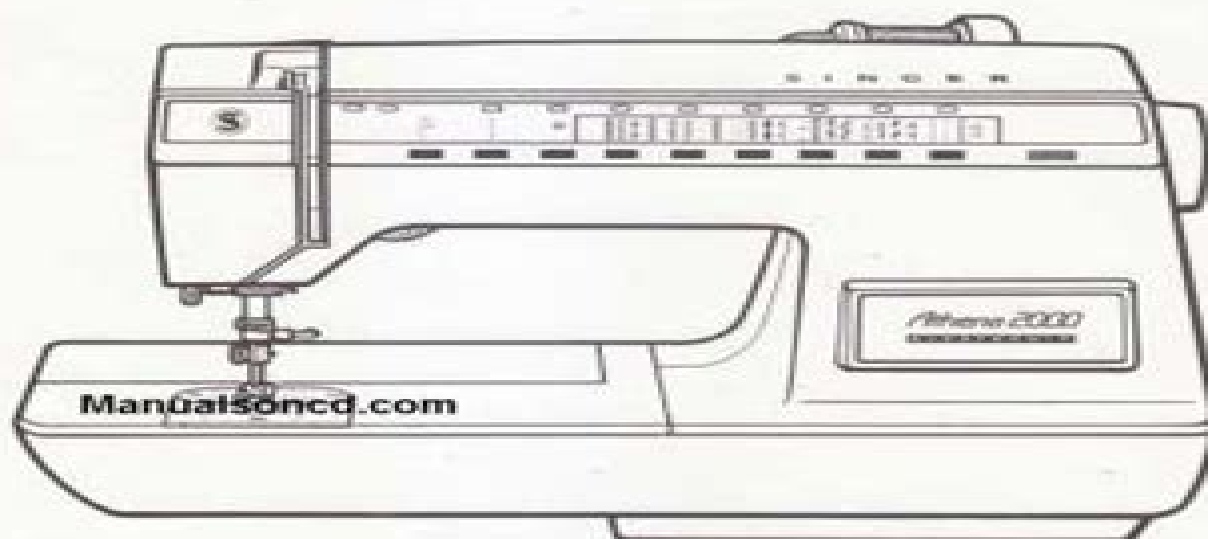


Service Manual

for the

Athena^{*}

sewing machine model 2000
by SINGER



Form 21888 (479)
A Publication of
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Department of
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