**Creating Your Lean Future State** Tom Luyster,Don Tapping,2017-07-26 Move beyond Value Stream Mapping and Create Your Lean Future In Creating Your Lean Future State How to Move from Seeing to Doing Tom Luyster with Don Tapping details the implementation of lean after the creation of current and future state maps This book is a follow up to the successful Value Stream Management Eight Steps to Planning Mapping **La value stream mapping** David Garnier,2011 La Value Stream Mapping ou Cartographie de la Cha ne de Valeur est un des outils du Lean Manufacturing Elle est largement utilis e pour repr senter les proc d s et r fl chir de nouvelles organisations r duisant les gaspillages L objectif de cette th se est de pr senter dans un premier temps la d marche du Lean Manufacturing Puis dans un second chapitre nous verrons plus en d tails comment utiliser la Value Stream Mapping et quels sont les avantages de cet outil Enfin dans une troisi me et derni re partie sera d velopp e la m thode d implantation d un syst me Lean tay e par des exemples pr cis issus du secteur pharmaceutique et m dical **La value stream mapping** David Garnier,2010 La Value Stream Mapping ou Cartographie de la Cha ne de Valeur est un des outils du Lean Manufacturing Elle est largement utilis e pour repr senter les proc d s et r fl chir de nouvelles organisations r duisant les gaspillages L objectif de cette th se est de pr senter dans un premier temps la d marche du Lean Manufacturing Puis dans un second chapitre nous verrons plus en d tails comment utiliser la Value Stream Mapping et quels sont les avantages de cet outil Enfin dans une troisi me et derni re partie sera d velopp e la m thode d implantation d un syst me Lean tay e par des exemples pr cis issus du secteur pharmaceutique et m dical The Complete Lean Enterprise Beau Keyte,2017-08-02 The first edition of this book won a Shingo Prize for

Excellence in Manufacturing Research and now following in the tradition of its bestselling predecessor The Complete Lean Enterprise Value Stream Mapping for Office and Services Second Edition details a robust step by step approach for implementing Lean initiatives in the service industry and office environments A must read for those looking to maximize the value they provide their customers this new edition describes how to better align value stream improvements to strategic needs In addition it engages the entire organization in experimentation and connects a new management system with tiered visuals in support of leader standard work This updated edition of a Shingo Prize Winner Features new critical steps in planning and preparing for VSM events Includes new content and examples from the service industry including healthcare Provides a new examination of future state mapping Details methods for engaging an entire organization in continuous improvement by focusing on socialization Discusses the use of experiments to learn your way to a future state Provides examples of tiered visual management and demonstrates the principles of a lean management system Providing improved ways to involve your organization in transformation and to sustain your efforts the book expands beyond the tools focus to challenge your organization to think and act differently in order to change the culture of your organization as you become more effective and efficient

The Strategos Guide to Value Stream and Process Mapping Quarterman Lee,Brad Snyder,2023-05-09 At last this much anticipated book has been published and provides a much needed breath of fresh air The Strategos Guide to Value Stream and Process Mapping has helpful tips on facilitating group VSM exercises and helps put VSM in the greater Lean context With photos and examples of related Lean practices the book focuses on implementing VSM not just on drawing diagrams and graphs This is the most comprehensive and practical book on the subject to date



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