

Steam Tracing

Table 3.8 Process Temperature Maintenance (°C) HTC Tracers
Ambient Temperature: -18°C, Wind: 11 m/s, Insulation: Calcium Silicate

Nominal Pipe Size mm	Nominal Insulation Thickness mm	Steam Pressure in MPa Absolute											
		2500 kPa 100°C			1134 kPa 165°C			5400 kPa 198°C			1625 kPa 268°C		
		One Tracer	Two Tracers	Three Tracers	One Tracer	Two Tracers	Three Tracers	One Tracer	Two Tracers	Three Tracers	One Tracer	Two Tracers	Three Tracers
10	25	153	—	—	146	—	—	177	—	—	186	—	—
	40	154	—	—	147	—	—	180	—	—	193	—	—
	50	157	—	—	170	—	—	182	—	—	191	—	—
50	25	149	156	—	162	170	—	173	181	—	182	191	—
	40	153	158	—	166	172	—	177	184	—	186	194	—
	50	155	160	—	168	174	—	179	186	—	188	197	—
80	25	142	152	—	155	165	—	165	174	—	174	185	—
	40	148	154	—	161	169	—	171	180	—	180	191	—
	50	150	157	—	163	171	—	174	182	—	183	194	—
100	25	138	147	153	148	160	166	158	170	187	166	179	186
	40	143	152	156	155	165	170	163	174	184	174	185	193
	50	146	154	158	158	167	171	174	178	188	178	188	192
150	25	124	142	146	125	155	160	144	165	171	152	170	180
	40	134	148	152	145	161	166	155	172	176	163	175	186
	50	138	151	154	149	163	168	160	174	179	168	183	188
200	40	125	145	148	126	155	161	145	165	172	152	174	183
	50	130	146	151	140	158	164	151	169	175	158	176	184
	60	132	151	155	151	164	169	161	175	179	169	184	189
250	40	113	135	143	124	147	155	132	154	165	139	155	171
	50	120	139	146	130	151	158	139	161	169	146	169	176
	60	120	146	151	142	159	164	151	169	175	159	176	185
300	40	98	124	134	107	134	145	114	143	155	128	153	163
	50	103	129	138	114	140	150	122	149	160	128	157	168
	60	108	138	145	128	150	158	137	164	168	148	168	177
350	40	87	115	126	95	125	137	102	134	147	102	140	154
	50	95	121	131	100	132	143	110	140	152	115	148	159
	60	107	132	140	112	143	153	127	153	162	124	153	167
400	40	78	105	114	86	112	126	95	129	134	90	125	132
	50	87	119	122	98	119	132	94	123	137	95	134	140
	60	96	122	133	105	133	144	112	142	154	118	149	152
450	40	68	98	102	75	107	122	89	115	124	85	111	127
	50	76	104	119	83	115	129	99	123	138	94	127	135
	60	83	119	130	101	130	142	108	138	151	113	146	159
500	40	64	79	109	71	103	119	76	119	127	80	116	124
	50	72	92	114	79	111	126	85	118	134	87	125	133
	60	87	116	126	97	127	139	104	135	148	107	142	156
600	40	58	83	103	63	96	112	68	102	110	72	108	120
	50	65	95	110	72	104	120	77	111	128	81	117	128
	60	82	111	124	90	121	134	96	129	143	104	135	141
700	40	49	79	95	54	90	103	58	92	101	65	97	107
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Julia Schneider

Steam Tracing Guide:

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Corrosion Under Insulation (CUI) Guidelines

Gino De Landtsheer,2020-08-22 Corrosion Under Insulation CUI Guidelines Technical Guide for Managing CUI Third Edition Volume 55 builds upon the success of the first two editions to provide a fully up to date practical source of information on how to monitor and manage insulated systems In the first edition of this book published in 2008 the EFC Working Parties WP13 and WP15 engaged together to provide guidelines on managing CUI with contributions from a number of European refining petrochemical and offshore companies The guidelines were intended for use on all plants and installations that contain insulated vessels piping and equipment and cover a risk based inspection methodology for CUI inspection techniques and recommended best practices for mitigating CUI The guidelines include design of plant and equipment coatings and the use of thermal spray techniques types of insulation cladding jacketing materials and protection guards Corrosion under insulation CUI refers to the external corrosion of piping and vessels that occurs underneath externally clad jacketed insulation as a result of the penetration of water By its very nature CUI tends to remain undetected until the insulation and cladding jacketing is removed to allow inspection or when leaks occur CUI is a common problem shared by the refining petrochemical power industrial onshore and offshore industries Provides revised and updated technical guidance on managing CUI provided by EFC Working Parties 13 and 15 Discusses the standard approach to risk based inspection methodology Presents the argument that CUI is everywhere and looks at mitigating actions that can be started from the onset Includes a wide array of concepts of corrosion mitigation

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Engineering Index Annual ,1963 **Processing** ,1998

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