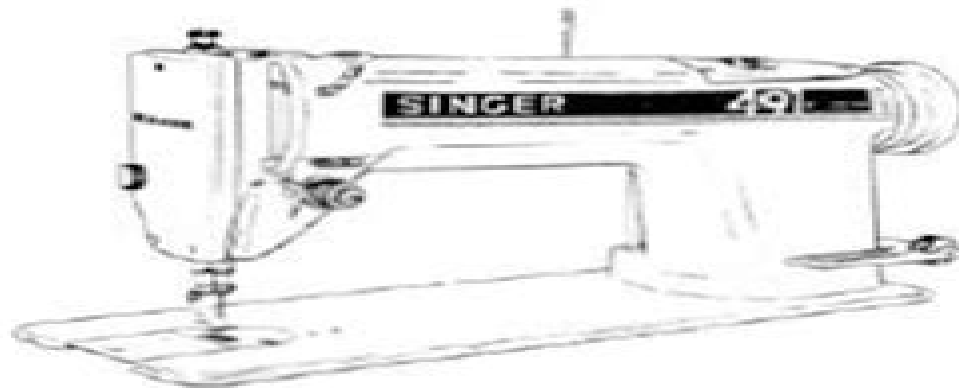


SINGER^{*}

SEWING MACHINE

491D



SERVICE MANUAL FOR SINGER 491D SEWING MACHINE

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Singer 491 User Manual

Huangqi Zhang



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began to realize that they occasionally had power blackouts during periods of intense geomagnetic activity. This correlation did not appear to be sufficiently significant to bring to the attention of the public but during the International Geophysical Year (IGY) when geomagnetic activity was being scrutinized intensely the occurrence of a large North American power blackout during a great magnetic storm was impossible to ignore.

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