

Finish Part

Operator Notification

Info

Show: This workflow will guide you through finishing a part.

Load Part

Confirm: Load the part into the cell.

Part Type

Ask the operator to choose between 3 options.

v Type A

Consumable Type

Confirm: The part requires a metal compatible consumable, is that on the shelf?

v Type B

Consumable verification

Confirm: Ensure the consumable has enough life left.

Set Speed

Ask the operator to set: FinishingSpeed

Validate

Ensure procedures are executable without errors.

On Success

The procedures are valid, and ready for execution.

Upload Code

Upload robot code to C:\Robot\code\Parts.

Start Procedure Execution

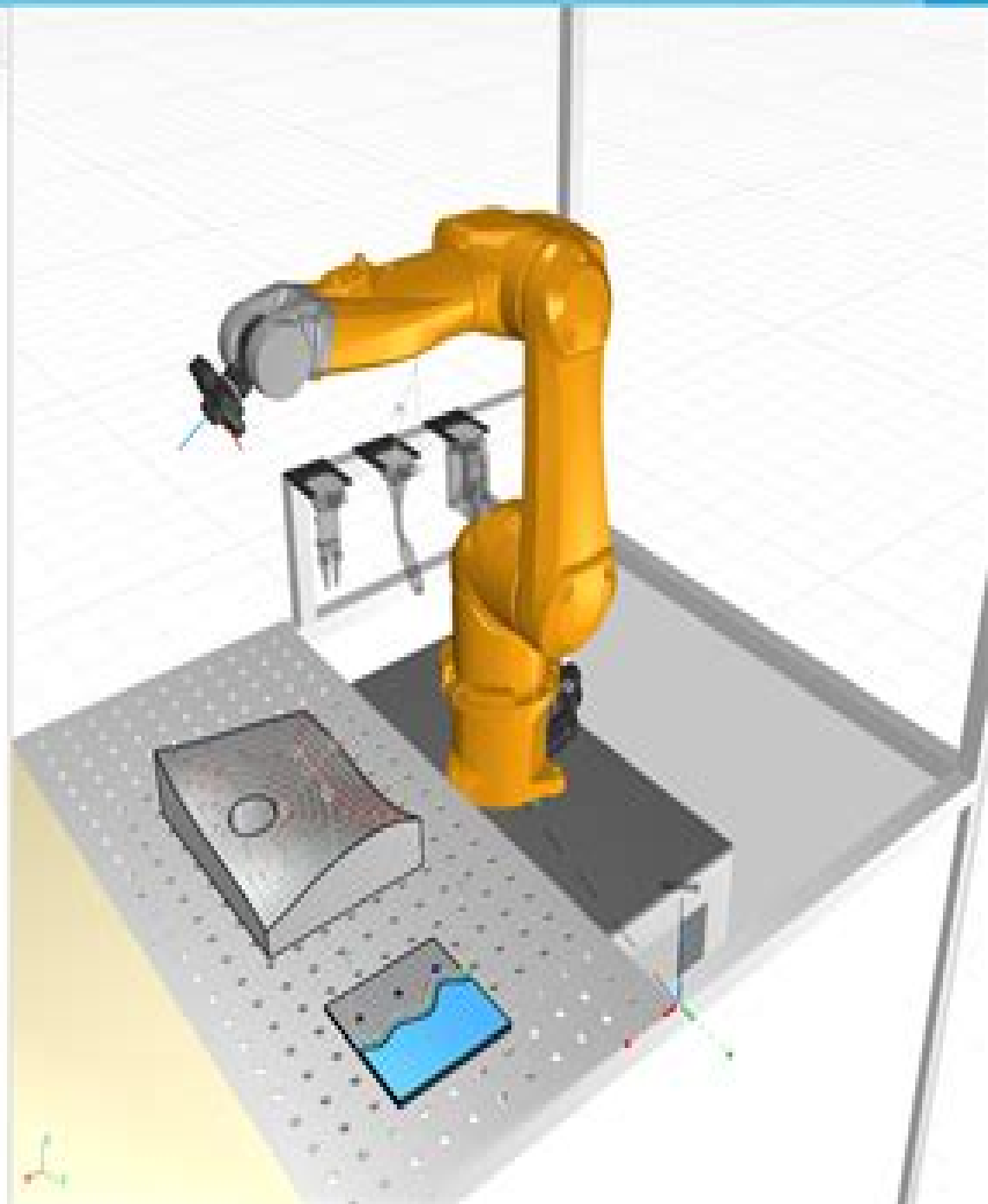
Start ABB RCL

On Failure

The procedures have errors, and cannot be executed.

Go To Load Part

Go to Load Part



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**Stanley A. White, Institute of Electrical
and Electronics Engineers**



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