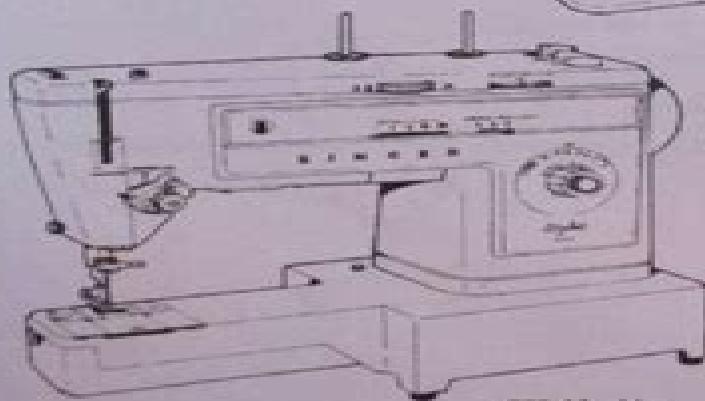


**Servicing Instructions
for
SINGER
Machines
Classes 513K & 533K**



513 Machine



533 Machine

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