

91. Remove the valve tappets and keep them in the same sequence as in the cylinder head.



92. Remove the rubber seal from the valve stems.



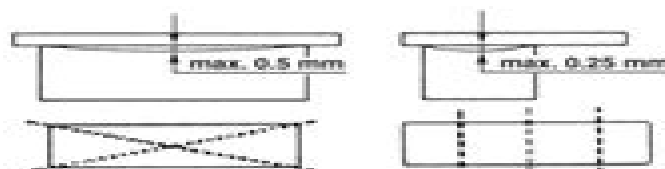
93. Use valve spring compressor part no 9986052-0 to compress the valve springs.



94. Remove the valve locks, retainers, springs, the lower washers (exhaust) and the valves.
NOTE! Make sure not to mix the parts!



95. Remove the valve seals from the guides of the intake valves. Use a pair of pliers. Then remove the lower washer (intake).



96. Clean the cylinder head and sealing surface. Use a metal ruler and feeler gauge. The warp must not exceed 0.5 mm (0.0197") lengthwise and 0.25 mm (0.0098") diagonally.

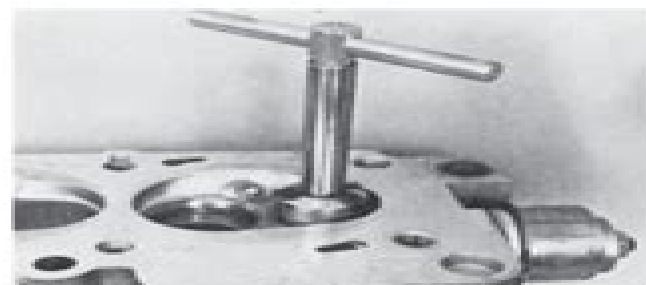


IMPORTANT! The cylinder head cannot be machined if the warp is greater than 1.00 mm (0.394") lengthwise or 0.5 mm (0.0197") diagonally.

Cylinder head height, new 146.1 mm (5.75197")

Cylinder head height, min after reworking 145.6 mm (5.73228")

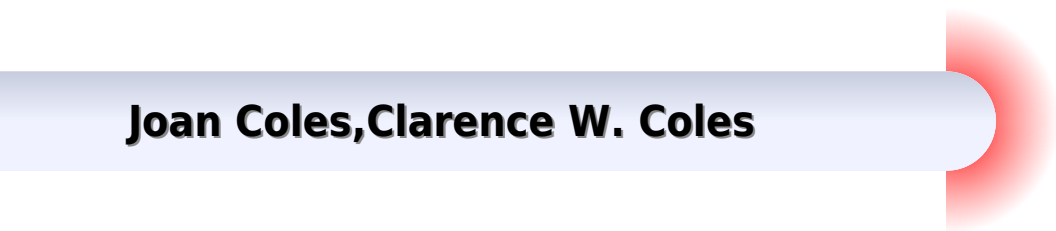
Reworking, totally = 0.5 mm (0.01969")



97. Clean the valve seats with a cutter. Remove carbon deposits from combustion chambers and the valves. The valve seats must not show signs of being cracked nor any other type of damage. Should this be the case, they must be replaced.

Volvo Penta 230 250 251 Dohc Marine Engine Shop Manual

Joan Coles, Clarence W. Coles



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