

# Steam Tracing

**Table 3.8: Process Temperature Maintenance (°C) ..... HTC Tracers**  
Ambient Temperature: -18°C, Wind: 11 m/s, Insulation: Calcium Silicate

Nominal Pipe Size mm	Nominal Insulation Thickness mm	Steam Pressure in kPa Absolute											
		791 kPa 100°C			1134 kPa 165°C			1480 kPa 198°C			1825 kPa 208°C		
		One Tracer	Two Tracers	Three Tracers	One Tracer	Two Tracers	Three Tracers	One Tracer	Two Tracers	Three Tracers	One Tracer	Two Tracers	Three Tracers
40	25	153	—	—	166	—	—	177	—	—	186	—	—
	40	154	—	—	169	—	—	180	—	—	190	—	—
	50	157	—	—	170	—	—	182	—	—	191	—	—
50	25	149	156	—	162	170	—	173	181	—	182	191	—
	40	153	158	—	166	172	—	177	184	—	186	194	—
	50	155	160	—	168	174	—	179	185	—	188	197	—
80	25	142	152	—	155	165	—	165	176	—	174	190	—
	40	148	156	—	161	169	—	171	180	—	180	191	—
	50	150	157	—	163	171	—	174	182	—	183	194	—
100	25	138	147	153	148	160	166	158	170	177	166	179	186
	40	143	152	156	155	165	170	165	176	181	174	185	191
	50	146	154	158	158	167	171	174	178	183	178	188	192
150	25	124	142	148	135	155	160	144	165	171	152	173	180
	40	134	148	152	145	161	166	155	172	176	163	181	186
	50	138	151	154	149	163	168	160	174	179	168	183	188
200	40	125	143	148	136	155	161	145	165	172	153	174	180
	50	130	146	151	141	158	164	151	169	175	158	178	184
	80	139	151	155	151	164	169	161	175	179	169	184	189
250	40	113	135	143	124	147	155	132	154	163	139	165	174
	50	120	139	146	130	151	158	139	161	169	146	169	178
	80	130	146	151	142	159	164	151	169	175	159	178	185
300	40	98	124	134	107	134	145	114	143	155	128	151	163
	50	105	129	138	114	140	150	122	149	160	128	157	168
	80	118	138	145	128	150	158	137	160	168	144	168	177
350	40	87	115	124	95	125	137	102	134	147	107	140	154
	50	95	121	131	103	132	143	110	140	153	116	148	160
	80	109	132	140	119	143	153	127	153	163	134	161	171
400	40	73	103	114	80	112	126	85	119	134	90	125	142
	50	81	109	122	88	119	133	94	127	141	99	134	149
	80	96	122	133	105	133	144	112	142	154	118	149	162
450	40	68	98	112	75	107	122	80	115	131	85	121	137
	50	76	106	119	83	115	129	89	123	138	94	129	145
	80	93	119	130	101	130	142	108	138	151	113	146	159
500	40	64	95	109	71	103	119	76	110	127	80	116	134
	50	72	102	114	79	111	126	85	118	134	89	125	141
	80	89	116	128	97	127	139	104	135	148	109	142	156
600	40	58	88	103	63	96	112	68	102	120	72	108	126
	50	65	95	110	72	104	120	77	111	128	81	117	135
	80	82	111	124	90	121	134	96	129	143	101	135	151
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The Heat Tracing Specialists™

# Steam Tracing Guide

**Julia Schneider**



## Steam Tracing Guide:

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Requisites Guidelines for Technical Package Writing Quality Assurance Management System Typical set of Project Design Deliverables and some prevalent Design Engineering Software It also includes guide notes for various oil gas facilities such as pipelines piping tanks pressure vessels rotating equipment heaters heat exchangers effluent water treatment systems and flares It is noted that the documents and articles included in this book will surely be of assistance and value to the readers and specifically to engineers in the Oil Gas field

**Corrosion Under Insulation (CUI) Guidelines** Gino De Landtsheer, 2020-08-22 Corrosion Under Insulation CUI Guidelines Technical Guide for Managing CUI Third Edition Volume 55 builds upon the success of the first two editions to provide a fully up to date practical source of information on how to monitor and manage insulated systems In the first edition of this book published in 2008 the EFC Working Parties WP13 and WP15 engaged together to provide guidelines on managing CUI with contributions from a number of European refining petrochemical and offshore companies The guidelines were intended for use on all plants and installations that contain insulated vessels piping and equipment and cover a risk based inspection methodology for CUI inspection techniques and recommended best practices for mitigating CUI The guidelines include design of plant and equipment coatings and the use of thermal spray techniques types of insulation cladding jacketing materials and protection guards Corrosion under insulation CUI refers to the external corrosion of piping and vessels that occurs underneath externally clad jacketed insulation as a result of the penetration of water By its very nature CUI tends to remain undetected until the insulation and cladding jacketing is removed to allow inspection or when leaks occur CUI is a common problem shared by the refining petrochemical power industrial onshore and offshore industries Provides revised and updated technical guidance on managing CUI provided by EFC Working Parties 13 and 15 Discusses the standard approach to risk based inspection methodology Presents the argument that CUI is everywhere and looks at mitigating actions that can be started from the onset Includes a wide array of concepts of corrosion mitigation

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