

and then the lead can easily be removed.

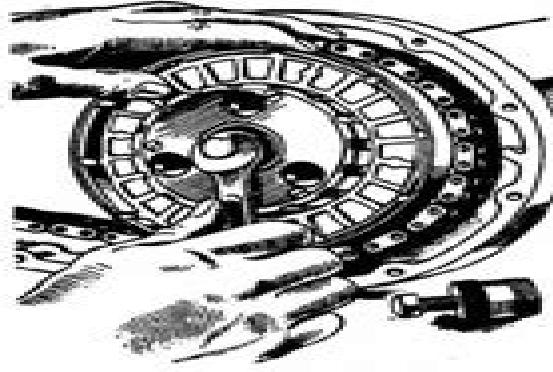
5. Remove the rotor.

6. Remove the rotor key and distance piece.

7. Remove the clutch hub securing nut and cup.

NOTE: Machines prior to serial no. H49833 have a tab washer and a different cup washer, rather than the self-locking securing nut.

8. Screw the body of extractor no. 213 into the clutch hub until it bottoms, then tighten the center bolt until the hub is released.



Removing the clutch housing.

9. Assemble extractor no. Z151 and D662/3 on the engine sprocket and tighten its center bolt until the engine sprocket is released.

10. Withdraw the engine sprocket, clutch hub, and primary chain together.

11. Remove the transmission main-shaft key and check the oil seal for leakage.

INSPECTION

1. Inspect the clutch shock absorber for worn rubbers or punctures. They can be removed by prying them out, small rubbers first. Replace as necessary. When reassembling, apply thread-locking compound to the cover plate securing screws.

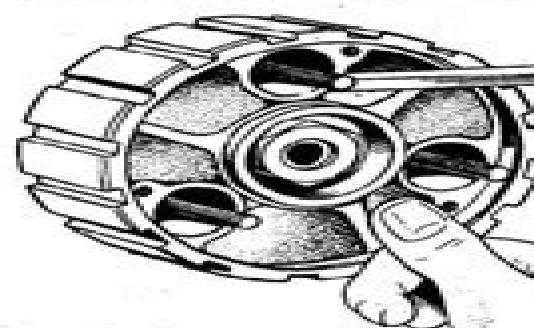
2. First thoroughly clean the primary chain then check it for wear by scribing two marks on a flat surface 12 in. apart, and centering two pivot pins at the scribe marks. Fully compressed, the chain link pivot should line up with the marks; fully stretched, it should not extend more than $\frac{1}{4}$ in. beyond the marks.

3. Check the fit between the shock absorber spider and the clutch hub splines. The spider should be a push fit on the clutch hub, with no radial movement.

4. Check the fit of the engine sprocket on the crankshaft in the same manner. There should be no radial movement.

5. Check the clutch hub bearing diameter, rollers, and clutch sprocket bearing. Replace any bearing rollers that are pitted or worn. See specifications.

6. Make sure the shock absorber spider is a good fit in the inner and outer



Installing clutch hub rubbers

retaining plates, and that the arms have not excessively scored the inner surface of the retaining plates.

ASSEMBLY

1. Grease the clutch hub and install the thrust washer and twenty of the correct collars. Do not use $\frac{1}{4}$ in. x $\frac{1}{4}$ in. rollers.

2. Position the hub and press the shock absorber, complete with the three threaded pins, on the hub.

3. Install a new tapered distance collar behind the engine sprocket, with the taper toward the crankshaft main bearing and oil seal.

4. Install the transmission mainshaft key and tap the clutch hub onto its taper.

5. Lubricate the primary chain and lay it over the clutch sprocket.

6. Wrap the chain around the engine sprocket, then position the sprocket on the crankshaft.

7. Place clutch locking tool Z13 in the clutch plate housing, then install the cup washer and self-locking nut. Torque the nut to specifications.

NOTE: On machines before serial no. H49833, install the tab washer with the long tab in the hole in the shock absorber spider, install the securing nut and bend a tab to lock the nut.

8. Install the alternator rotor, making sure that the key or locating peg is correctly positioned.

9. Install the alternator stator. Put a 0.006 in. (0.2 mm) feeler gauge between each stator pole and the rotor. Turn over the engine to make sure that the rotor and stator do not touch.

Transmission Countershaft Sprocket

REMOVAL AND INSTALLATION

1. Disassemble the clutch and primary drive as previously described. Remove the sprocket cover.

2. Bend back the tab washer and, while holding the rear brake, remove the sprocket securing nut.

3. Slide off the final drive chain and remove the countershaft sprocket.

4. Make sure the oil seal is in good condition, then lubricate the ground boss

of the new sprocket and position it on the transmission mainshaft.

5. Replace the tab washer, screw on the securing nut finger-tight, then, with the chain in place, tighten the nut to torque specifications.

6. Oil the bearing that protrudes from the mainshaft high gear and install the sprocket cover with a new paper gasket.

7. The remainder of installation is a reversal of the removal procedure.

Clutch and Shifter Operating Mechanisms

DISASSEMBLY

1. Remove the right exhaust header pipe and footrest.

2. Drain the gearbox oil.

3. Disconnect the clutch cable from the actuating lever.

4. Remove the two nuts and four recessed screws that secure the gearbox outer cover. Remove the kick-starter.

5. Hold the gearshift lever in one hand, then tap the cover with a soft-faced mallet until it is free to be removed.

6. Unscrew the two nuts inside the gearbox outer cover and remove the shifter return springs complete with the thrust buttons and distance pieces.



Clutch operating mechanism

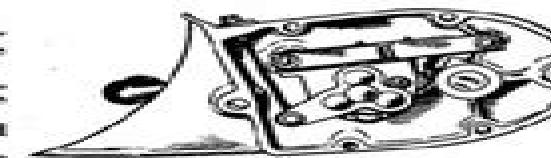
7. Unscrew the countersunk screw that secures the clutch operating mechanism and withdraw the assembly.

8. Remove the shifter lever pinch bolt, remove the lever, and then withdraw the shaft from the cover.

9. Remove the cotter pins from the clutch operating shaft. This will release the clutch operating balls.

10. Remove the two cotter pins and disconnect the plungers and springs from the shifter quadrant.

11. If the shifter spindle bushing requires replacement, heat the outer cover to 100°C and drive it out with a suitable, shouldered drift. Drive in the new bushing before the cover has a chance to cool.



Clutch mechanism installed

Triumph Race Manual

John Huston Finley

Triumph Race Manual:

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Runways & Racers

Terry O'Neil, 2011 Runways and Racers focuses on sports car races held at military installations throughout America in the early 1950s It was a marriage of convenience for the Sports Car Club of America and the Strategic Air Command with both parties gaining advantages from the arrangement The thorn in the side turned out to be a Congressman whose own aspirations exceeded his standing but who found himself in a position to be able to influence the outcome of events

Northeast American Sports

Car Races 1950-1959 Terry O'Neil,2010 This book focuses on the different aspects that contributed to the development of Northeast American sports car racing during the 1950s The evolution from amateur drivers racing on public roads in 1950 to both professional and amateur drivers racing at private purpose built tracks in 1959 demanded huge leaps of faith trust and understanding The transition was neither easy nor uneventful for drivers clubs or track owners and the tragedy politics and in *Chilton's Motorcycle Repair Manual* ,1976 *Vincent Motorcycles* Philippe Guyony,2021-10-28 Very few motorcycles have carved a mark in history like the Vincent V twin from its arrival in 1946 and up to the present day On the road in club racing in drag races or competing for land speed records it dominated the motorcycle world leading to the famous catchphrase coined by the factory The World's Fastest Standard Motorcycle It was a FACT NOT a slogan Images such as that of Rollie Free in swimming trunks laying flat on his works modified Black Shadow and taking the American motorcycle land speed record at Bonneville in 1948 have now passed into posterity In fact the big Vincent was so ahead of its time that it continued to compete successfully almost arrogantly in racing until the mid 1970s against modern bikes No other motorcycle in the world can claim this kind of achievement Following the premature ending of Vincent production Fritz Egli's 1967 Egli Vincent was the first chassis completely redesigned for a Vincent in 21 years Egli's machine inspired numerous builders for several generations and this book traces holistically the story of all those motorcycles in the broad context of the classic and modern history of the Vincent Understand how the flame of passion still burns brightly today **Road and Track** ,1977

Return to Glory! Robert Ackerson,2013 This book chronicles the development and racing career of a car regarded as the ultimate example of the purebred sports car of the 20th century and the epitome of functional beauty and extraordinary performance the 1952 Mercedes Benz 300 SL Taking second place at its 1952 Mille Miglia debut it went on to win every one of its races that season *The Ideal Orator and Manual of Elocution* John Wesley Hanson (Jr.),Lillian Woodward

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Amédée Gordini Roy P. Smith,2022 This is the story of a man a team and their life and times as well as a complete record of all their achievements and failures It logs the financial and personal cost of racing in the prewar and postwar periods It tells of how the mighty car company Renault became involved with them in the late 1950s and how Amedee Gordini became known throughout the world as one of the greatest engine tuners of his time **Nelson's Perpetual Loose-leaf Encyclopaedia** ,1920 *Nelson's Perpetual Loose-leaf Encyclopaedia* John Huston Finley,William

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