

# TRIUMPH

350 & 500 Unit Twins

349 cc - 490 cc. 1958 to 1973

**OWNERS WORKSHOP MANUAL**



THE  
BOOK



# Triumph 500cc Workshop Manual

**Floyd Clymer, Velocepress**



## **Triumph 500cc Workshop Manual:**

**Triumph Motorcycles Illustrated Workshop Manual 1937-1951** Floyd Clymer, 2007-01-01 1935 to 1939 MODELS  
An Illustrated Workshop Manual Covering Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Workshop Manual originally published in the US in 1947 It includes repair and maintenance data for rigid frame pre war single cylinder SV OHV and twin cylinder OHV Triumph motorcycles from 1935 to 1939 Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines carburetors clutches gear boxes forks electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Measuring 5 5 x 8 5 with 96 pages and 56 illustrations Applicable To The Following Models L2 1 2 1 2 5 3 1 3 2 3 5 5 1 5 2 5 3 5 4 5 5 10 6 1 Tiger 70 Tiger 80 Tiger 90 2H Tiger 70C 3S 3H Tiger 80C 5H Tiger 90C 6S 2HC 3SC 5T Speed Twin 5S and T100 Tiger 100 Includes Maintenance And Repair Data For The Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc OHV 550cc SV and 600cc SV Twin Cylinder 500cc OHV and 650cc OHV **Triumph Workshop Manual : Unit**

**Constuction 350cc. and 500cc. Twins, T100, T90, 5TA, 3TA from Engine No.H40528 ,1965 Triumph Motorcycles Illustrated Workshop Manual 1945-1955** Floyd Clymer, 2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV *Triumph Workshop Manual [for] Unit Construction 350 C.c. and 500 C.c. Twins* Triumph Engineering Company, 1969 [Triumph 350 and 500 Unit Twins Owners Workshop Manual, No. 137](#) John Haynes, 1989-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but

written for the do it yourself     **Triumph 350 and 500 Twin Owners Workshop Manual** Clive Brotherwood,1974  
    WALNECK'S CLASSIC CYCLE TRADER, MAY 2001 Causey Enterprises, LLC,     Triumph Workshop Manual for Unit  
Construction 350 Cc. and 500 Cc. Twins ,1967     **TRIUMPH 350cc & 500cc UNIT CONSTRUCTION TWINS 1963-1974**  
**WORKSHOP MANUAL** Floyd Clymer,Velocepress,2022-08-26 260 pages and more than 290 illustrations and charts size 8  
25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0843 0948  
0950 The original workshop manual part number 99 0843 was subsequently updated and merged with workshop manual 99  
0948 This merged double manual also included a supplement part number 99 0950 which extended the coverage up to the  
1974 models The supplement was appended to the double manual such that Section A Lubrication System is followed by a  
Section AA Lubrication System supplement and Section B Engine is followed by a Section BB Engine supplement etc etc This  
combination of 99 0843 0948 0950 was published as a single workshop manual applicable to the entire range of 350cc and  
500cc unit construction twins from 1963 through 1974 This reprint is a faithful reproduction of that combination manual  
There were a number of running changes made throughout the 11 year production run of these models and the way the  
factory identifies the point where those changes took place is by referencing engine numbers within each individual section  
of this manual To assist in identifying the appropriate information applicable to those changes the supplements were  
appended to the end of each appropriate section Consequently it is important to note with regard to any maintenance and  
repair instructions and also the specifications in the General Data GD section that wherever engine numbers are stated the  
data will be specific to that particular series Therefore the reader is encouraged to read the entire section plus the  
supplemental section prior to commencing any work paying close attention to any engine number notations Owners of the  
350cc and 500cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of  
originals and reprints of the various 350cc and 500cc manuals that have recently flooded the online marketplace Based on  
our research at least six manuals were issued for different series of engine numbers throughout the 11 year production run  
However the 99 0843 0948 0950 combination manual is the most comprehensive manual for the entire line of 350cc and  
500cc unit construction twins produced from 1963 to 1974 It covers all engine numbers from H29733 through H67331 plus  
the later 1969 through 1974 alpha numeric series engine numbers unfortunately it is somewhat scarce and difficult to find In  
addition many of the changes made towards the end of the production run necessitate the use of the supplement and we are  
pleased to offer this reprint of the combination manual as a service to all Triumph 350cc and 500cc unit construction owners  
The 1963 to 1974 models covered are Tiger 100 T100SS Tiger 1963 1965 T100 Tiger 1966 T100S Tiger 1967 1970 T100T  
T100R Daytona 1966 1974 T100C Trophy 1966 1972 Speed Twin 5TA 1963 1966 Tiger 90 T90 1963 1969 Twenty One 3TA  
1963 1966     **WALNECK'S CLASSIC CYCLE TRADER, DECEMBER/JANUARY 1986-87** Causey Enterprises, LLC,  
    Triumph 350 & 500 Twins Owners Workshop Manual Clive Brotherwood,1974     **WALNECK'S CLASSIC CYCLE**

**TRADER, APRIL 2003** Causey Enterprises, LLC, Triumph 350 and 500 Unit Twins Owners Workshop Manual, No. 137  
John Haynes, 1989-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions  
and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer WALNECK'S CLASSIC  
CYCLE TRADER, SEPTEMBER 2000 Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, DECEMBER 2006  
Causey Enterprises, LLC, *Triumph 350 and 500 Twins Owners Workshop Manual* Clive Brotherwood, 1974  
WALNECK'S CLASSIC CYCLE TRADER, OCTOBER 1999 Causey Enterprises, LLC, Triumph 650 & 750 Twins Jeff  
Clew, 1973 **WALNECK'S CLASSIC CYCLE TRADER, NOVEMBER 2002** Causey Enterprises, LLC, *The National*  
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web the adapter tee is mounted to liquid service valve and the extender tube is routed through one of the suction valve holes in unit cabinet from inside cabinet the flare nut is attached to extender tube see fig 1 the pressure switch is

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