

**VOLVO BM**

# A 25

## 4x4



- **Engine output**  
S40 / 1000 Nm 177 kW (240 hp)
- **Operating weight**  
16,2 t (35 540 lb)
- **Load capacity**  
22,3 t (49 14 tons)

- Direct injected, turbocharged Volvo diesel with intercooler
- Electronically controlled automatic 4th, high and low gear ranges
- One longitudinal and two transversal all locks, All with 100% lock-up
- Front axle with 3-point suspension and effective shock absorption
- Optional longitudinal system for effective loadage in confined spaces

### ENGINE



Volvo TD 114 4-cylinder 4-cylinder in-line direct-injected turbocharged diesel engine. 4-cylinder diesel with mechanical control and non-replaceable cylinder linings.

Four hydraulic driven thermostatically controlled valves for driving power only when needed.

Max. power at	175	2100	40	(240)
S40 / 1000 Nm	400	240	100	(134)
Rated power at	175	2100	40	(240)
S40 / 1000 Nm	400	240	117	(158)
ISO 6071	400	240	117	(158)
Max. torque at	175	2100	21	(280)
S40 / 1000 Nm	100	240	21	(280)
S40 / 1000 Nm	100	240	21	(280)
ISO 6071	100	240	21	(280)
Displacement, total	7	240	21	(280)
Bore	100	240	100	(134)
Stroke	100	240	100	(134)
Compression ratio	15.5:1			

- with fuel at normal 20 °C (68 °F) max. 100 km operating at 40% (240) max. the highest power is 100 kW (134) hp which corresponds to 100 (134)
- with fuel at normal 20 °C (68 °F) max. 100 km operating at 40% (240) max. the maximum torque is 100 Nm which corresponds to 100 (134)

### DRIVETRAIN



Torque converter single stage with free-wheeling clutch and automatic lock-up

Transaxle: planetary transmission, electronically controlled fully automatic gear-shifting

Engine: Volvo BM engine with 3-stage design, power take-off and differential

Differential locks: One longitudinal and two transversal differential locks. All with 100% lock-up

Adapt: All axles are of Volvo BM design. The driving axle has fully floating axle shafts with planetary gear type hub reduction

Torque converter	2.4:1
Transmission	2.7:1 (4th gear)
Engine	1.1:1

Speeds				
Low gear, forward	1	2nd	10.5	10.5
	2	3rd	15.5	15.5
	3	4th	20.5	20.5
	4	5th	25.5	25.5
	5	6th	30.5	30.5
Low gear, reverse	1	2nd	10.5	10.5
High gear, forward	1	2nd	10.5	10.5
	2	3rd	15.5	15.5
	3	4th	20.5	20.5
	4	5th	25.5	25.5
	5	6th	30.5	30.5
High gear, reverse	1	2nd	10.5	10.5

### ELECTRICAL SYSTEM



Voltage	12	24
Battery capacity	40 / 1	100 / 2 (24)
Generator rating	10 / 4	100 / 40
Starter motor power	400	240

Front axle	400 Nm
Rear axle	400 Nm
Total	23.5 / 4.25
	28.5 / 6.25

### SERVICE REFILL CAPACITIES



Engine oil	1	240	24	(30)
Fuel tank	1	240	100	(134)
Cooling system	1	240	30	(39)
Transmission oil	1	240	10	(13)
Engine oil	1	240	5	(6.5)
Front axle	1	240	10	(13)
Rear axle	1	240	10	(13)
Hydraulic system	1	240	10	(13)
Hydraulic tank	1	240	10	(13)

### BRAKE SYSTEM



Dual-circuit system with air/hydraulic disc brakes, designed to comply with ISO 4400 and SAE J1473 at total machine weight

Disc brakes are fitted for front axle and one for bogie

Parking brake: The parking brake is a spring actuated brake on the propeller shaft, designed to hold a loaded machine on a grade up to 10%

Compressor: The pneumatic system is driven by a gear driven compressor

Brake linings: standard

Relinings: as optional equipment

# Volvo A25 Service Manual

**Judd E. Hollander**



## **Volvo A25 Service Manual:**

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machines

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