

## SINUMERIK 840D sl/840DV/840Di sl

### Measuring cycles

#### Programming Manual

#### Valid for

##### Controls:

SINUMERIK 840D sl/840 Di sl  
SINUMERIK 840D powerline/840DDE powerline  
SINUMERIK 840Di sl/840DDE sl

##### Software:

	Version
HMI system software for 840D sl/840DDE sl	1.5
HMI Advanced	7.0
with measuring cycles	7.5

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# Sinumerik 850t Programming Manual

**Charles Block, Lincoln  
Teng, Massachusetts Institute of  
Technology. Instrumentation  
Laboratory**

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