

## PART 1

# ENGINE

## DESCRIPTION

### GENERAL

The designation of the engine in the F 1800 is D 18 D. It is a four-cylinder, water-cooled, overhead-valve engine with twin horizontal carburetors.

There are separate inlet and exhaust ports in the cylinder head, one for each valve. The crankshaft is carried in five bearings.

The outputs are thus as follows:

D 18 D: 100 b.h.p./5500 r.p.m. (SAE) early prod.  
106 b.h.p./5600 r.p.m. (SAE) late prod.

For other detailed information, see the specifications on page 1-41.

### CYLINDER BLOCK

The cylinder block (29, Illustration 1-A) is made in one unit of special cast iron. The cylinder bores

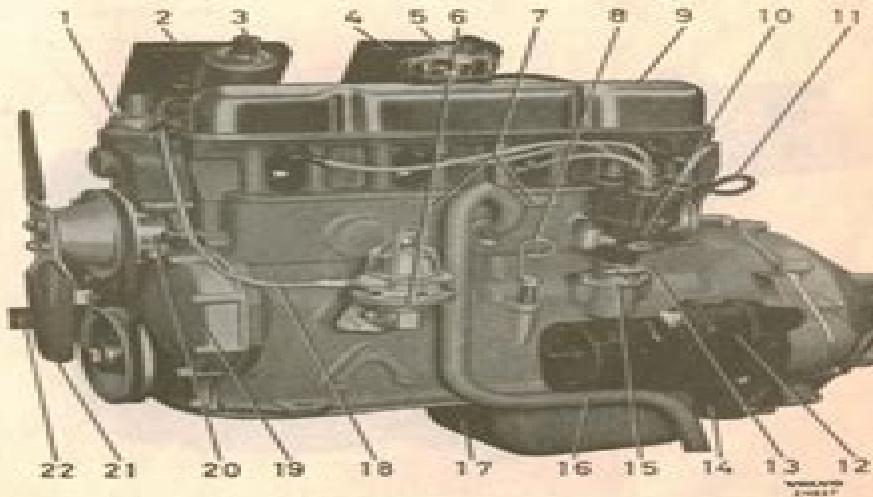
which are surrounded by cooling water jackets, are machined directly in the block. The oil channels in the block are arranged in such a way that the oil cleaner, which is of the fullflow type, is connected directly to the oil cooler on one side of the block.

### CYLINDER HEAD WITH VALVES

The cylinder head (23), which is attached to the top of the block by means of bolts, covers the upper part of the cylinders and forms the combustion chambers. The cylinder head also contains the inlet and exhaust ports as well as cooling water jackets. The valves (4 and 5, Illustration 1-A) in the cylinder head are of the overhead type and are made of special steel, being carried in replaceable guides.

Fig. 1-1. The engine (left side).

- 1. Water outlet pipe
- 2. Front air cleaner
- 3. Front carburetor
- 4. Rear air cleaner
- 5. Rear carburetor
- 6. Fuel pump
- 7. Engine serial number
- 8. Oil dipstick
- 9. Oil filter cover
- 10. Distributor
- 11. Vacuum line
- 12. Starter motor
- 13. Lock nuts
- 14. Cover plate
- 15. Breather
- 16. Breather pipe
- 17. Oil pan
- 18. Fuel pipe
- 19. Timing gear housing
- 20. Water pump
- 21. Fan
- 22. Water inlet pipe



# Volvo 1800e 1971 Service Manual Repair Manual

**WJ Hussar**

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