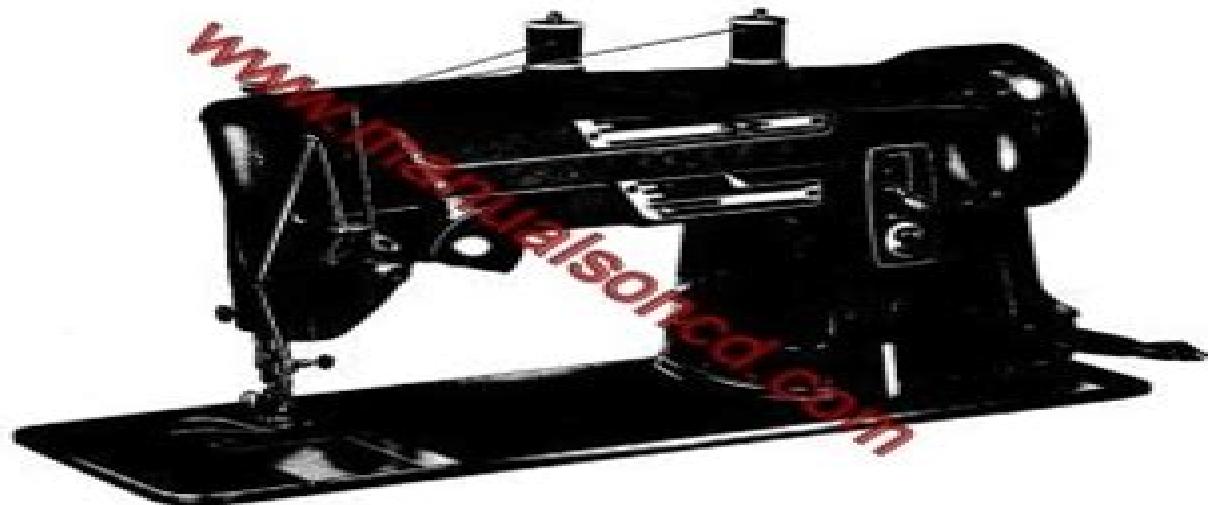


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(463)

**SERVICE MANUAL
FOR
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OF
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Instructions which appear on pages 4 to 79 of this binder generally apply to
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Instructions which apply only to Machines 327K and 328K appear in this supple-
ment.

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